



Parts List for Model K & KU Pump Assembly

NOTE: The quantity number indicates the total number of pieces required for a complete unit repair.
 When ordering parts give compressor model, serial number and part number. Order assemblies when possible.

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	120-1163	PIN,ROLLED,COILED,STL,BLK,1/4ODX1L,K25	1
2	610-1420	FLYWHEEL,K PUMP,CI,10-3/8,1 GROOVE,K23A	1
2A	610-1422	FLYWHEEL,GT PUMP,CI,13-1/4,2 GROOVE,G23 (KC Pump)	1
3	150-1036	SEAL,OIL,LIP,SINGLE,0.875 DIA,K11E	1
4	610-1437	CRANKCASE,K PUMP,CI,W/SIGHT GLASS,K1	1
5	160-1076	GAUGE,SIGHT,LEVEL,OIL,3/8"NPT,LO-M49	1
6	122-1083	CAP,HEX,MI,1/4"NPT	1
7	122-1032	NIPPLE,STEEL,SCH 40,1/4" X 3" L	1
8	610-1425	CRANKSHAFT,K PUMP,CI,MACHINED,K20A	1
9	150-1000	BEARING,BALL,K9	2
10	610-1430	CAP,BEARING,K PUMP,CI,4 HOLES,PAINTED,K2	1
11	120-1004	SCREW,CAP,HEXHD,GR5,ST,BLK,1/4-20X3/4 (10FT-LB)	4
12	104-1000-01	GASKET,CAP,BEARING,F&K&G PUMP,1/32THK,L3	1
13	104-1000-02	GASKET,CAP,BEARING,F&K&G PUMP,1/64THK,L4	1
14	150-1011	BEARING,ROD,CONNECTING,PUMP,F,K,G	4
15	310-1001-02	ROD,CONNECTING,WO/BRNG INSERT,L21L&L21K	2
16	610-1029	PLUG,CRANKCASE,FILL,OIL,W/O-RING,K14	1
17	104-1016	RING,O,BUNA-N,5/8"IDX13/16"ODX3/32"THK	1
18	120-1068	WASHER,LOCK,SPLIT,ST,BLK,HIGH CLLR,1/4"	4
19	120-1010	SCREW,CAP,HEXHD,GR5,ST,BLK,1/4-20X1-1/4 10 FT-LB	4
20	104-1103	BUMPER,WRIST PIN,PLASTIC,K36A	4
21	150-1005	PIN,PISTON,STEEL,HARDENED,K35	2
22	220-1005	PISTON,PUMP,ALUMINUM,MACHINED,K32	2

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23	160-1004	RING,OIL,ASSY,K34	2
24	150-1013	RING,COMPRESSION,PISTON,W/TPR HK,EBA 33	1
25	150-1003	RING,COMPRESSION,PISTON,STEEL,EBA 22,K33	1
26	310-1008	HEAD,UNLOADING,K&G,W/1/2"PRT,7 HLE,LU180	1
27	150-1020	SPRING,VALVE,UNLOADER,INTAKE, KU83	2
28	104-1020	RING,O,SILICON,7/16"IDX5/8"ODX3/32"THK	2
29	150-1028	PISTON,UNLOADER,VALVE,BRASS,KU81	2
30	104-1015	RING,O,BUNA-N,1/2"IDX11/16"ODX3/32"THK	2
31	122-1051	PLUG,HEX ,BRASS,11/16-16 UN-2B X .550	2
32	150-1042	WASHER,BRASS,1/32X 0.605ODX1/4 ID,KU84	2
33	120-1028	SCREW,CAP,HEXHD,GR5,ST,BLK,5/16-18X2-1/4 (22 FT-LB)	4
34	120-1252	BOLT,STUD,HEX,ST,5/16-18X2-1/4X5/8,K52-1 (22 FT-LB)	2
35	310-1004	HEAD,START/STOP,G PUMP,REPLACEMNT,L50	1
36	150-1104	ELEMENT,FILTER,AIR,COMPRESSOR,JENNY,G54E	1
37	104-1008	GASKET,HEAD,K&G&W PUMP,1/32THK,L51	1
38	150-1041	RETAINER,VALVE,STEEL,PAS,0.062"THK,K43	4
39	109-1010	VALVE,BUMPER,STEEL,K44	4
40	150-1018	SPRING,CONE,SS,VALVE,DISCHARGE,K46	2
41	109-1011	VALVE,DISC,STAINLESS STEEL,K47	4
42	220-1013	PLATE,VALVE,L PUMP,CI,MACHINED,L40	1
43	150-1017	SPRING,CONE,SS,VALVE,INTAKE,K45	2
44	104-1007	GASKET,PLATE,VALVE,K&G&W PUMP,1/32TK,L41	1
45	360-1150	CYLINDER,K PUMP,CI,PAINTED,BLUE,K30	1

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46	120-1017	SCREW,CAP,HEXHD,GR5,ST,BLK,5/16-18X3/4 (15FT-LB)	6
47	104-1006	GASKET,CYLINDER,K&G&W PUMP,1/32THK,K31	1
48	132776	SCREW,MACH,RND HD,SLTD,ST,PL,#8-32X1"	1
49	104-1264	RETAINER,BREATHER,CRANKCASE,PLASTIC,BLUE	1
50	104-1265	FILTER,AIR,BREATHER,CRANKCASE,INSERT	1
51	104-1266	SEAL,BREATHER,CRANKCASE,FILTERED,RUBBER	1
52	120-1167	RETAINER,INTERNAL,ST,0.035X 0.665,KU85	2
53	122-1144	NIPPLE,CLOSE,STEEL,SCH 80,PLATED,1/2"	1
54	104-1102	BRACKET,FILTER,AIR,NYLON,BLACK,L53	1
55	150-1010	ELEMENT,FILTER,AIR,COMPRESSOR,JENNY,L54E	1
56	320-1006	COVER,FILTER,W/DECALS,L54	1
57	120-1104	NUT,WING,ST,FORGED,PLATED,1/4-20, L55	1
58	122-1052	ELBOW,STREET,MI,PLTD,90 DEG,1/2"NPT	1
Assemblies			
59	320-1000	FILTER,W/DECAL,ASSY,L154 INCLUDES 54, 55, 56, 57	1
60	320-1121	FILTER,W/DECALS,ASSY,G154S	1
61	610-1042	VALVE,UNLOADER,HEAD,PUMP,ASSY,KU181 INCLUDES 27, 28, 29, 30, 32, 52	2
62	610-1032	VALVE,DISCHARGE,ASSY,K146 INCLUDES 38, 39, 40, 41	2
63	610-1031	VALVE,SUCTION,ASSY,K145 INCLUDES 38, 39, 41, 43	2
64	610-1045	PLATE,VALVE,W/VALVES,ASSY,L140 INCLUDES 37, 42, 44, 62(2), 63(2)	1
65	610-1410	BREATHER,CRANKCASE,W/HOUSING&FILTER&SEAL INCLUDES 48, 49, 50, 51	1

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66	610-1020	KIT,PUMP,RING,PISTON,F&K&G&W PUMP,K133 INCLUDES 23(2), 24(2), 25(2)	1
67	610-1028	PISTON,W/RINGS&PIN,ASSY,K132 INCLUDES 20 (2), 21, 22, 23, 24, 25	2
68	610-1411	ROD,CONNECTING,W/BEARNG INSERT,L21L&L21K INCLUDES 14(2), 15, 18(2), 19(2)	2
69	610-1026	KIT,GASKET,K PUMP,ASSY,K100A INCLUDES 12,13,37,44,47	1
NOT SHOWN	610-1123	KIT,BASIC,REPAIR,K PUMP,K101 W/G54E INCLUDES 36, 62(2), 63(2), 66, 69	1
NOT SHOWN	610-1304	KIT,BASIC,REPAIR,KU PUMP,W/G54E,KU101G INCLUDES 36, 61, 62(2), 63(2), 66(2), 69	1
NOT SHOWN	105-1209	OIL,PUMP,SYNTHETIC,BLUE,1 QUART,ESQ	1
NOT SHOWN	610-1226	KIT,FILTER,ASSY,G154,PKG OF 4,G154P	1
NOT SHOWN	610-1186	KIT,ELEMENT,FILTER,L54E,PKG OF 4,L54EP	1