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NOTES:  
1. 

| WEIGHT (APPROXIMATE) |                    |                    |                    |                    |
|----------------------|--------------------|--------------------|--------------------|--------------------|
| MODEL NAME           | 120 GALLON         | 240 GALLON         | 500 LITRE          | 750 LITRE          |
| RS11i                | 676 KG (1490 LBS)  | 810 KG (1785 LBS)  | 734 KG (1619 LBS)  | 775 KG (1709 LBS)  |
| RS15i                | 668 KG (1473 LBS)  | 802 KG (1768 LBS)  | 750 KG (1653 LBS)  | 790 KG (1742 LBS)  |
| RS18i                | 663 KG (1463 LBS)  | 797 KG (1758 LBS)  | 782 KG (1725 LBS)  | 822 KG (1813 LBS)  |
| RS22i                | 702 KG (1549 LBS)  | 836 KG (1844 LBS)  | 804 KG (1773 LBS)  | 845 KG (1863 LBS)  |
| RS15n                | 819 KG (1805 LBS)  | 953 KG (2100 LBS)  | 875 KG (1928 LBS)  | 915 KG (2018 LBS)  |
| RS18n                | 835 KG (1840 LBS)  | 969 KG (2135 LBS)  | 890 KG (1963 LBS)  | 931 KG (2053 LBS)  |
| RS22n                | 851 KG (1877 LBS)  | 985 KG (2172 LBS)  | 907 KG (1999 LBS)  | 948 KG (2089 LBS)  |
| RS11i TAS            | 825 KG (1818 LBS)  | 959 KG (2113 LBS)  | 883 KG (1948 LBS)  | 924 KG (2037 LBS)  |
| RS15i TAS            | 817 KG (1802 LBS)  | 951 KG (2097 LBS)  | 899 KG (1981 LBS)  | 939 KG (2071 LBS)  |
| RS18i TAS            | 812 KG (1791 LBS)  | 946 KG (2086 LBS)  | 931 KG (2053 LBS)  | 971 KG (2141 LBS)  |
| RS22i TAS            | 856 KG (1888 LBS)  | 990 LG (2183 LBS)  | 958 KG (2113 LBS)  | 999 KG (2203 LBS)  |
| RS15n TAS            | 968 KG (2134 LBS)  | 1102 KG (2429 LBS) | 1024 KG (2257 LBS) | 1064 KG (2346 LBS) |
| RS18n TAS            | 984 KG (2169 LBS)  | 1118 KG (2464 LBS) | 1039 KG (2292 LBS) | 1080 KG (2381 LBS) |
| RS22n TAS            | 1005 KG (2216 LBS) | 1139 KG (2511 LBS) | 1061 KG (2339 LBS) | 1102 KG (2429 LBS) |

2. USE FORK LIFT TUBES FOR MACHINE LIFTING.

3. 

| COOLING AIR FLOW |             |             |
|------------------|-------------|-------------|
| MODEL NAME       | 50 Hz (CFM) | 60 Hz (CFM) |
| FS/VS NON-TAS    | 2430        | 2295        |
| FS/VS TAS        | (2430+941)  | (2295+941)  |

4. PIPE CONDENSATE DRAIN LINES SEPARATELY TO BASE DUE TO DIFFERENCES IN DRAIN PRESSURES. READ OPERATIONS MANUAL AND CHECK LOCAL REGULATIONS.

5. LUBRICANT FILL QUANTITY: 11.0 LITRES (2.90 US GALLONS)

6. RECOMMENDED CLEARANCE ON 3 SIDES 915 MM (36 INCHES); THE STARTER BOX SIDE IS 915 MM (36 INCHES) OR MINIMUM AS REQUIRED BY LATEST NATIONAL ELECTRICAL CODE OR APPLICABLE LOCAL CODES.

7. EXTERNAL PIPING SHOULD NOT EXERT ANY UNRESOLVED MOMENTS OR FORCES ON UNIT. USE PIPE OF EQUAL OR GREATER SIZE AT DISCHARGE LOCATION OF UNIT.

8. THERE SHOULD BE NO PLASTIC OR PVC PIPING ATTACHED TO THIS UNIT OR USED FOR ANY LINES DOWNSTREAM.

9. FIELD INSTALLED DUCTING TO AND FROM COMPRESSOR CANNOT ADD MORE THAN 6MM (.25 INCH) OF WATER TOTAL AIR RESISTANCE.

10. UNIT HAS AN INTERNAL DISCHARGE CHECK VALVE, EXTERNAL CHECK VALVE NOT REQUIRED. ISOLATION VALVE REQUIRED WITHIN 915 MM (36 INCHES) OF THE COMPRESSOR DISCHARGE.

11. COMPRESSOR MUST BE INSTALLED ON A LEVEL FLOOR CAPABLE OF SUPPORTING ENTIRE CONTACT SURFACE OF THE BASE FRAME. COMPRESSOR SHOULD BE BOLTED TO THE FLOOR WITH FOUR (4) M16 (3/4 INCH) BOLTS USING HOLES SHOWN ON SHEET 5. SEAL BASE TO FLOOR WITH CORK OR RUBBER.

12. DO NOT PIPE INTO A COMMON HEADER WITH A RECIPROCATING COMPRESSOR. UNLESS RECIP COMPRESSOR UTILIZES A DIS-CHARGE PULSATION DAMPENER.

13.  DENOTES CENTER OF GRAVITY ±30MM.

14. SIZING OF ELECTRICAL COMPONENTS NOT SUPPLIED BY INGERSOLL-RAND IS THE RESPONSIBILITY OF THE CUSTOMER AND SHOULD BE DONE IN ACCORDANCE WITH THE INFORMATION ON THE COMPRESSOR DATA PLATE, NATIONAL AND LOCAL ELECTRIC CODES.

15. A BLANK GLAND PLATE IS PROVIDED FOR ELECTRICAL POWER INLET AS INDICATED.

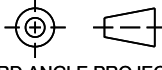
16. WHEN INSTALLED INDOORS IN A CONFINED SPACE, THE COOLING AIR EXHAUST MUST BE DUCTED AWAY FROM UNIT TO PREVENT RECIRCULATION OF HOT EXHAUST AIR.

17. CONNECTION LEGEND  
- ALL 60 Hz CONNECTIONS ARE NPT (UNLESS SPECIFIED OTHERWISE)  
- ALL 50 Hz CONNECTIONS ARE BSPT (UNLESS SPECIFIED OTHERWISE)

| CUSTOMER CONNECTION |                                    |                       |                       |
|---------------------|------------------------------------|-----------------------|-----------------------|
| ITEM                | DESCRIPTION                        | NON-TAS               | TAS                   |
| A                   | DISCHARGE AIR                      | 1.00 INCH (FEMALE)    | 1.00 INCH (FEMALE)    |
| B                   | ELECTRICAL INLET                   | 63.5 MM               | 63.5 MM               |
| C                   | PACKAGE AIR INLET (COMPRESSOR)     |                       |                       |
| D                   | PACKAGE AIR EXHAUST (COMPRESSOR)   |                       |                       |
| E                   | AIR INLET (VSD)                    |                       |                       |
| F                   | AIR EXHAUST (VSD)                  |                       |                       |
| G                   | PACKAGE AIR INLET (DRYER)          |                       |                       |
| H                   | PACKAGE AIR EXHAUST (DRYER)        |                       |                       |
| I                   | CONDENSATE DRAIN (DRYER)           | NA                    | 0.25 INCH             |
| J                   | CONDENSATE DRAIN MANUAL (RECEIVER) | 0.25 INCH NPT(MALE)   | 0.25 INCH NPT(MALE)   |
| K                   | CONDENSATE DRAIN TIMER (RECEIVER)  | 0.25 INCH NPT(FEMALE) | 0.25 INCH NPT(FEMALE) |

| CENTER OF GRAVITY TABLE MM [INCH] |                   |            |            |             |
|-----------------------------------|-------------------|------------|------------|-------------|
| MACHINE                           | RECEIVER CAPACITY | CG X       | CG Y       | CG Z        |
| FIXED SPEED                       | 120 GALLON        | 434 [17.1] | 351 [13.8] | 423 [16.7]  |
|                                   | 240 GALLON        | 447 [17.6] | 211 [8.3]  | 419 [16.5]  |
|                                   | 500 LITRE         | 445 [17.5] | 307 [12.1] | 403 [15.9]  |
|                                   | 750 LITRE         | 449 [17.7] | 251 [9.9]  | 410 [16.1]  |
| VSD                               | 120 GALLON        | 537 [21.1] | 374 [14.7] | 441 [17.4]  |
|                                   | 240 GALLON        | 553 [21.7] | 249 [9.8]  | 435 [17.1]  |
|                                   | 500 LITRE         | 543 [21.4] | 330 [13.0] | 438 [17.2]  |
|                                   | 750 LITRE         | 548 [21.6] | 278 [10.9] | 436 [17.2]  |
| FIXED SPEED+TAS                   | 120 GALLON        | 749 [29.5] | 379 [14.9] | 412 [16.2]  |
|                                   | 240 GALLON        | 751 [29.6] | 260 [10.2] | 410 [16.2]  |
|                                   | 500 LITRE         | 762 [30.0] | 340 [13.4] | 418 [16.4]  |
|                                   | 750 LITRE         | 762 [30.0] | 293 [11.5] | 417 [ 16.4] |
| VSD+TAS                           | 120 GALLON        | 856 [33.7] | 394 [15.5] | 592 [23.3]  |
|                                   | 240 GALLON        | 861 [33.9] | 286 [11.3] | 424 [16.7]  |
|                                   | 500 LITRE         | 857 [33.8] | 356 [14.0] | 660 [26.0]  |
|                                   | 750 LITRE         | 859 [33.8] | 312 [12.3] | 425 [16.7]  |

| RECEIVER DIMENSIONS MM [INCH] |            |             |            |            |            |            |            |             |            |            |            |            |            |            |  |
|-------------------------------|------------|-------------|------------|------------|------------|------------|------------|-------------|------------|------------|------------|------------|------------|------------|--|
| RECEIVER CAPACITY             | R1         | R2          | R3         | R4         | R5         | R6         | R7         | R8          | R9         | R10        | R11        | R12        | R13        | R14        |  |
| 120 GALLON                    | 695 [27.4] | 1916 [75.4] | 387 [15.2] | 604 [23.8] | 680 [26.8] | 530 [20.9] | 265 [10.4] | 1067 [42.0] | 317 [12.5] | 229 [9.0]  | 439 [17.3] | 299 [11.7] | 189 [7.4]  | 49 [1.9]   |  |
| 240 GALLON                    | 863 [34.0] | 2335 [91.9] | 445 [17.5] | 645 [25.4] | 844 [33.2] | 547 [21.5] | 273 [10.7] | 1067 [42.0] | 552 [21.7] | 255 [10.0] | 649 [25.5] | 515 [20.3] | 399 [15.7] | 265 [10.4] |  |
| 500 LITRE                     | 690 [27.2] | 2119 [83.4] | 357 [14.1] | 604 [23.8] | 686 [27.0] | 530 [20.9] | 265 [10.4] | 1067 [42.0] | 417 [16.4] | 251 [9.9]  | 544 [21.4] | 404 [15.9] | 294 [11.6] | 154 [6.1]  |  |
| 750 LITRE                     | 847 [33.3] | 2098 [82.6] | 435 [17.1] | 645 [25.4] | 847 [33.3] | 547 [21.5] | 273 [10.7] | 1067 [42.0] | 412 [16.2] | 295 [11.6] | 534 [21.0] | 394 [15.5] | 284 [11.2] | 144 [5.6]  |  |

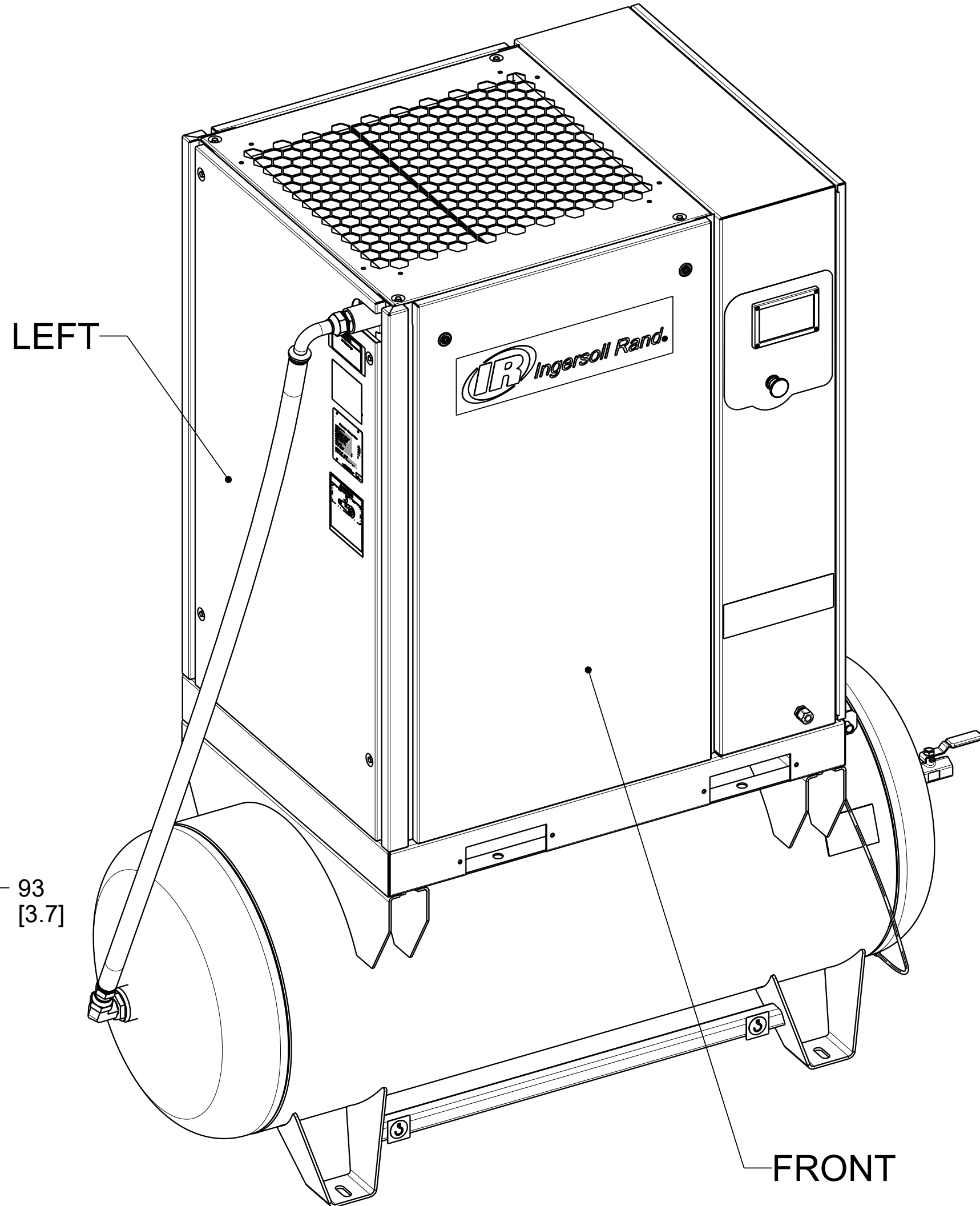
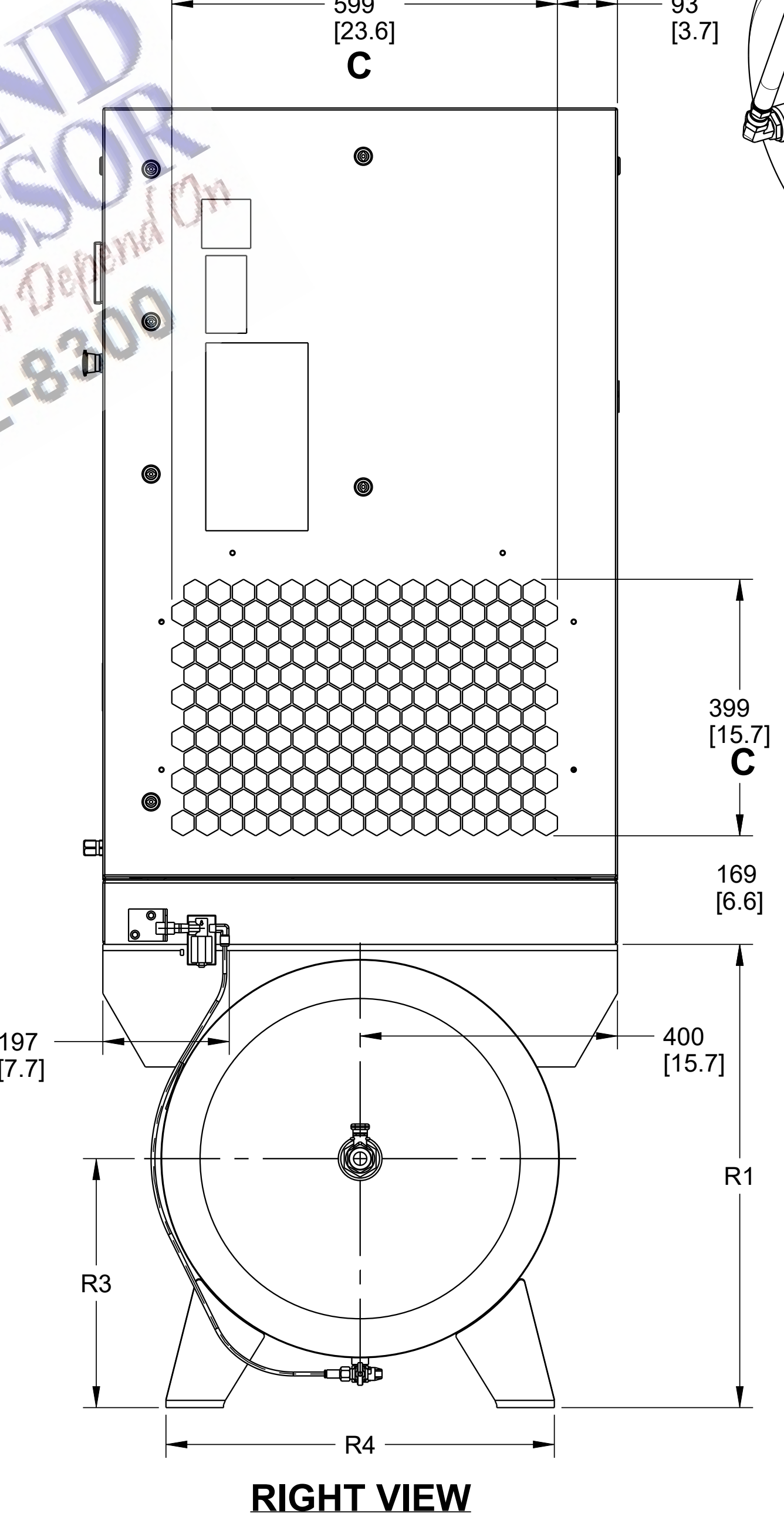
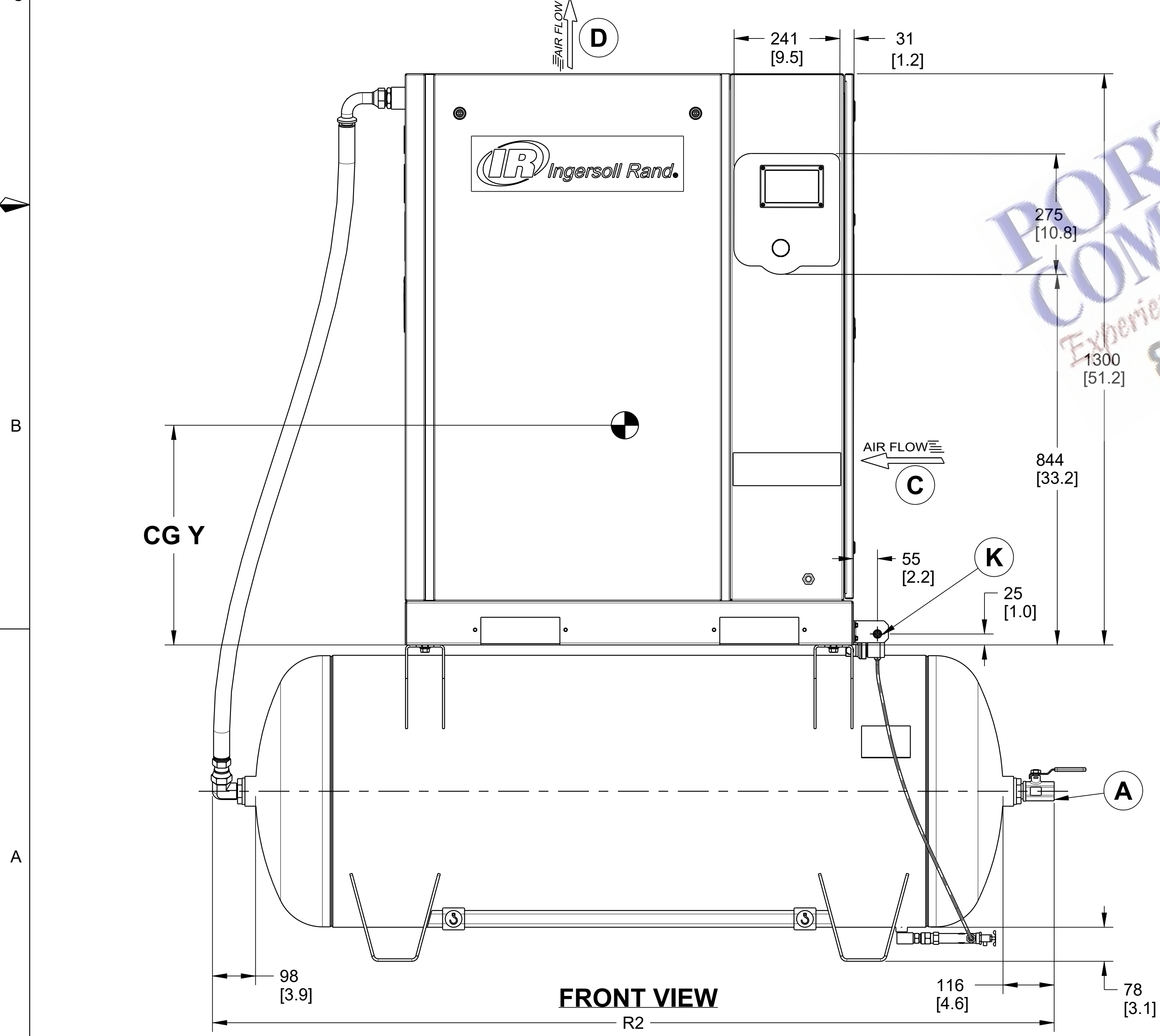
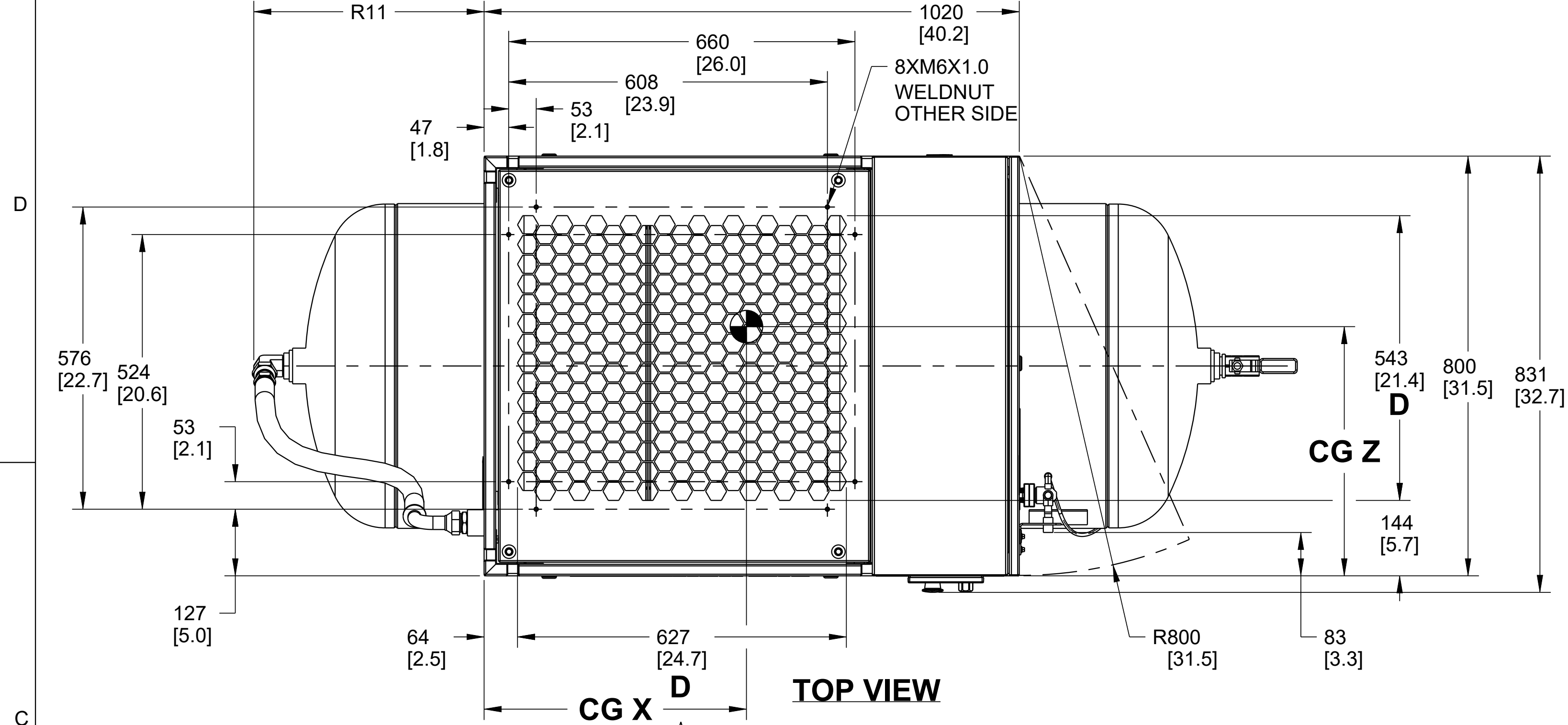
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|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
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|                                |                                                                                                                                                                                                         | DRAWING CONFORMS TO ASME Y14.5M - 1994                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                              |                                                                                       |  |                                                                                       |  |
|                                | ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]                                                                                                                                                   | PROPRIETARY NOTICE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | CAD GENERATED DRAWING. NO MANUAL REVISIONS ALLOWED                                                                           |                                                                                       |  |                                                                                       |  |
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|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | THIRD ANGLE PROJECTION                                                                |  | GENERAL ARRANGEMENT, RS11-22i, RS15-22n, RECEIVER MOUNTED                             |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | DRAWN<br>S.GOTHI                                                                      |  | DATE<br>2018OCT11                                                                     |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | CHECKED<br>S.PATEL                                                                    |  | DATE<br>2018OCT11                                                                     |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | APPROVED<br>H.PATEL                                                                   |  | DATE<br>2018OCT11                                                                     |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | SIZE<br>A1                                                                            |  | ESTIMATED WEIGHT (KG UNLESS OTHERWISE SPECIFIED)<br>SEE TABLE                         |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | SCALE<br>0.20                                                                         |  | MODEL<br>RS 11-22i, RS 15-22n & TAS                                                   |  |
|                                |                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                              | SHEET<br>1 OF 10                                                                      |  | REVISION<br>D                                                                         |  |

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UNLESS OTHERWISE SPECIFIED PRINTED DOCUMENT IS UNCONTROLLED



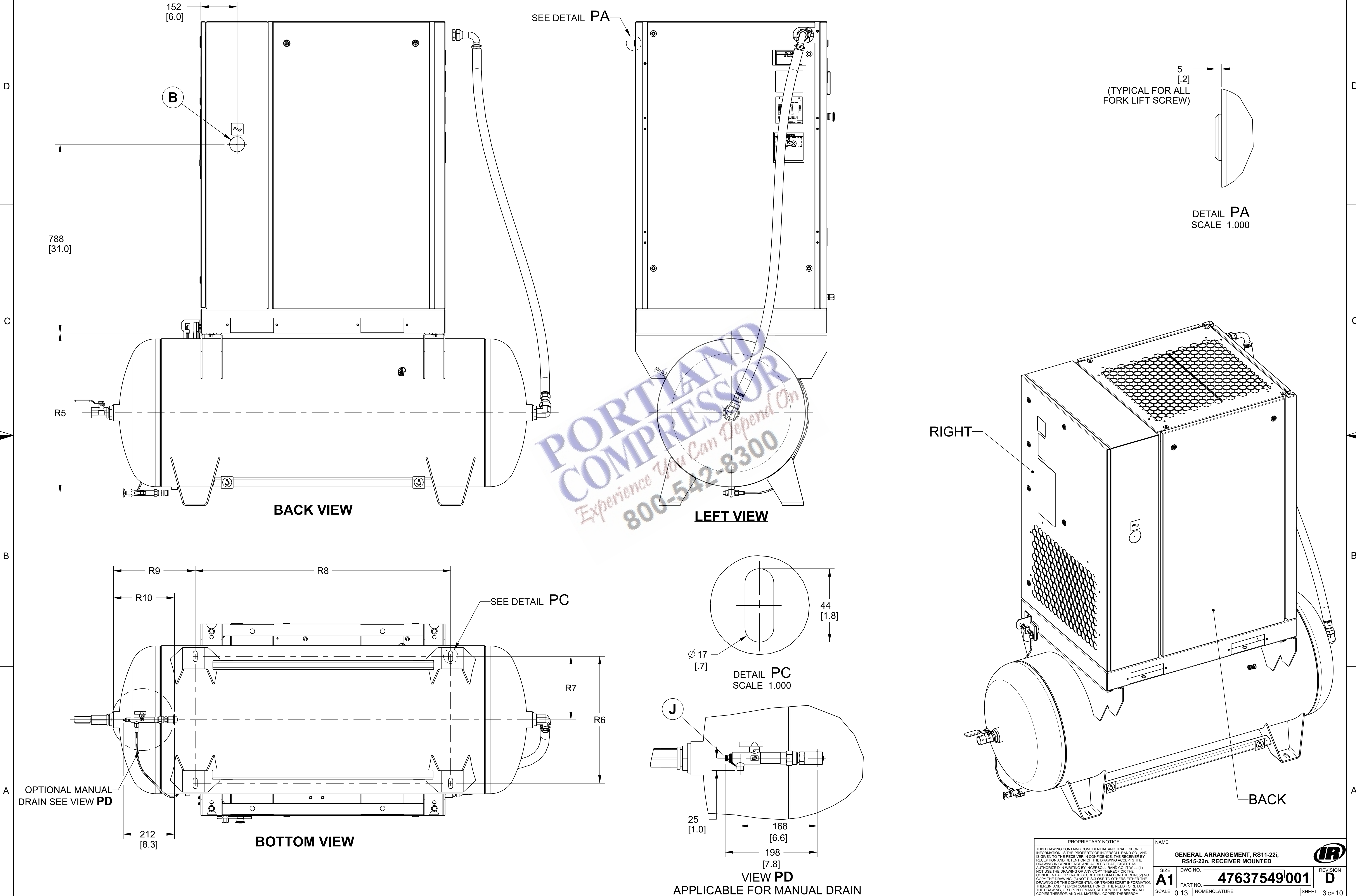
OPTION: FS NON-TAS WITH RECEIVER



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |             |                                                           |               |
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| SIZE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | DWG NO.     | PART NO.                                                  | REVISION      |
| A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 47637549001 |                                                           | D             |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 0.12        | NOMENCLATURE                                              | SHEET 2 OF 10 |

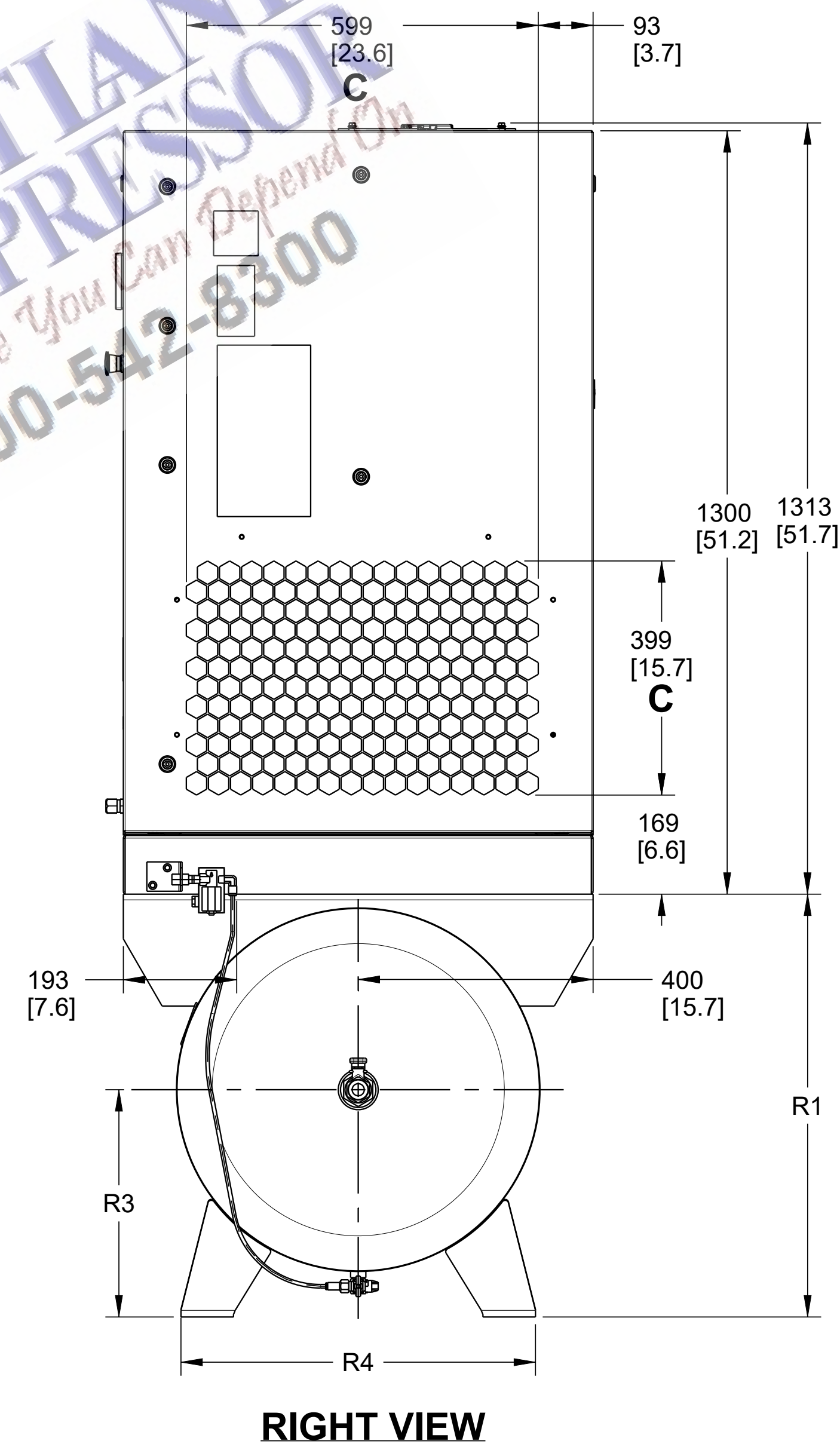
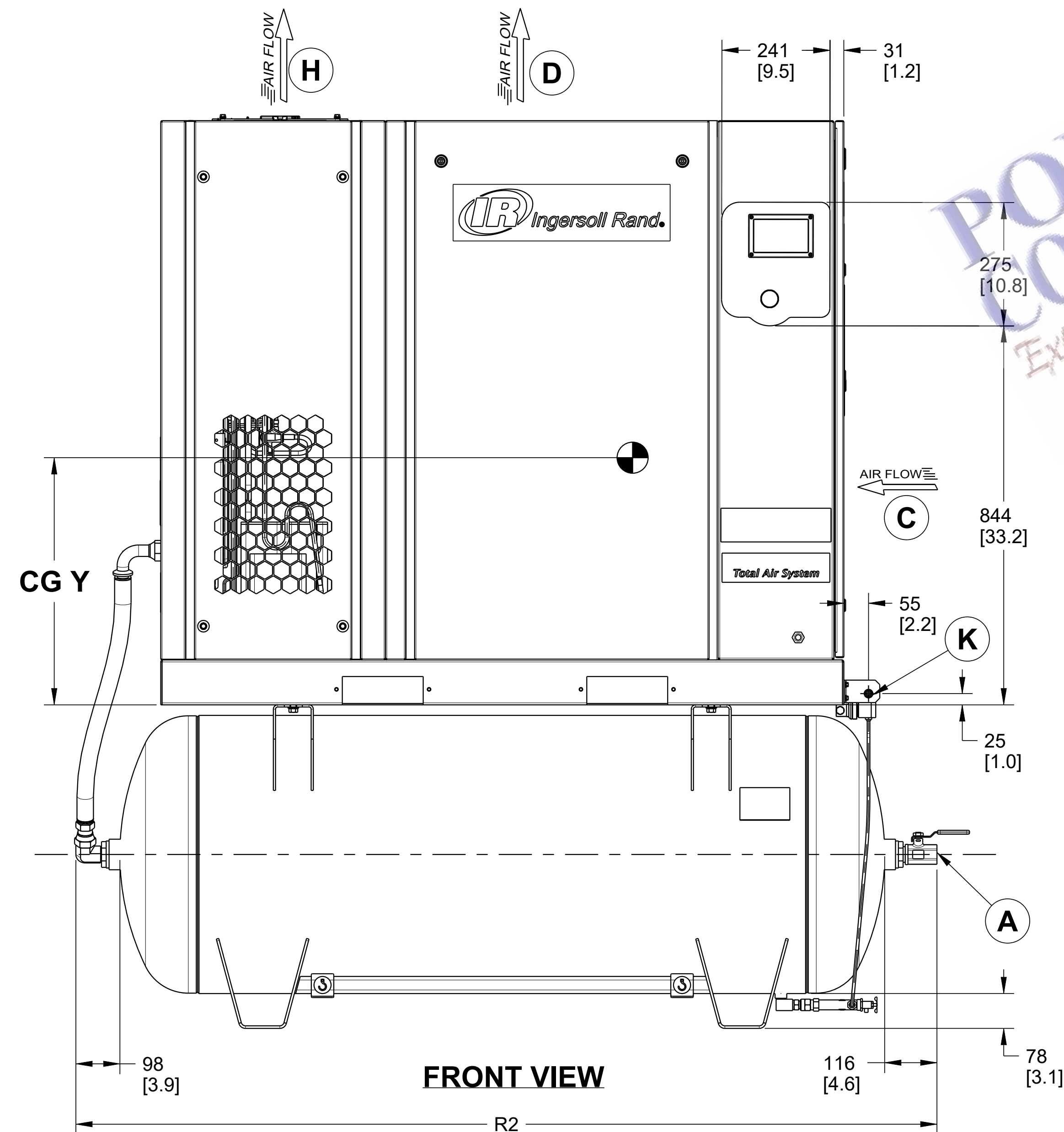
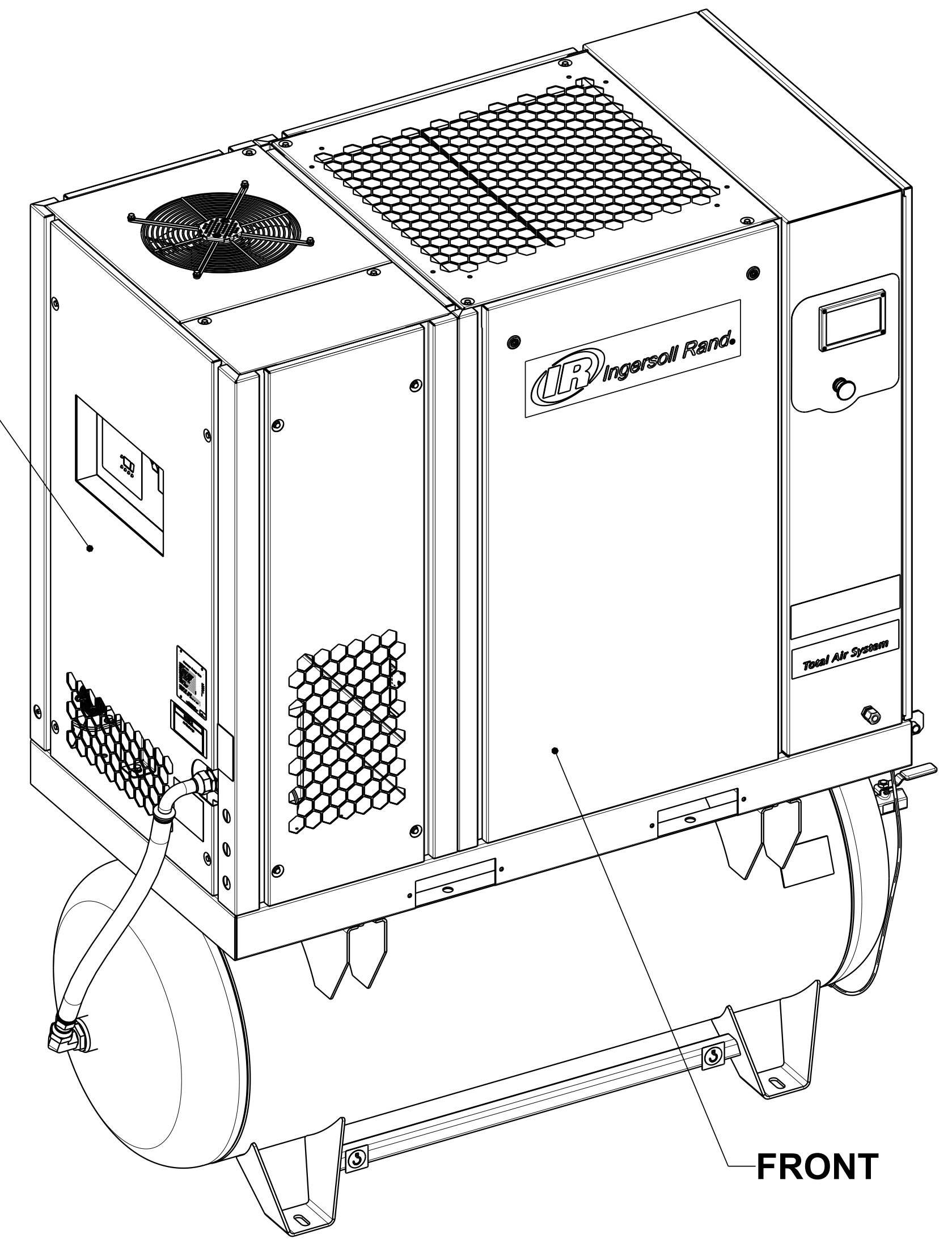
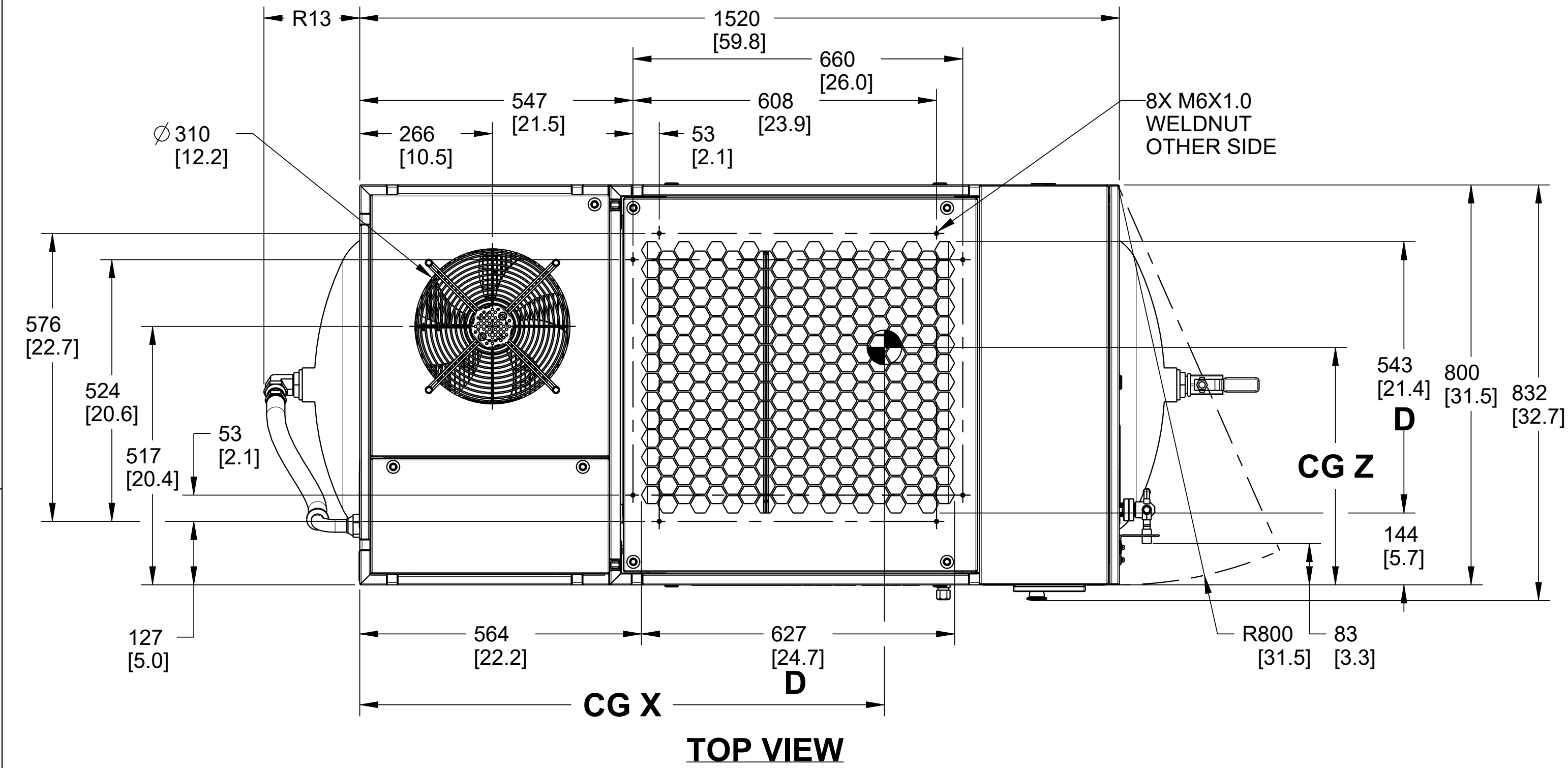


OPTION: FS NON - TAS WITH RECEIVER





### OPTION: FS TAS WITH RECEIVER



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                                                                                   |  |                                                                                       |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
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| <b>SIZE</b><br>A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | <b>DWG NO.</b><br>47637549001                                                     |  | <b>REVISION</b><br>D                                                                  |  |
| <b>SCALE</b><br>0 12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | <b>PART NO.</b><br>NOMENCLATURE                                                   |  | <b>SHEET</b><br>6 OF 10                                                               |  |



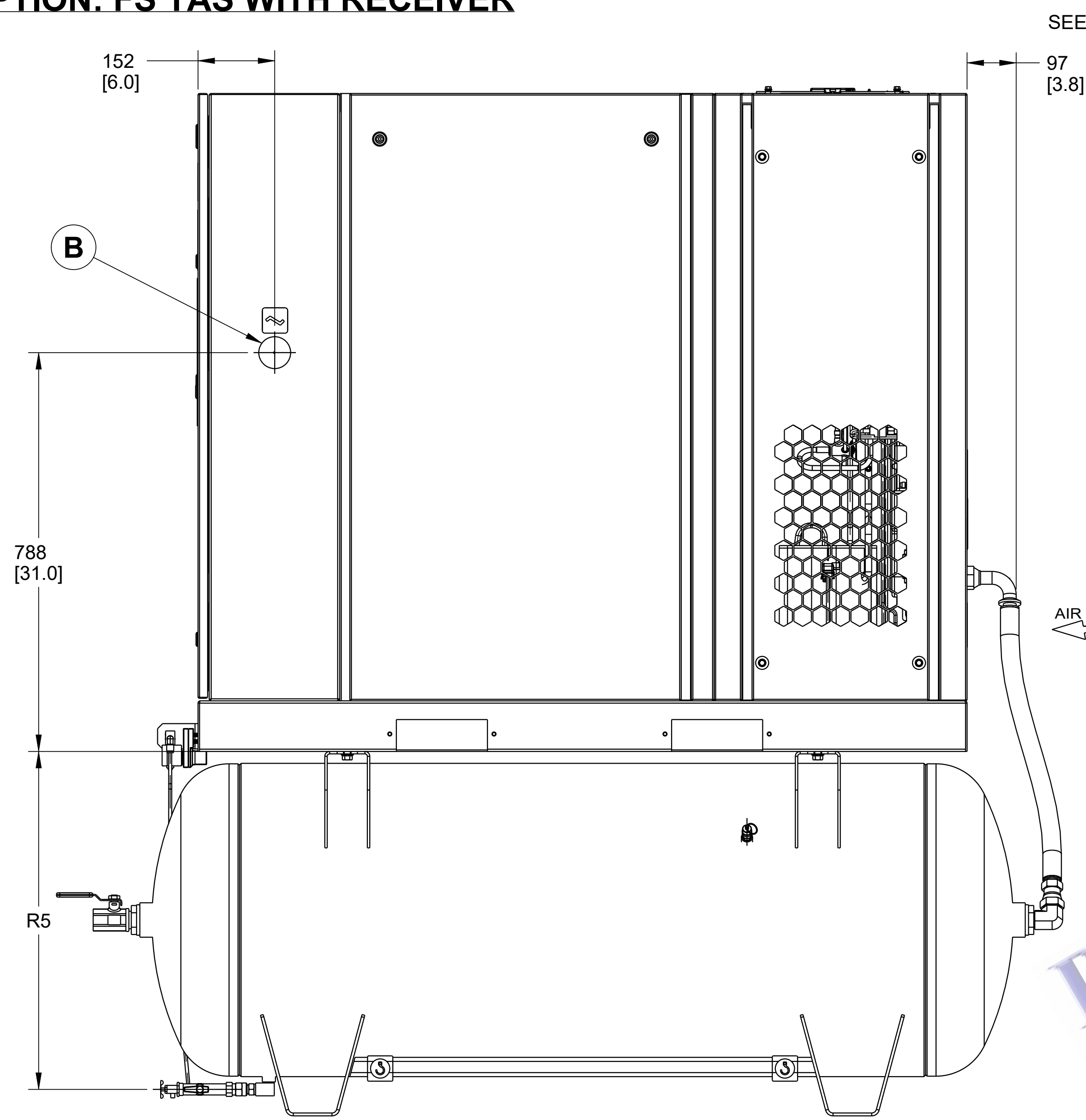
OPTION: FS TAS WITH RECEIVER

D

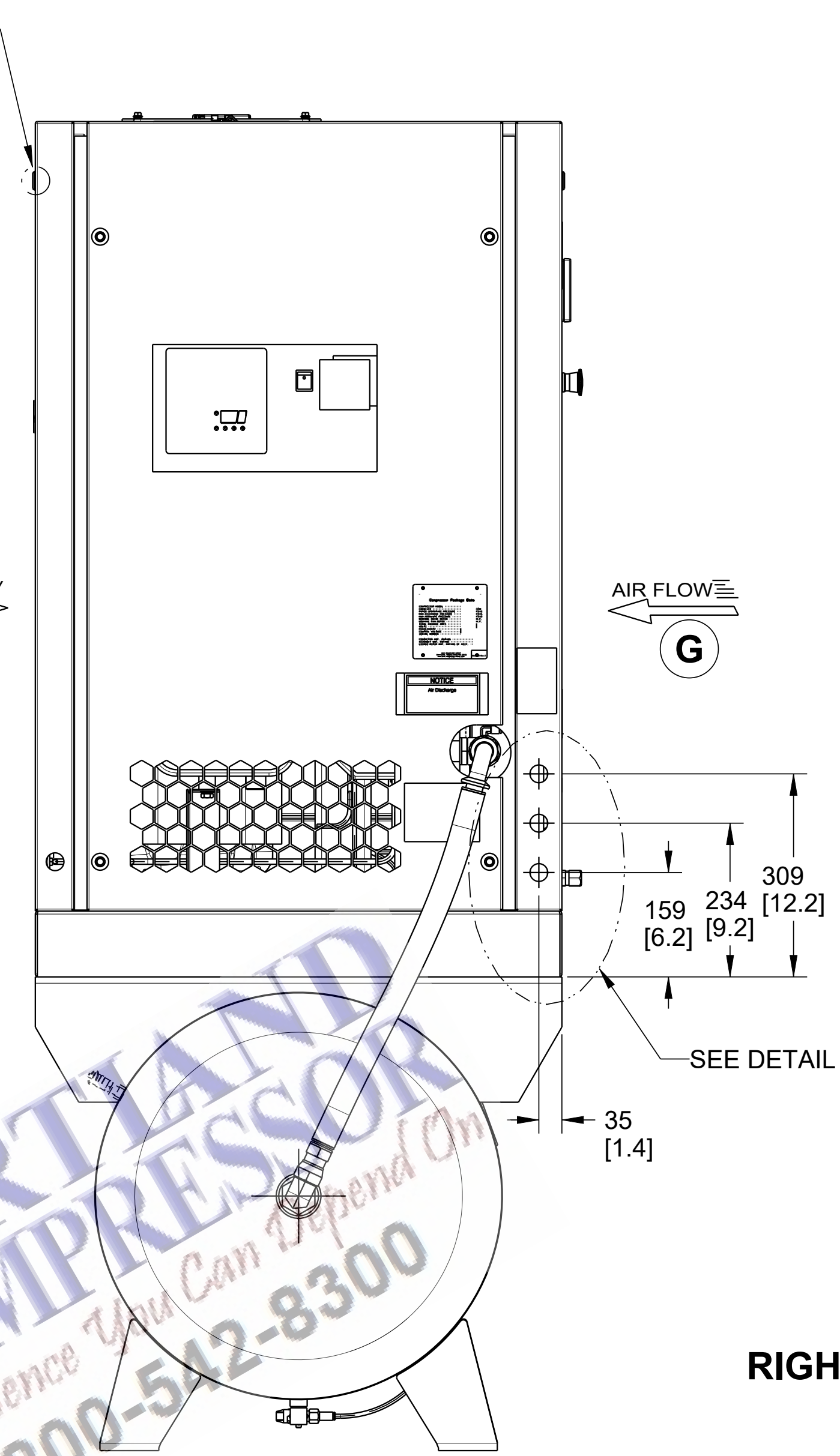
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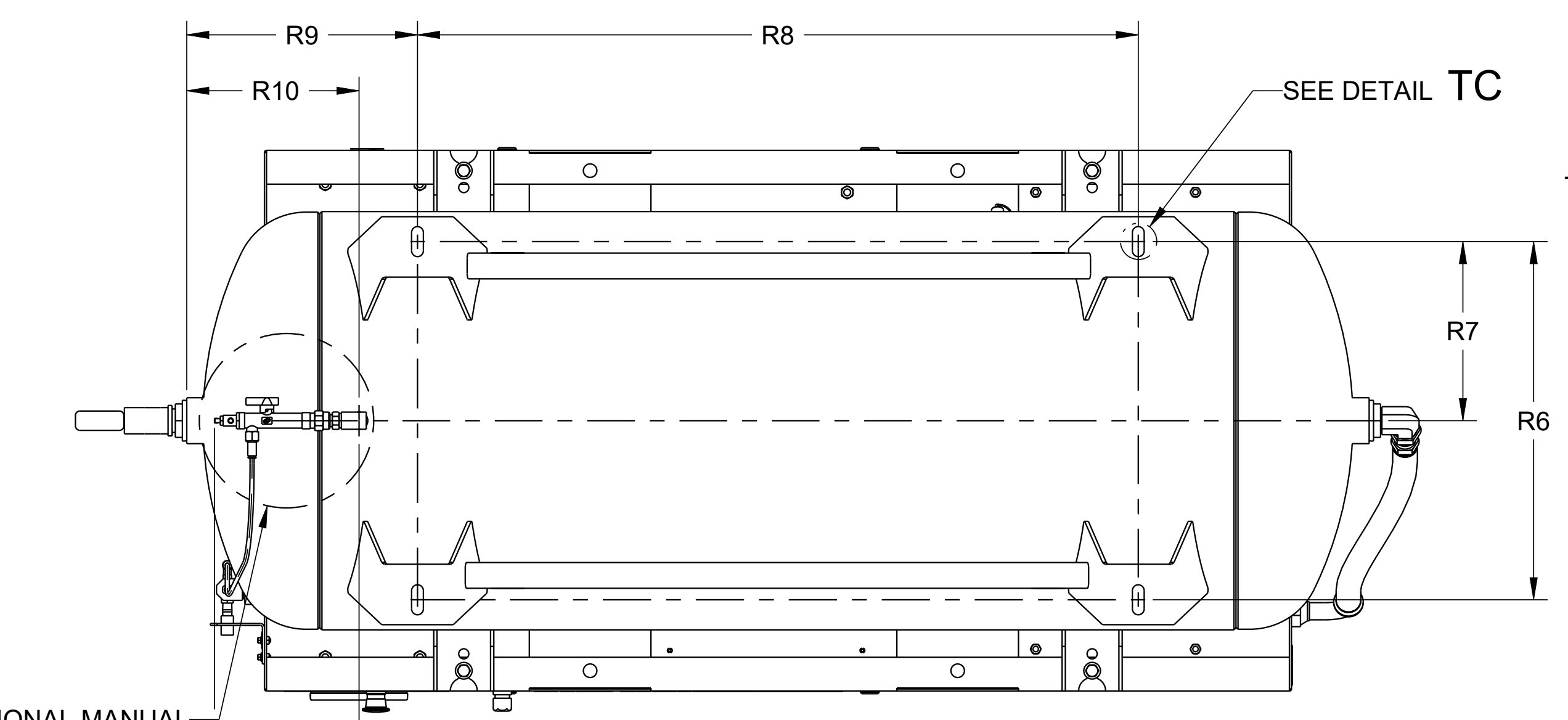
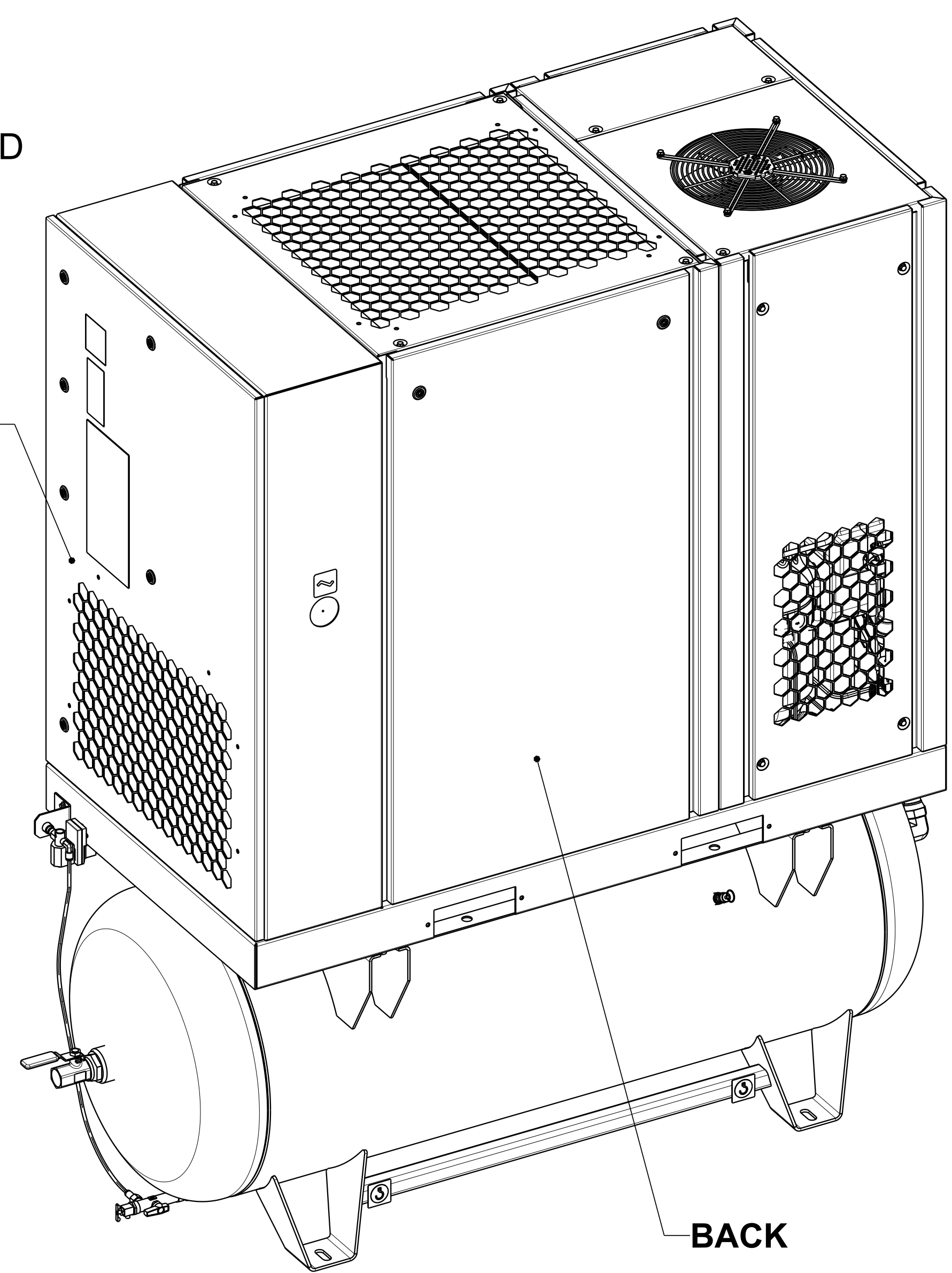
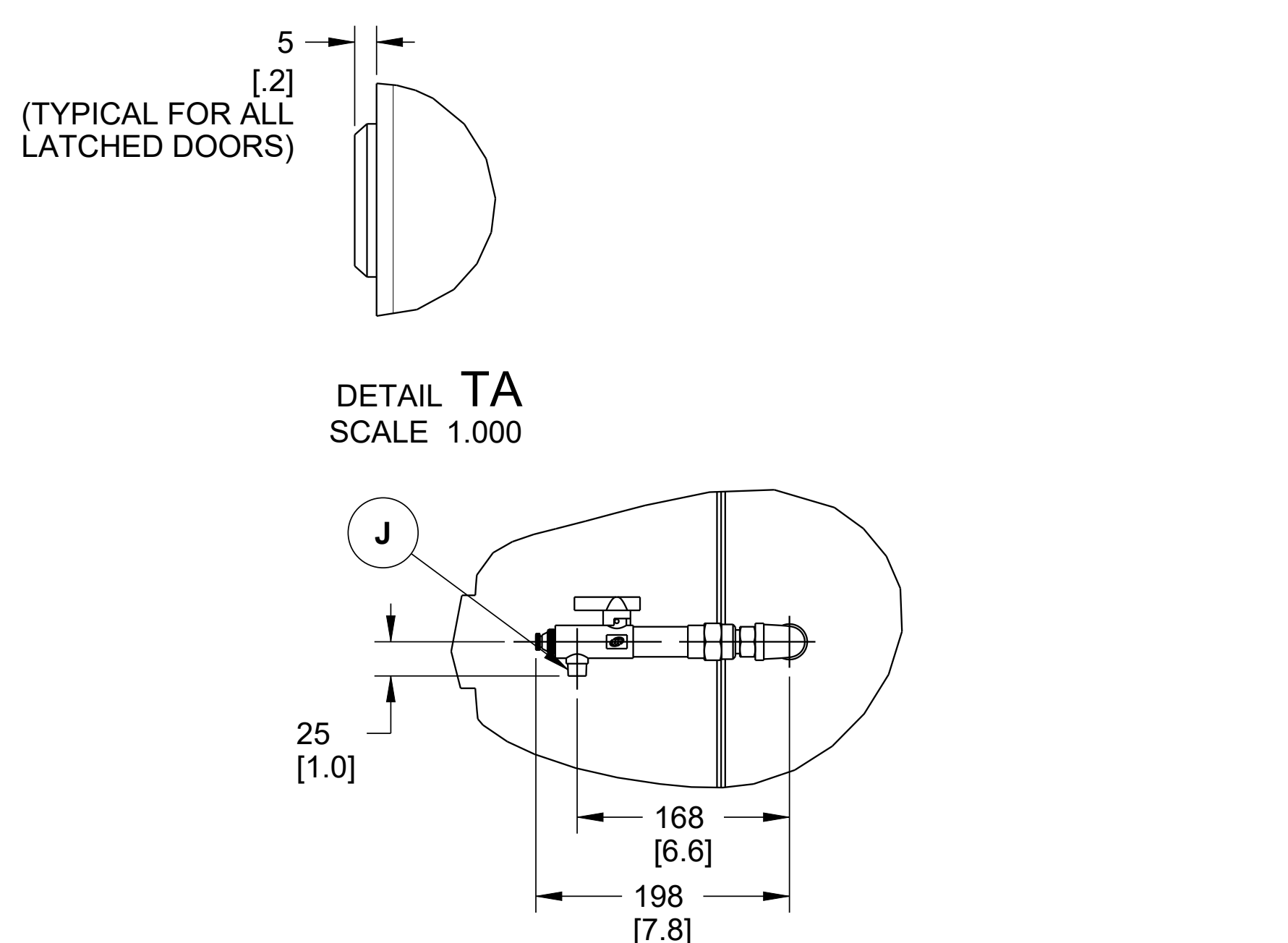
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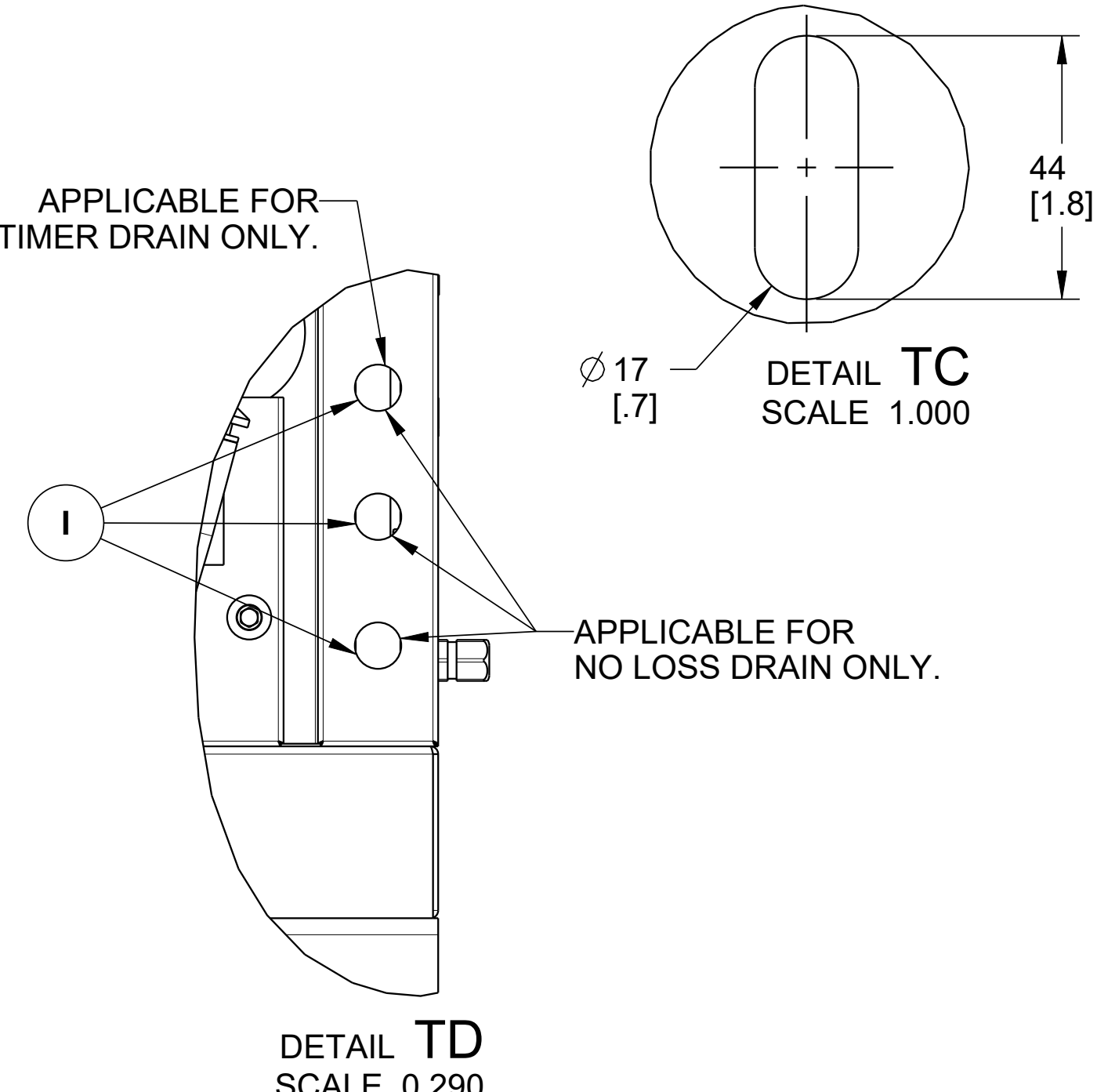
BACK VIEW



LEFT VIEW



BOTTOM VIEW



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |             |                                                           |               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------|---------------|
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| SIZE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | DWG NO.     | PART NO.                                                  | REVISION      |
| A1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 47637549001 |                                                           | D             |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0.13        | NOMENCLATURE                                              | SHEET 7 OF 10 |