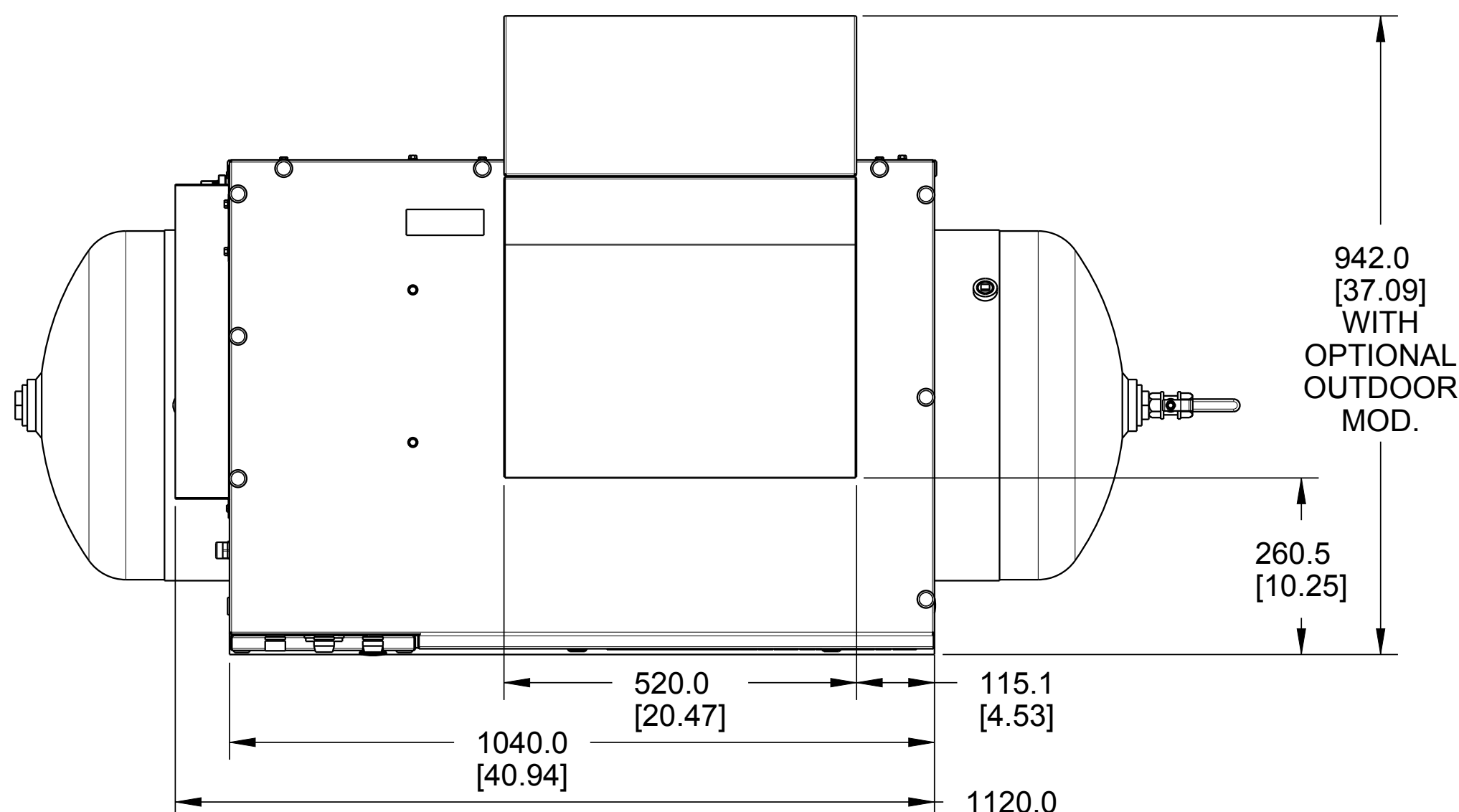
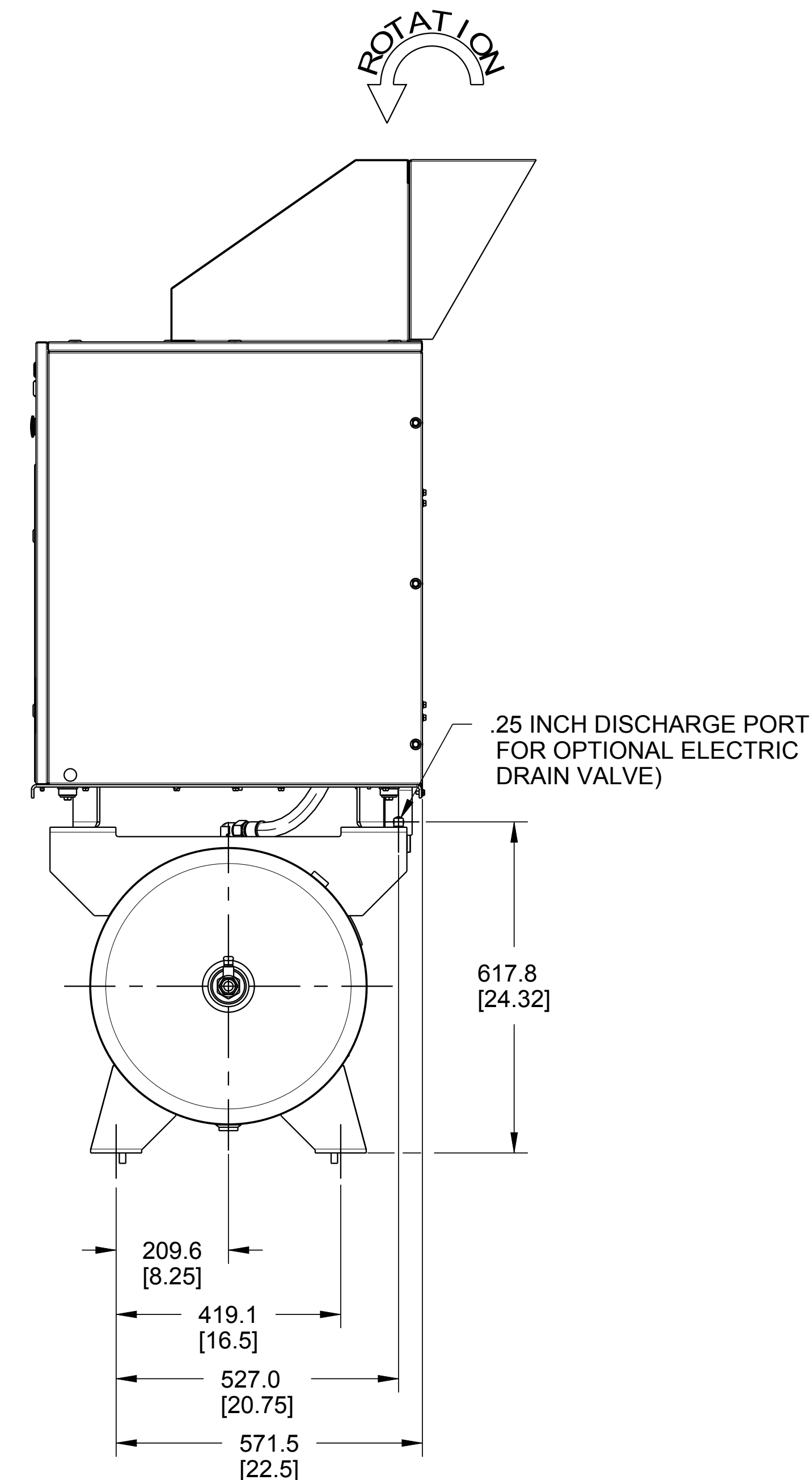
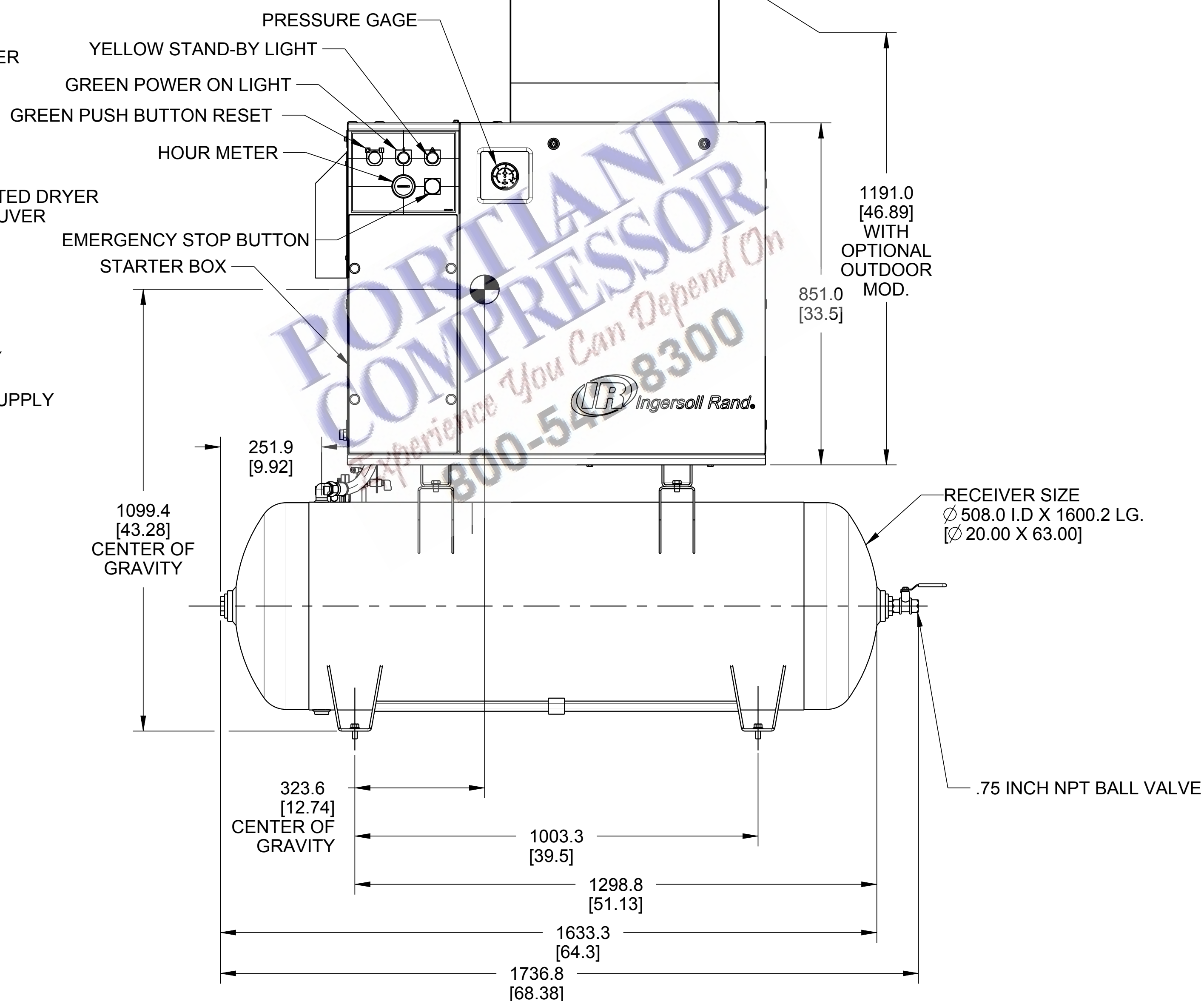
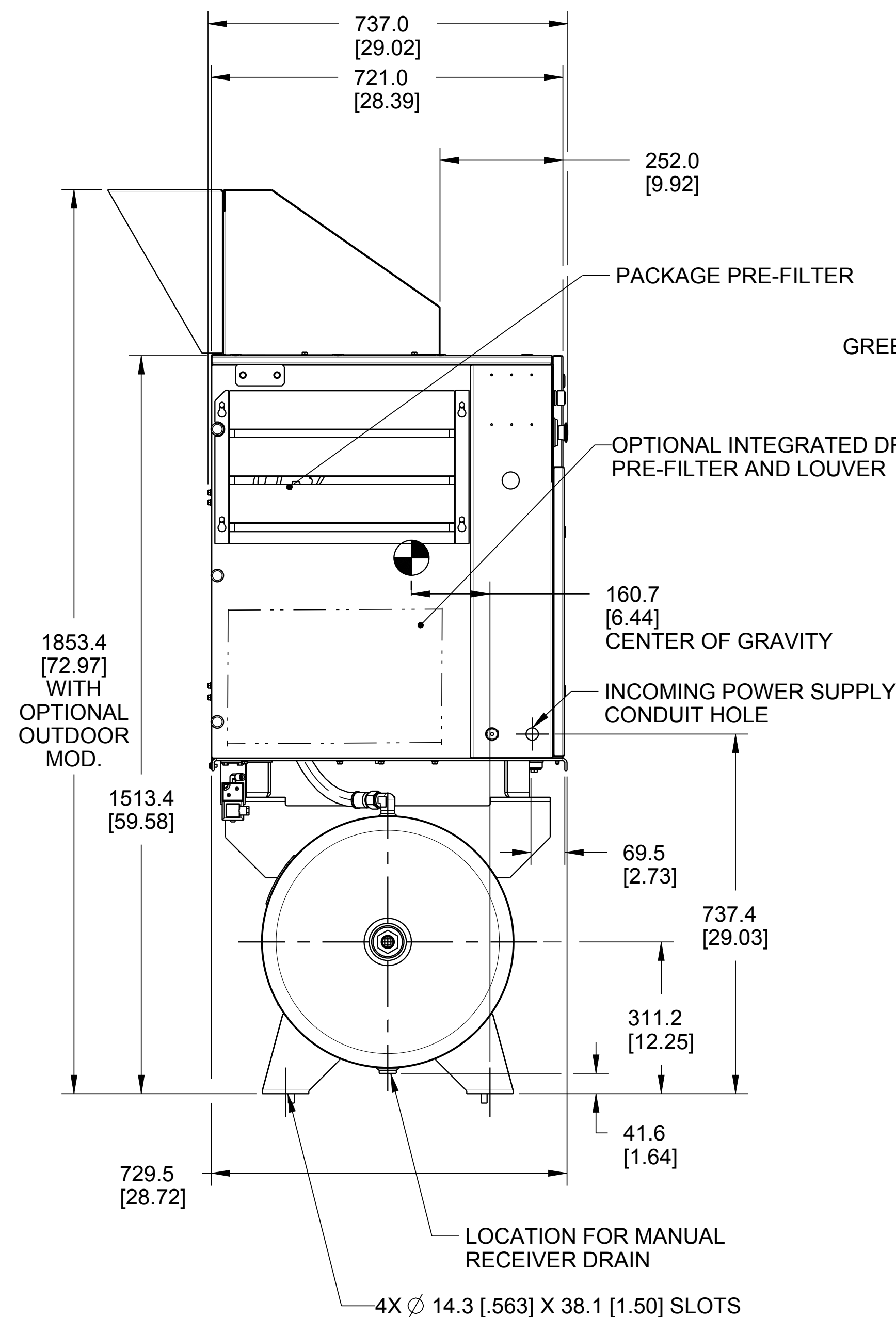

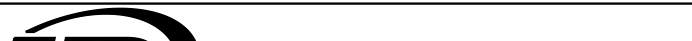


1. FOUNDATION OR FLOOR MUST BE LEVEL AND SUPPORT ALL FEET EQUALLY. IF NECESSARY, SHIM OR GROUT THE FOURTH FOOT.
2. FOUNDATION BOLTS SHOULD PROJECT THRU NUTS A MINIMUM OF 13 MM [.50"] TO ALLOW FOR LEVELING.
3. ALLOW A MINIMUM CLEARANCE OF 1100 MM [42"] ON THE FRONT AND 920 MM [36"] ON THE TOP, LEFT, RIGHT AND REAR OF THE PACKAGE FOR PROPER AIR CIRCULATION AND SERVICEABILITY.
4. APPROXIMATE PACKAGE WEIGHT: 422 KG. [930 LBS.] STANDARD PACKAGE.
466 KG. [1005 LBS.] TAS PACKAGE (W/DRYER).
5. CHECK TANK NAMEPLATE FOR MAXIMUM TANK PRESSURE.



REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APP'D
	A	81405	ORIGINAL RELEASE	2013FEB26	C.NAGARAJA	J.BALLARD
1-B5	B	104742	CHANGED RECEIVER SAFETY VALVE LOCATION TO TOP OF THE RECEIVER TANK.	2013AUG02	C.NAGARAJA	J.BALLARD
1-B5			ADDED SAFETY VALVE DIM 288.3 [1.135],			
1-A5			DIM 1672.6 [65.85] WAS 1694.1 [66.7].			
1-A5			DIM 1782.7 [70.19] WAS 1804.2 [71.03].			
1-B7	C	1117762	DIM 163.7 WAS 160.7.	2016OCT07	H.AVINASH	C.FRAZIER
1-B2			REMOVED 3/8" BSPP CONDENSATE DRAIN.			
			REMOVED DIMS 85.6 AND 630.4			
2-C2			REMOVED PILOT VALVE, FILTER AND RELATED PARTS.			
	D	1272043	UPDATED DIMENSIONS AS PER NEW BASE	2017NOV08	M.PRASHANT	C.FRAZIER
D8			NOTE 4: WEIGHT WAS 412KG [908 LBS]			
D8			UPDATED NOTE 5			
	E	1288357	UPDATED GROUP, DISCHARGE TUBE 24435695	2018MAR20	M.PRASHANT	C.FRAZIER
			UPDATED GROUP, RECEIVER 24435662			



STANDARD TOLERANCES		WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS.		DO NOT SCALE DRAWING DRAWING CONFORMS TO ASME Y14.5M - 1994		 THIRD ANGLE PROJECTION			
ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]		PROPRIETARY NOTICE THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF INGERSOLL-RAND CO., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT IT WILL BE KEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO. IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		CAD GENERATED DRAWING, NO MANUAL REVISIONS ALLOWED UNLESS OTHERWISE SPECIFIED: - REMOVE ALL DIMENSIONS AND SHARP CORNERS - WELD SYMBOLS TO BE IN ACCORDANCE WITH ANSI/AWS A2.4		DRAWN C. NAGARAJA 2013FEB26 CHECKED J. BROWN 2013FEB26 APPROVED J. BALLARD 2013FEB26		NAME	
UNSPECIFIED TOLERANCES: WHOLE ± .1 ONE PLACE (X) ± 0.5 TWO PLACE (XX) ± 0.25 ANGLES (X) ± 1°				DRAWING TYPE General Arrangement Drawing NOMENCLATURE		SIZE A1		ESTIMATED WEIGHT (KG UNLESS OTHERWISE SPECIFIED) SEE NOTE 4	
Ingersoll-Rand Industrial Technologies				COPYRIGHT © 2018 Ingersoll Rand ALL RIGHTS RESERVED		DWG NO. 24470304		REVISION E	
						SCALE 0.125		MODEL UP-SERIES (LP)	
						PART NO.		SHEET 1 OF 3	

D

C

B

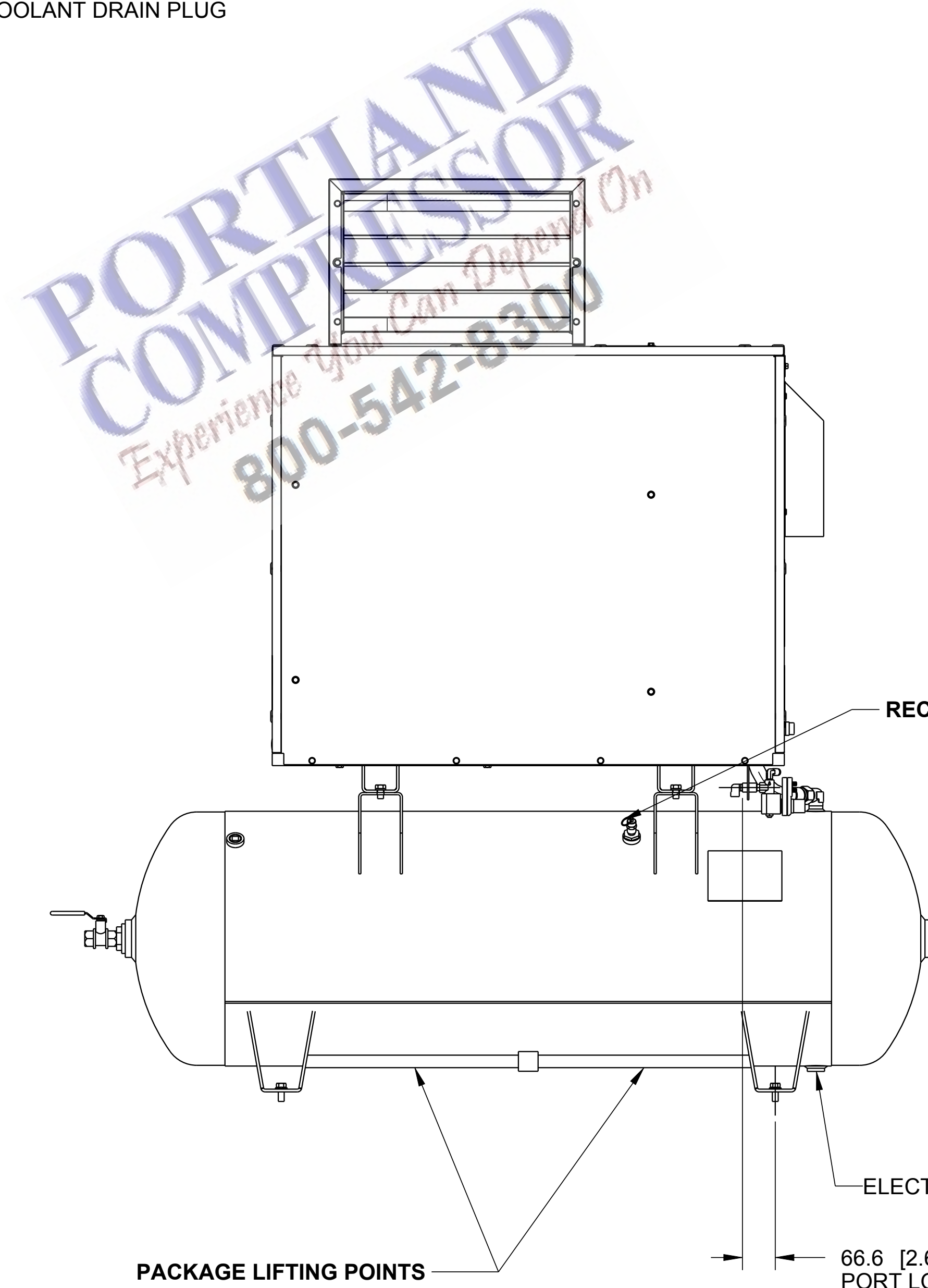
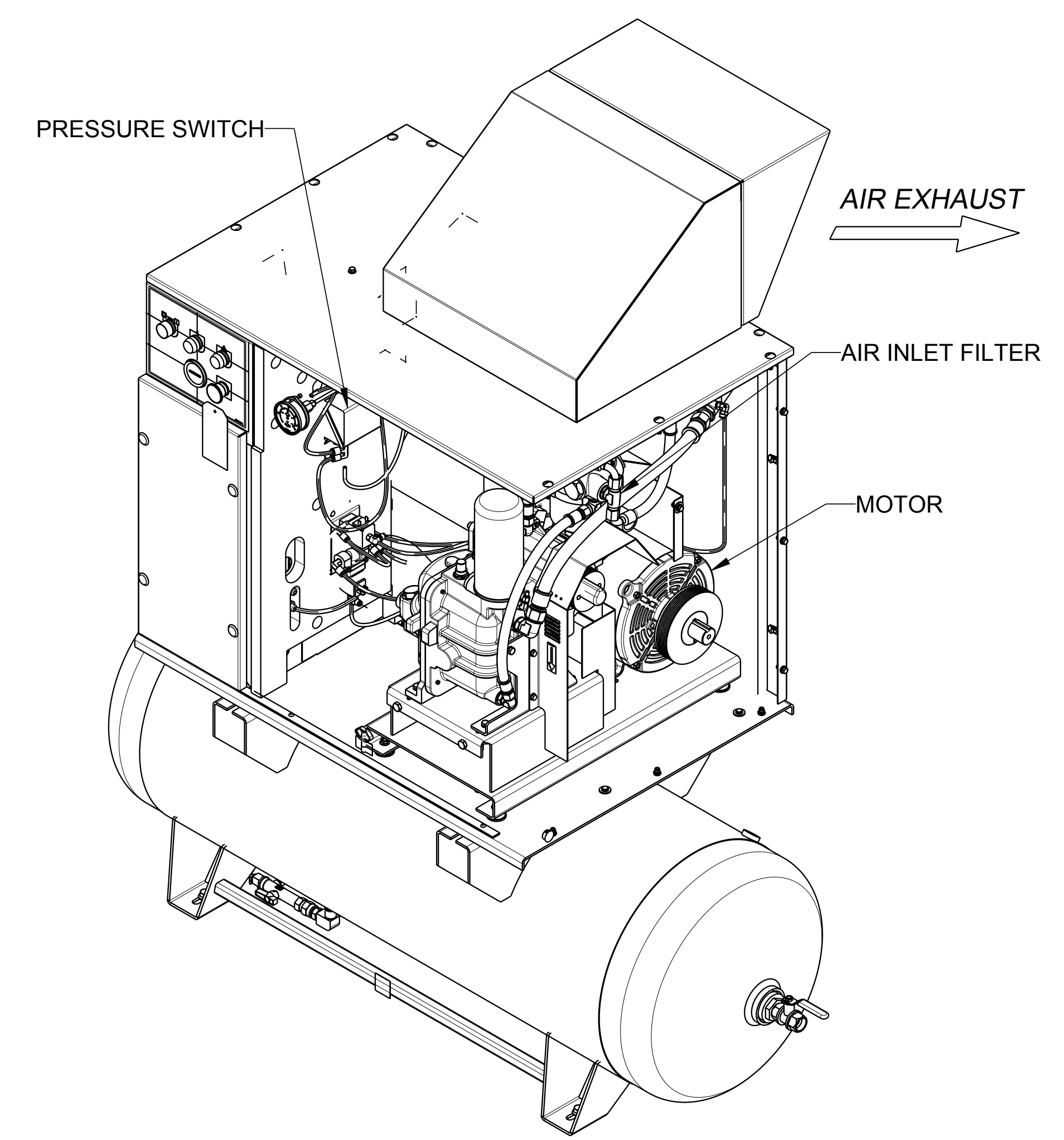
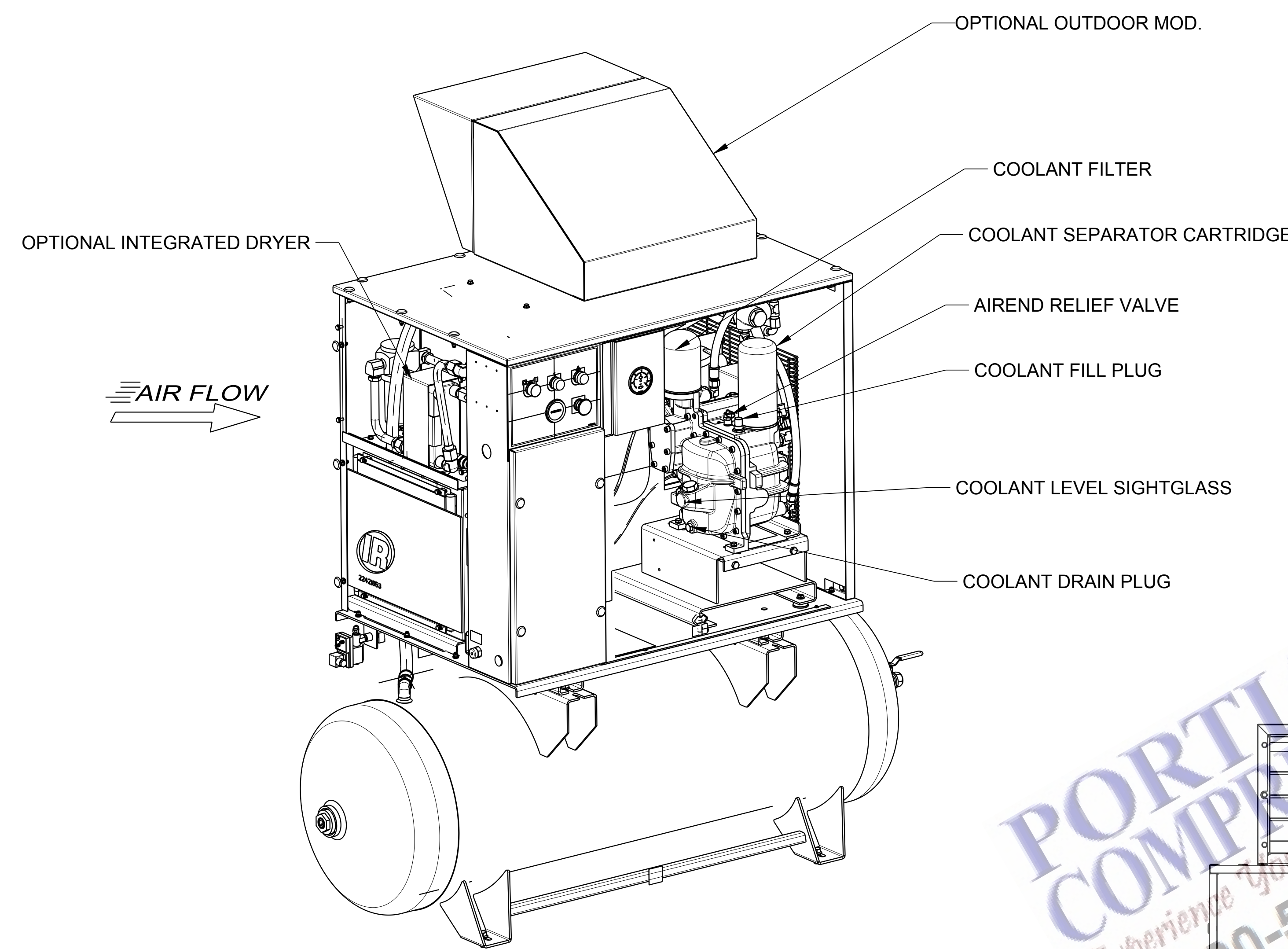
A

D

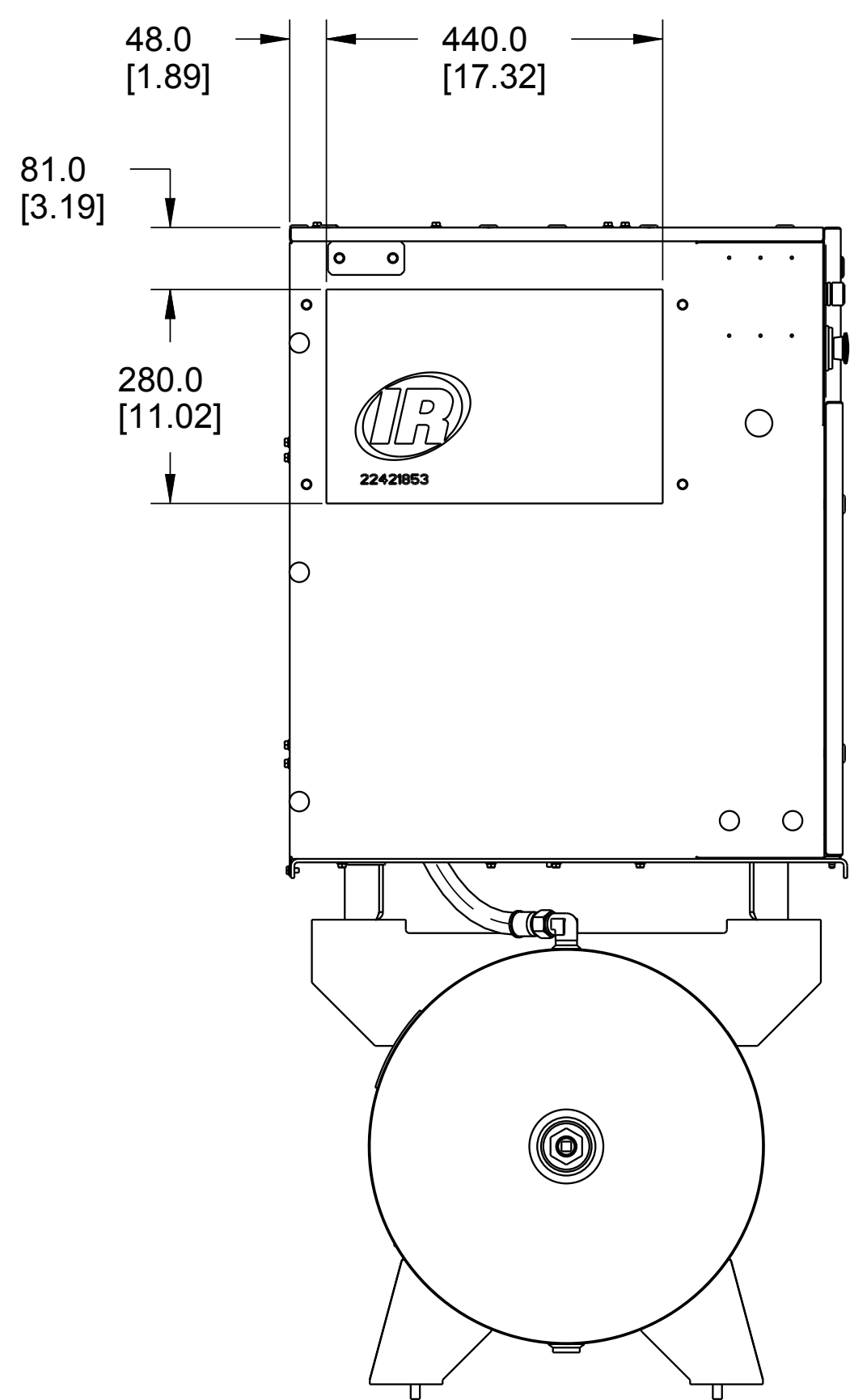
C

B

A

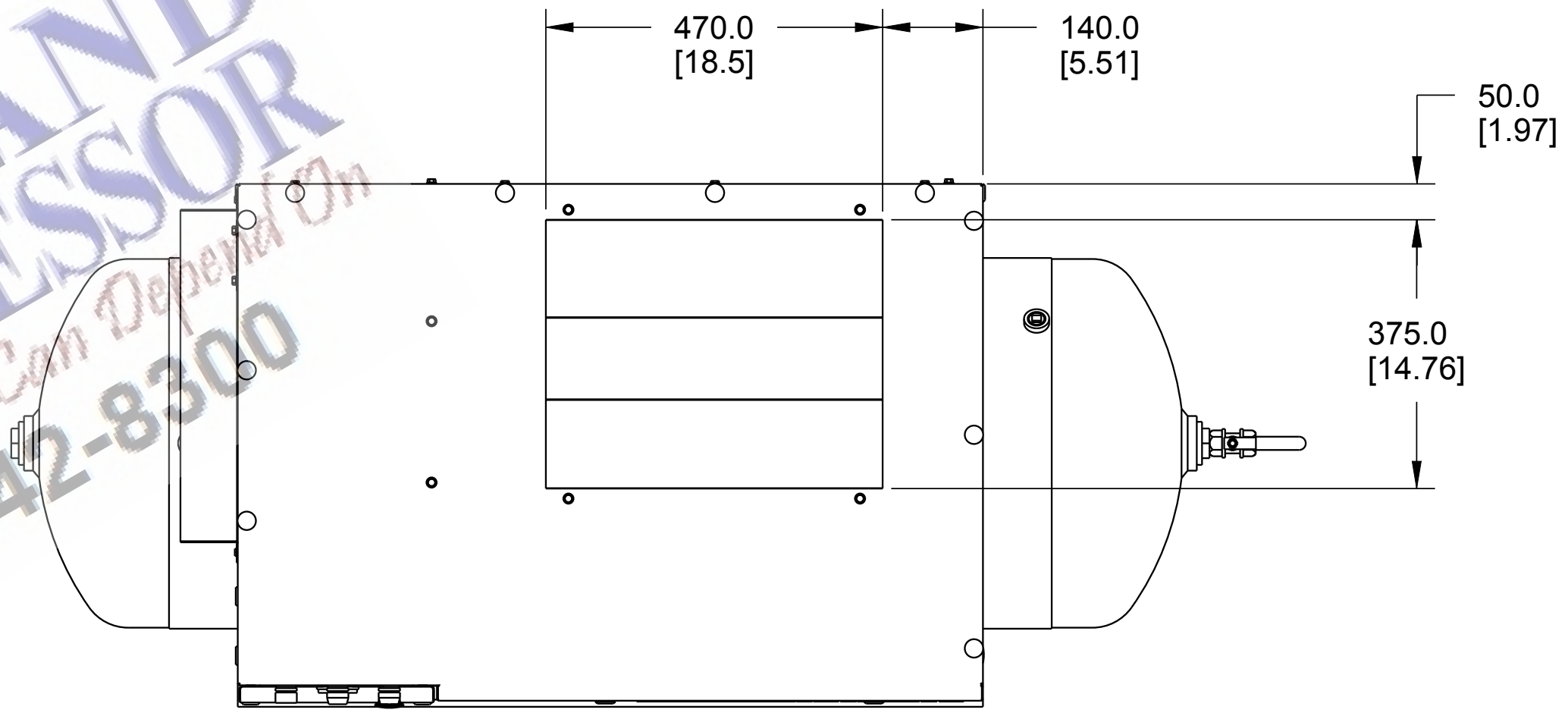


PROPRIETARY NOTICE		NAME	
THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF INGERSOLL-RAND CO., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO., IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		GENERAL ARRANGEMENT UP-SERIES (80 GAL.) - 20 INCH TANK	
SIZE A1	DWG NO.	REVISION E	
SCALE 0.13	PART NO. 24470304		SHEET 2 of 3




LEFT VIEW WITHOUT
ODM ENCLOSURE

PORTLAND
COMPRESSOR
Experience You Can Depend On
800-542-8300



TOP VIEW WITHOUT ODM ENCLOSURE

PROPRIETARY NOTICE <small>THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF INGERSOLL-RAND CO. AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY ACCEPTANCE AND RETENTION OF THIS DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO., IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.</small>		NAME GENERAL ARRANGEMENT UP-SERIES (80 GAL.) - 20 INCH TANK		
SIZE A1	DWG NO. 24470304	REVISION E		
SCALE 0.13	NOMENCLATURE	SHEET 3 OF 3		