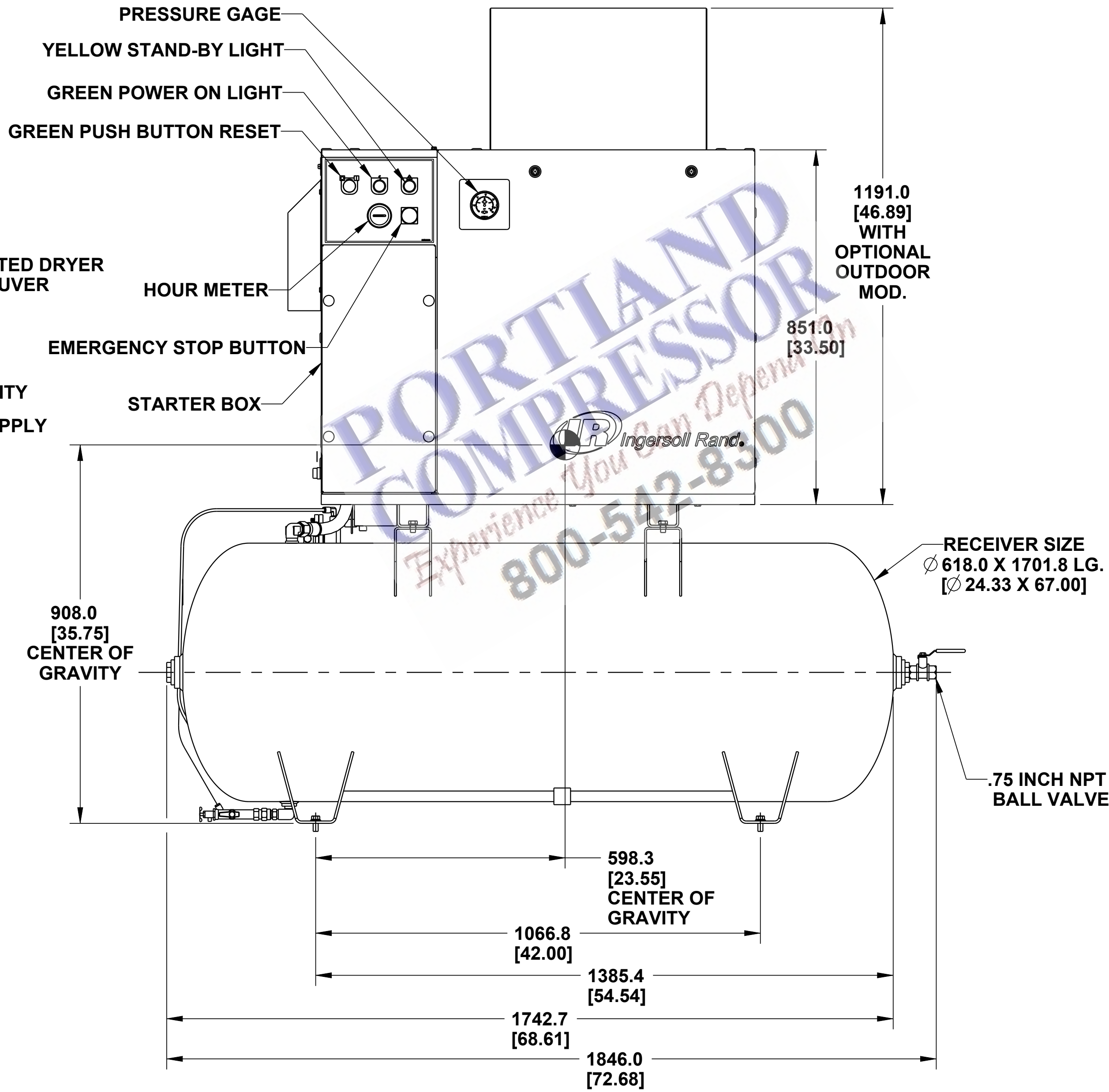
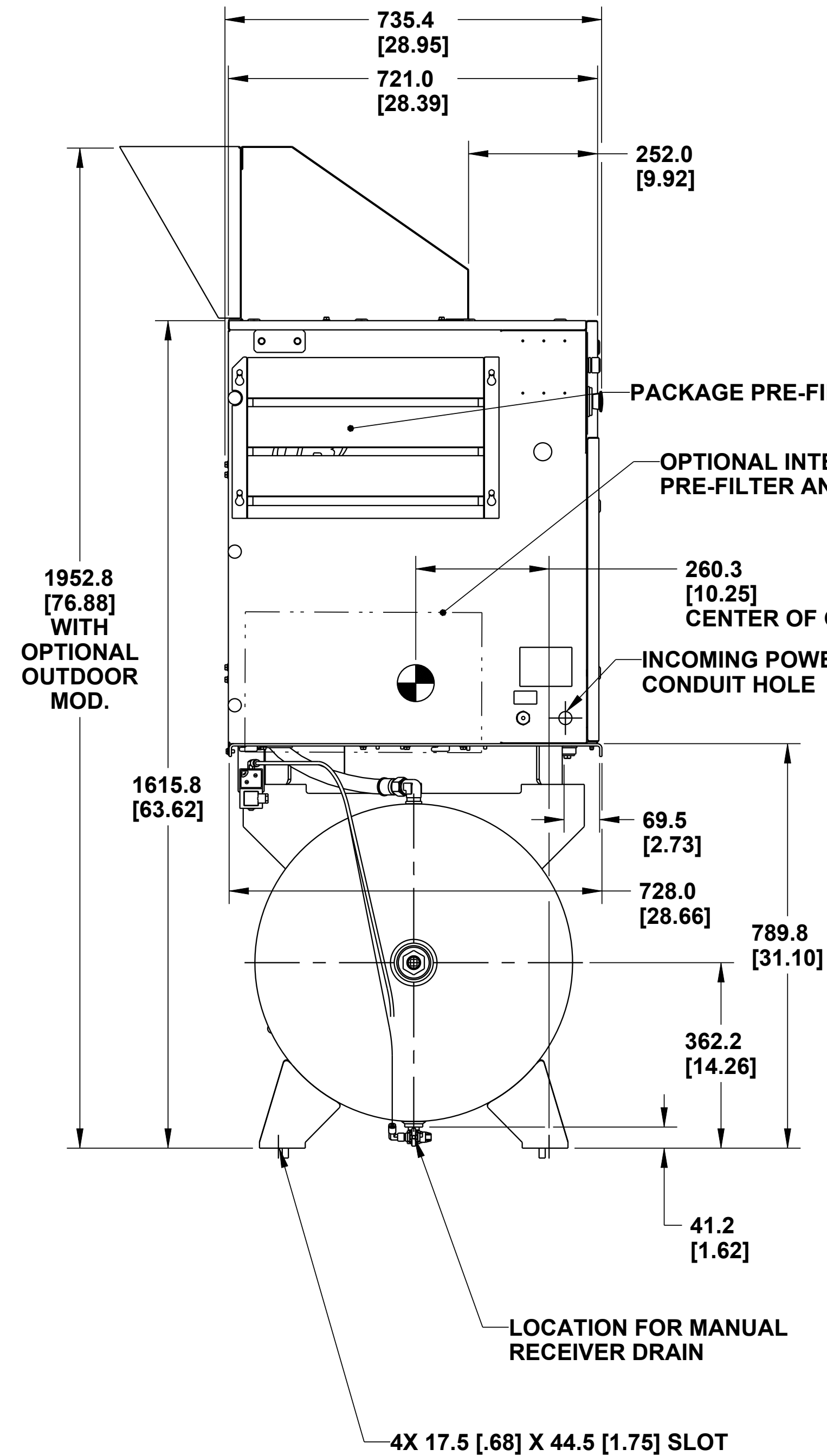
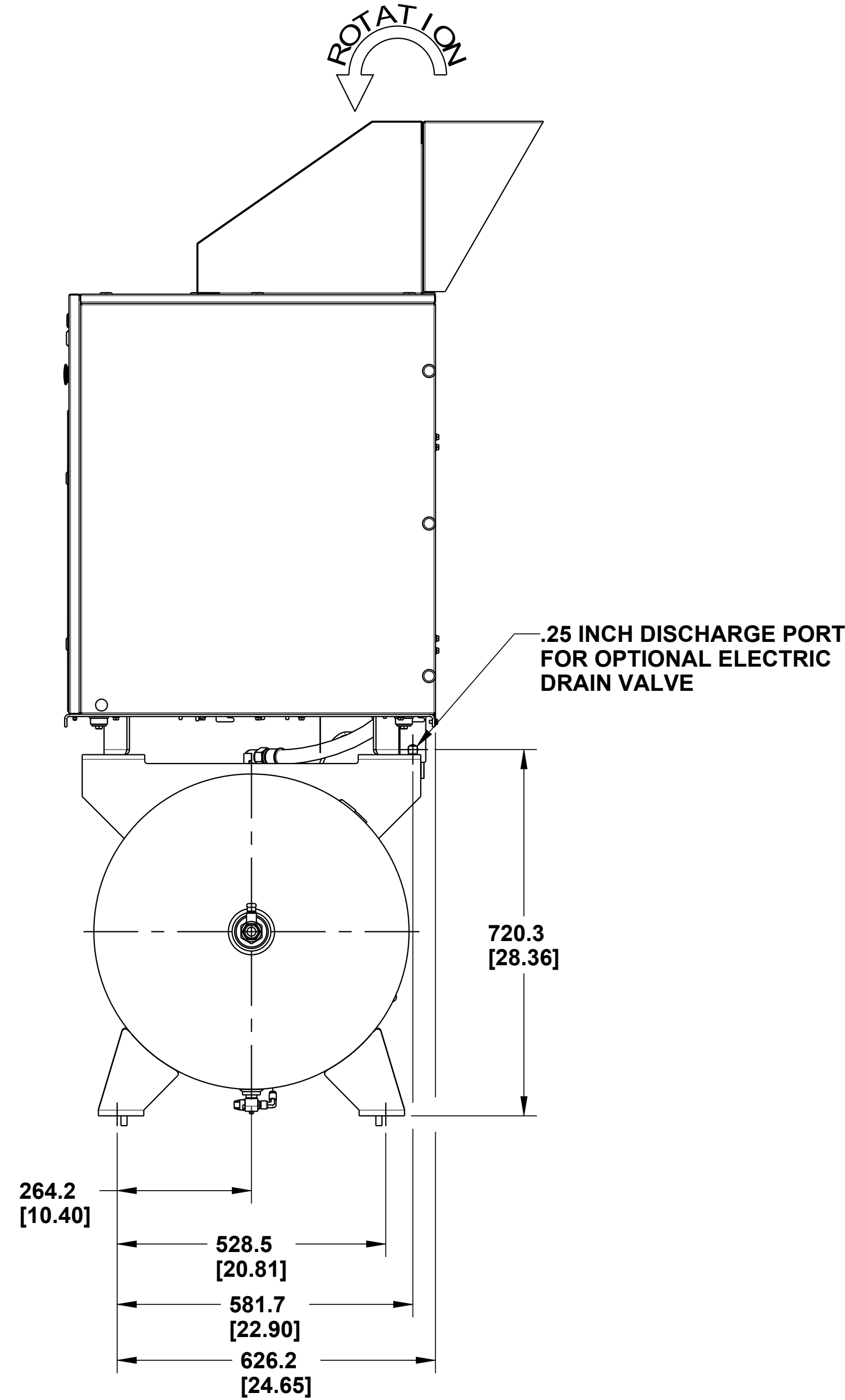


NOTES :

1. FOUNDATION OR FLOOR MUST BE LEVEL AND SUPPORT ALL MOUNTING BOLT LOCATIONS EQUALLY. IF NECESSARY, SHIM OR GROUT THE FOURTH BOLT LOCATION.
2. FOUNDATION BOLTS SHOULD PROJECT THRU NUTS A MINIMUM OF 13mm [.50"] TO ALLOW FOR LEVELING.
3. ALLOW A MINIMUM CLEARANCE OF 1100mm [42"] ON THE FRONT AND 920mm [36"] ON THE TOP, LEFT, RIGHT, AND REAR OF THE PACKAGE FOR PROPER AIR CIRCULATION AND SERVICEABILITY.
4. APPROXIMATE PACKAGE WEIGHT: 430 KG. [946 LBS.].



REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APP'D
	A	71433	ORIGINAL RELEASE	2004JUN28	VIJAY	B.WISE
	B	73832	ADD THIRD SHEET, UPDATED FORMAT ADD OPTIONAL OUTDOOR MOD. ADD CONTROL AIR CONDENSATE OUTLET ADD REVISION BLOCK	2006NOV30	M.CAIN	C.FRAZIER
1-B5	C	74318	I-R LOGO DECAL 23038474 WAS 22050611	2007FEB17	ISB/NH	K.WHITESELL
1-B7			ADDED INCOMING POWER DIM'S: 70.9 AND 764.8 ADDED AREA AND NOTE: OPTIONAL			
2-D6	D	76570	INTEGRATED DRYER, PRE-FILTER AND LOUVER UPDATED VIEW TO SHOW OPTIONAL DRYER REMOVED NOTE: .75" NPT 60HZ, .75" BSPT 50HZ	2007OCT22	R.REDMOND W.SORAH	C.FRAZIER
3-D7						
	E	77147	UPDATED VIEWS TO CURRENT CONFIGURATION	2008DEC19	W.SORAH	C.FRAZIER
			UPDATED VIEWS TO CURRENT CONFIGURATION REMOVED LOGO DECAL 22913032 LOGO DECAL 23038466 WAS 22435713. FORKLIFT DECAL 23548985 WAS 93171262			
1-B4 1-B4 1-B5	F	78580		2010APR09	H.AVINASH	C.FRAZIER
2-C2	G	78494	UPDATED VIEW OF PRESSURE SWITCH	2010JUN04	R. REDMOND	C.FRAZIER
	H	-	SEE SHEET 2 FOR DETAILS	-	-	-



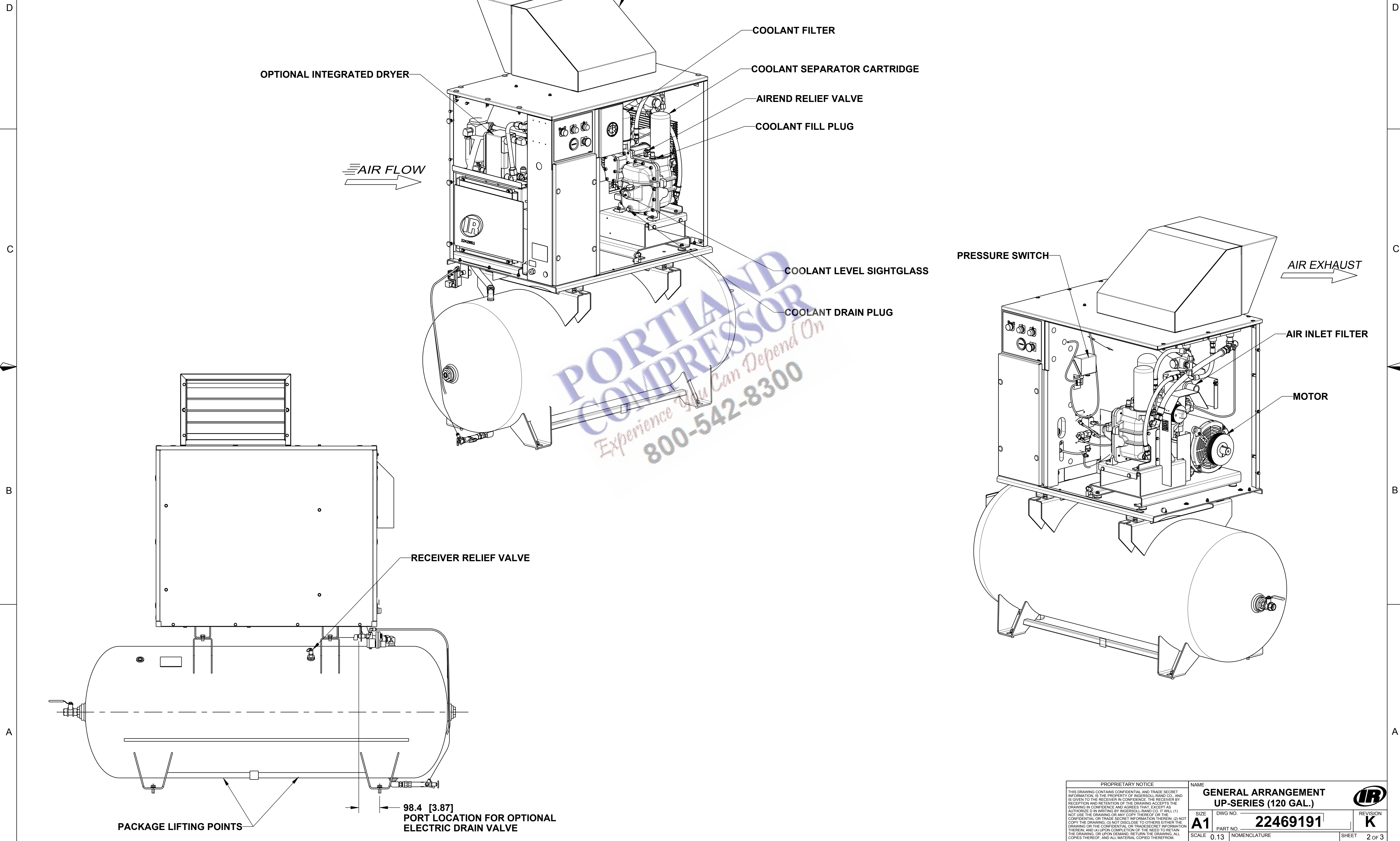
STANDARD TOLERANCES	
ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]	
UNSPECIFIED TOLERANCES:	
WHOLE : $\pm$ 1	
ONE PLACE (.X) : $\pm$ 0.5	
TWO PLACE (.XX) : $\pm$ 0.25	
ANGLES (.X) : $\pm$ 1°	
Ingersoll-Rand Industrial Technologies	

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THIRD ANGLE PROJECTION	
DRAWN VIJAY	DATE 2004JUN28
CHECKED G.HALLMAN	DATE 2004JUN28
APPROVED S.KUMAR B.WISE	DATE 2004JUN28
DRAWING TYPE General Arrangement Drawing	
NOMENCLATURE	

DRAWING NO. 22469191	
REVISION K	
SIZE A1	ESTIMATED WEIGHT (NO UNLESS OTHERWISE SPECIFIED) 0.0 kilogram
SCALE 0.13	MODEL UP-SERIES
SHEET 1 of 3	

REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APP'D
1-B2 1-B3 2-C2 3-D7	H	1117762	UPDATED DRAWING TO LATEST FORMAT. REMOVED 3/8" BSPP CONDENSATE DRAIN. REMOVED DIMS 30.8 AND 732.8. REMOVED PILOT VALVE, FILTER AND RELATED PARTS. DIM 81.0 WAS 101.0.	2016OCT07	H.AVINASH	C.FRAZIER
	J	1265482	UPDATED DIMENSIONS AS PER NEW BASE	2017SEP28	M.PRASHANT	C.FRAZIER
	K	1288357	UPDATED GROUP, DISCHARGE TUBE 42576082 UPDATED GROUP, RECEIVER 42568717	2018MAR20	M.PRASHANT	C.FRAZIER



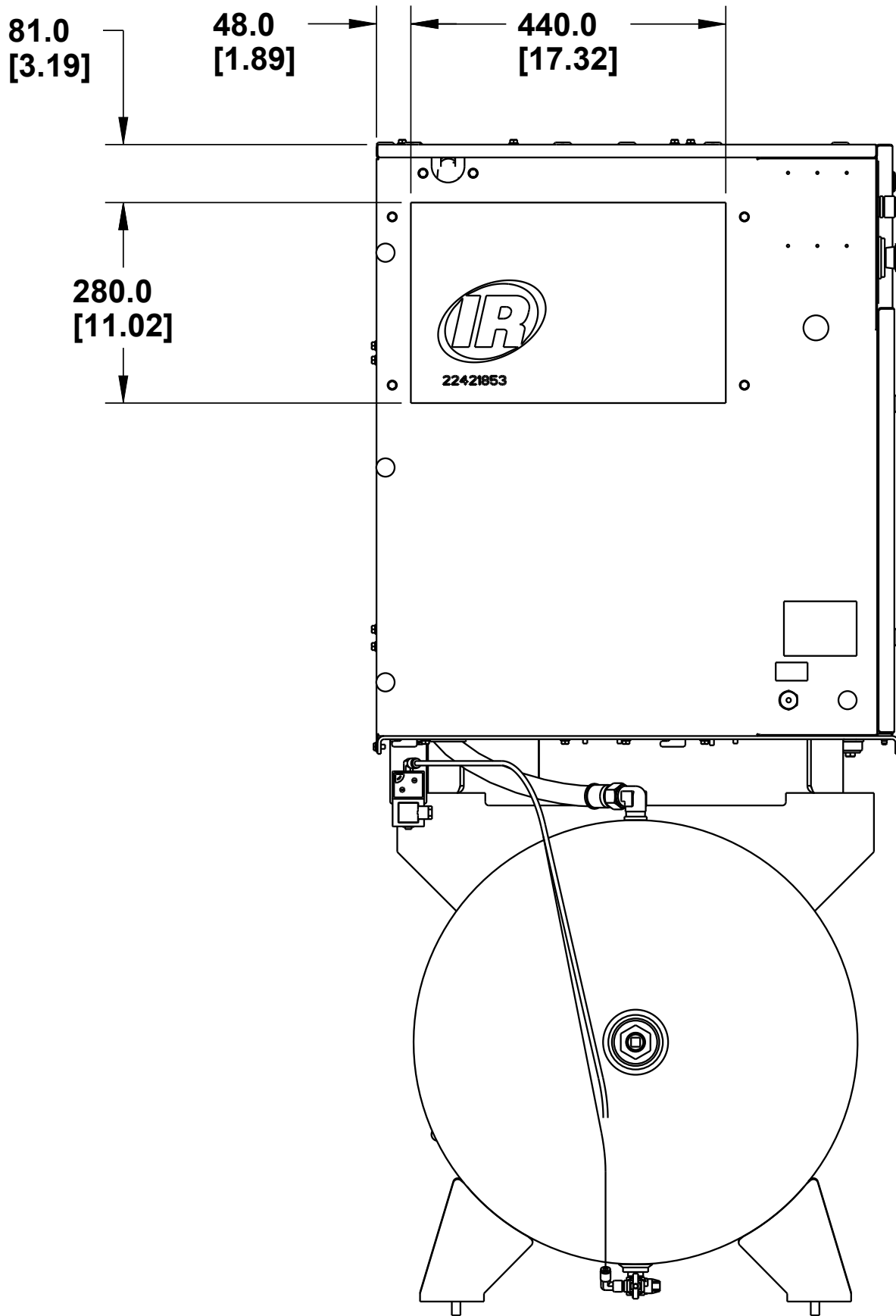
PROPRIETARY NOTICE				NAME	
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SIZE	DWG NO.	PART NO.		REVISION	
A1		22469191		K	
SCALE	0.13	NOMENCLATURE			SHEET 2 of 3

D

C

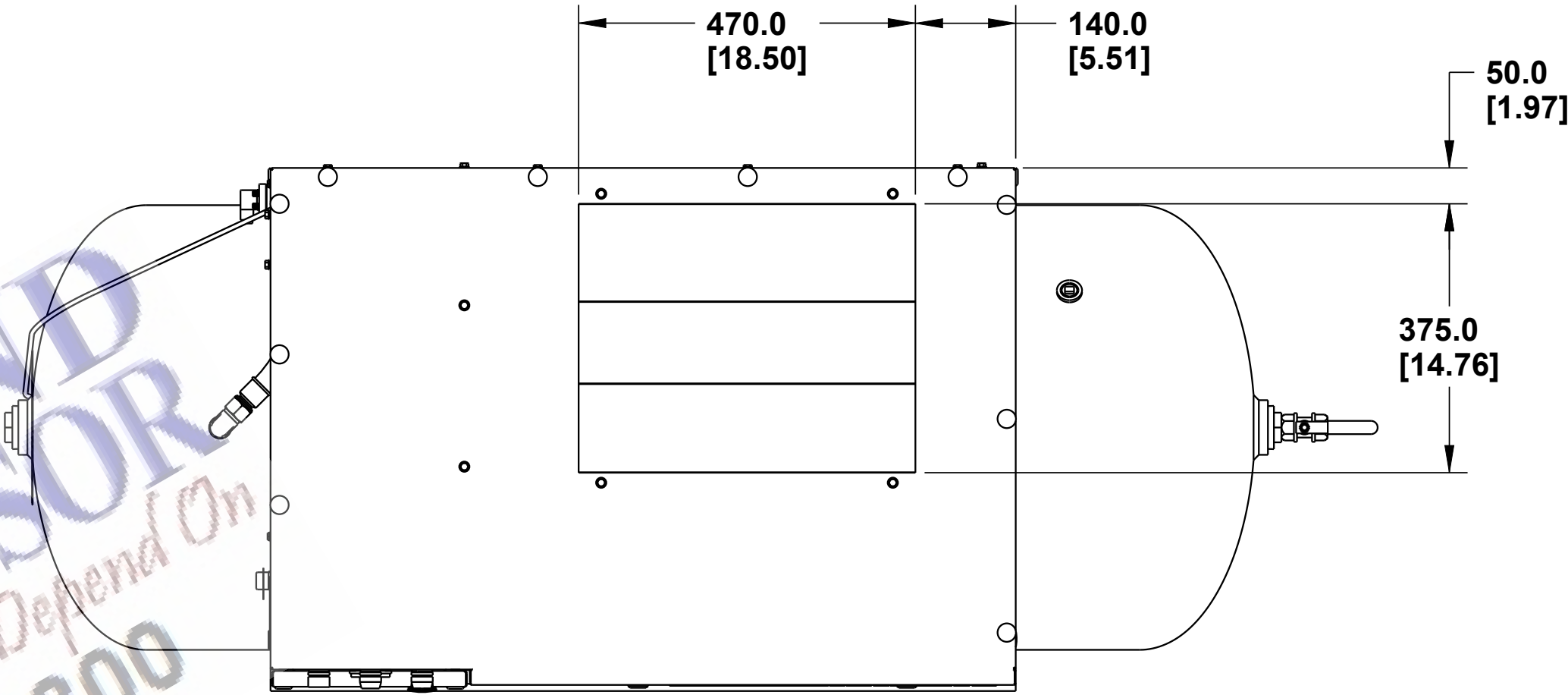
B

A



LEFT VIEW WITHOUT
ODM ENCLOSURE

PORTLAND
COMPRESSOR
Experience You Can Depend On
800-542-8300



TOP VIEW WITHOUT
ODM ENCLOSURE

D

C

B

A

PROPRIETARY NOTICE THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF INGERSOLL-RAND CO. AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO. IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR, UPON DEMAND, RETURN THE DRAWING. ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		NAME GENERAL ARRANGEMENT UP-SERIES (120 GAL.)		 REVISION K
SIZE A1	DWG NO.	22469191		
SCALE 0.13	NOMENCLATURE	SHEET 3 of 3		