

8

7

6

5

4

3

2

1

NOTES:

1. FOR WEIGHT OF PACKAGE REFER TO CENTER OF GRAVITY TABLE.

2. USE FORK LIFT TUBES FOR MACHINE LIFTING.

3.

COOLING AIR FLOW

MODEL NAME	60Hz (CFM)
RS11i - RS22i	2500
RS15n - RS22n	2500
RS11i - RS22i-TAS	(2500+800)
RS15n - RS22n-TAS	(2500+800)

4. PIPE CONDENSATE DRAIN LINES SEPARATELY TO BASE DUE TO DIFFERENCES IN DRAIN PRESSURES. READ OPERATIONS MANUAL AND CHECK LOCAL REGULATIONS.

5. LUBRICANT FILL QUANTITY: 9.5 LITRES (2.5 US GALLONS).

6. RECOMMENDED CLEARANCE ON 3 SIDES 915 MM (36 INCHES); THE STARTER BOX SIDE IS 915 MM (36 INCHES) OR MINIMUM AS REQUIRED BY LATEST NATIONAL ELECTRICAL CODE OR APPLICABLE LOCAL CODES.

7. EXTERNAL PIPING SHOULD NOT EXERT ANY UNRESOLVED MOMENTS OR FORCES ON UNIT. USE PIPE OF EQUAL OR GREATER SIZE AT DISCHARGE LOCATION OF UNIT.


8. THERE SHOULD BE NO PLASTIC OR PVC PIPING ATTACHED TO THIS UNIT OR USED FOR ANY LINES DOWNSTREAM.

9. FIELD INSTALLED DUCTING TO AND FROM COMPRESSOR CANNOT ADD MORE THAN 3MM (.12 INCH) OF WATER TOTAL AIR RESISTANCE.

10. UNIT HAS AN INTERNAL DISCHARGE CHECK VALVE, EXTERNAL CHECK VALVE NOT REQUIRED. ISOLATION VALVE REQUIRED WITHIN 915 MM (36 INCHES) OF THE COMPRESSOR DISCHARGE.

11. COMPRESSOR MUST BE INSTALLED ON A LEVEL FLOOR CAPABLE OF SUPPORTING ENTIRE CONTACT SURFACE OF THE BASE FRAME. COMPRESSOR SHOULD BE BOLTED TO THE FLOOR WITH FOUR (4) M16 (5/8 INCH) BOLTS USING HOLES SHOWN ON SHEET 5. SEAL BASE TO FLOOR WITH CORK OR RUBBER.

12. DO NOT PIPE INTO A COMMON HEADER WITH A RECIPROCATING COMPRESSOR. UNLESS RECIPROCATING COMPRESSOR UTILIZES A DISCHARGE PULSATION DAMPENER.

13.  DENOTES CENTER OF GRAVITY ±30MM.

14. SIZING OF ELECTRICAL COMPONENTS NOT SUPPLIED BY INGERSOLL RAND IS THE RESPONSIBILITY OF THE CUSTOMER AND SHOULD BE DONE IN ACCORDANCE WITH THE INFORMATION ON THE COMPRESSOR DATA PLATE, NATIONAL AND LOCAL ELECTRIC CODES.

15. A BLANK GLAND PLATE IS PROVIDED FOR ELECTRICAL POWER INLET AS INDICATED.

16. WHEN INSTALLED INDOORS IN A CONFINED SPACE, THE COOLING AIR EXHAUST MUST BE DUCTED AWAY FROM UNIT TO PREVENT RECIRCULATION OF HOT EXHAUST AIR.

CUSTOMER CONNECTION

ITEM	DESCRIPTION	NON-TAS	TAS
A	DISCHARGE AIR	1" NPT (FEMALE)	1" NPT(MALE)
B	ELECTRICAL INLET (COMPRESSOR)	Ø 38.1 MM	Ø 38.1 MM
C	PACKAGE AIR INLET (COMPRESSOR)		
D	PACKAGE AIR EXHAUST (COMPRESSOR)		
E	AIR INLET (VSD)		
F	AIR EXHAUST (VSD)		
G	PACKAGE AIR INLET (DRYER)		
H	PACKAGE AIR EXHAUST (COMPRESSOR & DRYER)		
I	CONDENSATE DRAIN (COMPRESSOR & DRYER)	NA	QTY TWO (2) 1/2" INCH NPT
J	ELECTRICAL INLET (DRYER)	NA	20 AMP MALE PLUG
L	BELT TENSIONER ACCESS (COMPRESSOR)		
M	OIL COOLER DRAIN	1/2" NPT(FEMALE)	1/2" NPT(FEMALE)

CENTER OF GRAVITY TABLE MM [INCH]

MACHINE	CG X	CG Y	CG Z	WEIGHT
	MM (INCH)	MM (INCH)	MM (INCH)	lbs (kg)
FIXED SPEED - NON DRYER	411.3 [16.2]	497.9 [19.6]	403.5 [15.9]	976.6 [443]
VARIABLE SPEED - NON DRYER	396.9 [15.6]	515 [20.3]	404.8 [15.9]	1036.2 [470]
FIXED SPEED - WITH DRYER	712.1 [28.0]	522.3 [20.6]	330.2 [13.0]	1558.6 [707]
VARIABLE SPEED - WITH DRYER	692.1 [27.2]	532.5 [21.0]	333.7 [13.1]	1618.2 [734]
FIXED SPEED - NON DRYER WITH ODM(TOP DISCHARGE)	459.5 [18.1]	537.8 [21.2]	406.8 [16.0]	1124.3 [510]
FIXED SPEED - NON DRYER WITH ODM(SIDE DISCHARGE)	415.2 [16.3]	495.2 [19.5]	406.5 [16.0]	994.3 [451]
FIXED SPEED - NON DRYER TOP DISCHARGE	448.7 [17.7]	490.6 [19.3]	403.8 [15.9]	1031.7 [468]
VARIABLE SPEED - NON DRYER TOP DISCHARGE	433.1 [17.1]	507.4 [20]	405 [15.9]	1091.3 [495]

REVISIONS

ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APPROVED
	A	1479616	ORIGINAL RELEASE	2022JAN20	P.MUZAMMIL	P.SCHMITZ

GENERAL ARRANGEMENT TOLERANCES

ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]

UNSPECIFIED TOLERANCES:

WHOLE : ±13.0[.50]
.X : ± 6.0[.25]
ANGLES : ± 1°

Ingersoll-Rand Industrial Technologies

WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS & OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS.

COMPANY INGERSOLL RAND

PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF THE COMPANY., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY, IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.

DO NOT SCALE DRAWING

DRAWING CONFORMS TO ASME Y14.5M - 1994

CAD GENERATED DRAWING. NO MANUAL REVISIONS ALLOWED

UNLESS OTHERWISE SPECIFIED:
- REMOVE ALL BURRS AND SHARP CORNERS
- WELD SYMBOLS TO BE IN ACCORDANCE WITH ANSI/AWS A2.4

COPYRIGHT @ 2024
ALL RIGHTS RESERVED
INGERSOLL RAND

THIRD ANGLE PROJECTION

DRAWN P.MUZAMMIL
CHECKED A.DHANANJAYA
APPROVED P.SCHMITZ

DATE 2022JAN20
DATE 2022JAN20
DATE 2022JAN20

DRAWING TYPE
Detail Drawing
NOMENCLATURE

IR Ingersoll Rand.

NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS

SIZE A1
SCALE 0.125

ESTIMATED WEIGHT (KG UNLESS OTHERWISE SPECIFIED) SEE TABLE

PART NO. 47763591

REVISION 001
DRAW NO. 1

FRAME 2

SHEET 1 OF 17

8

7

6

5

4

3

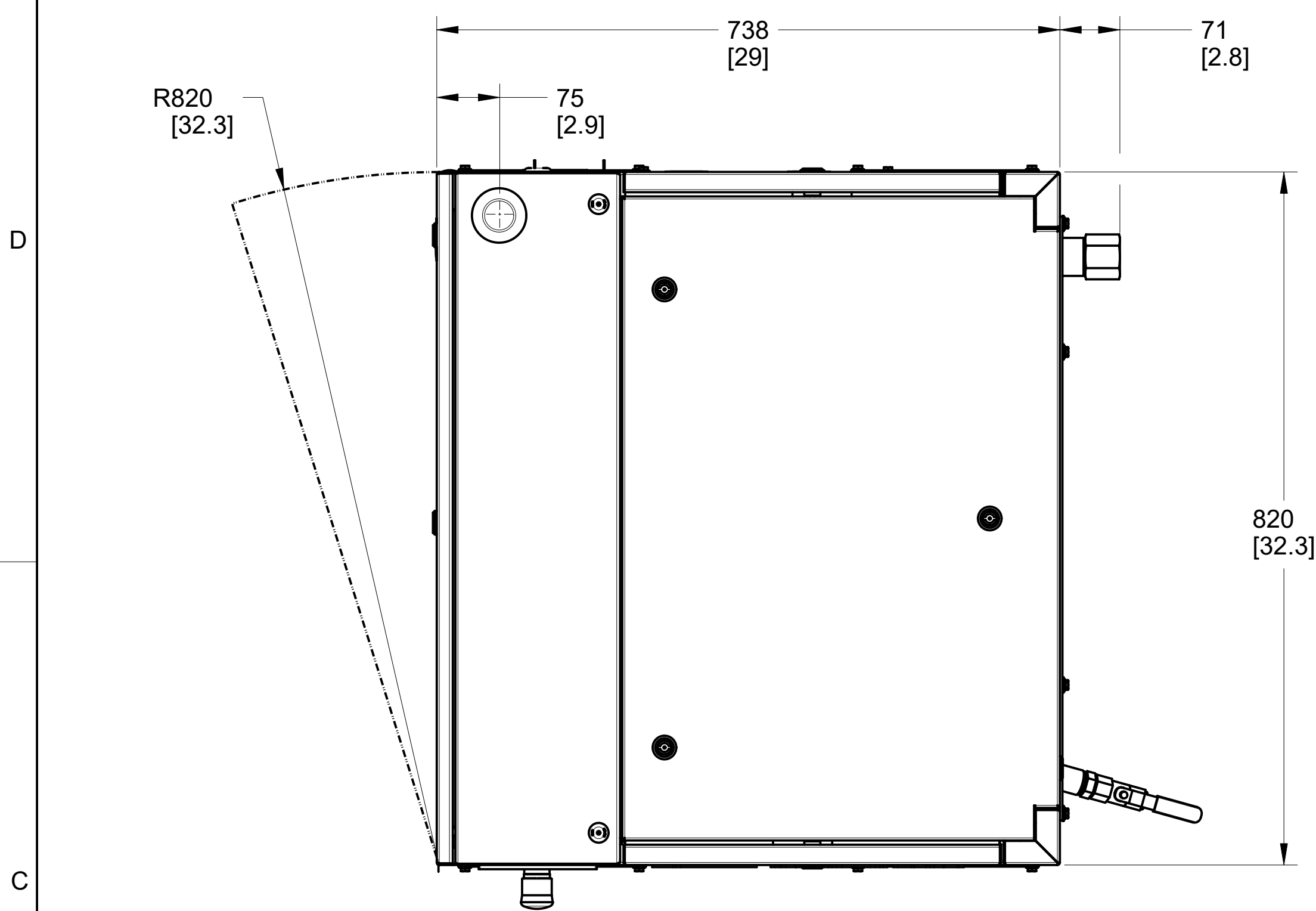
2

1

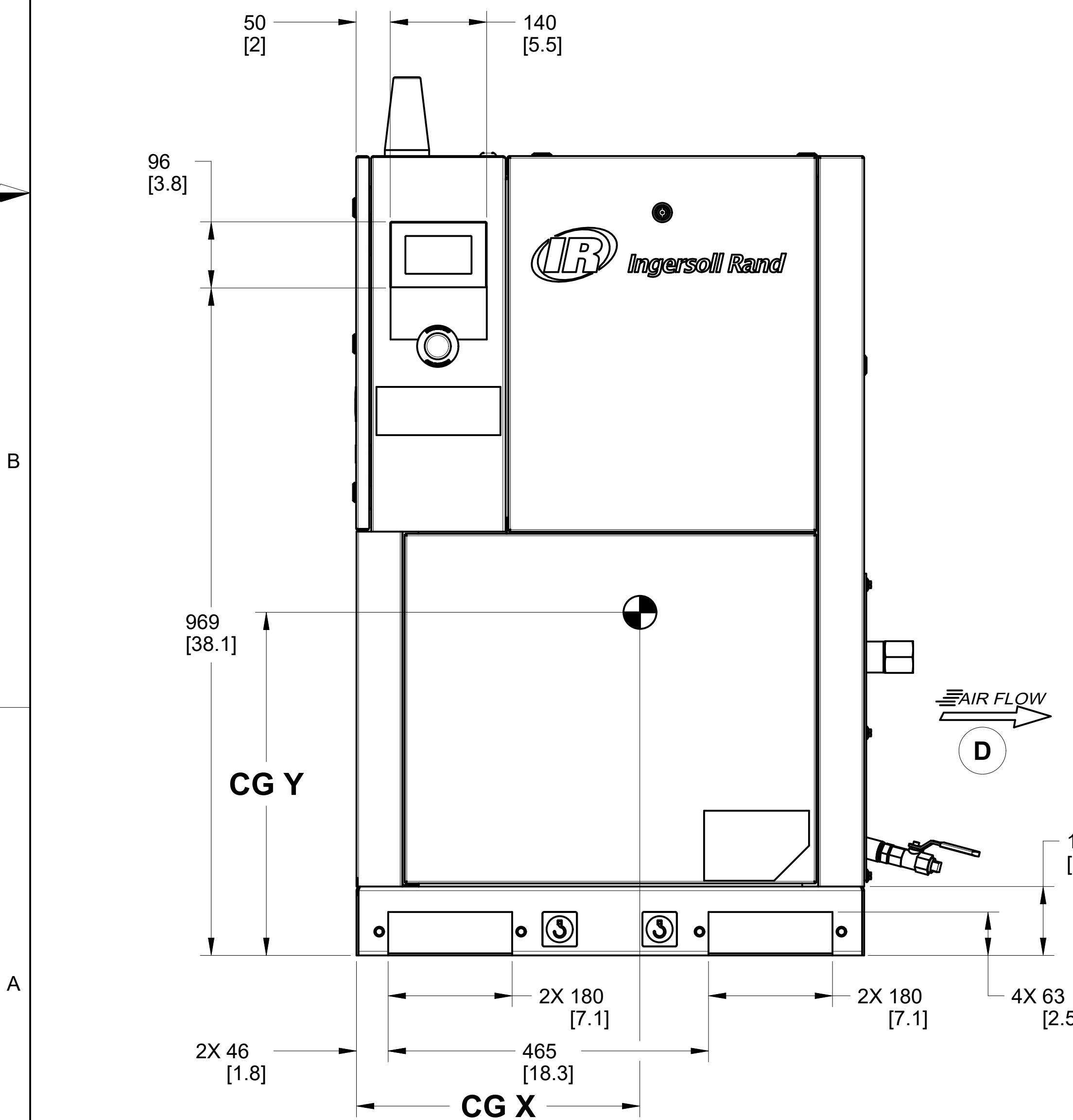
UNLESS OTHERWISE SPECIFIED PRINTED DOCUMENT IS UNCONTROLLED

A.31(A.19)

OPTION: NON DRYER - FS

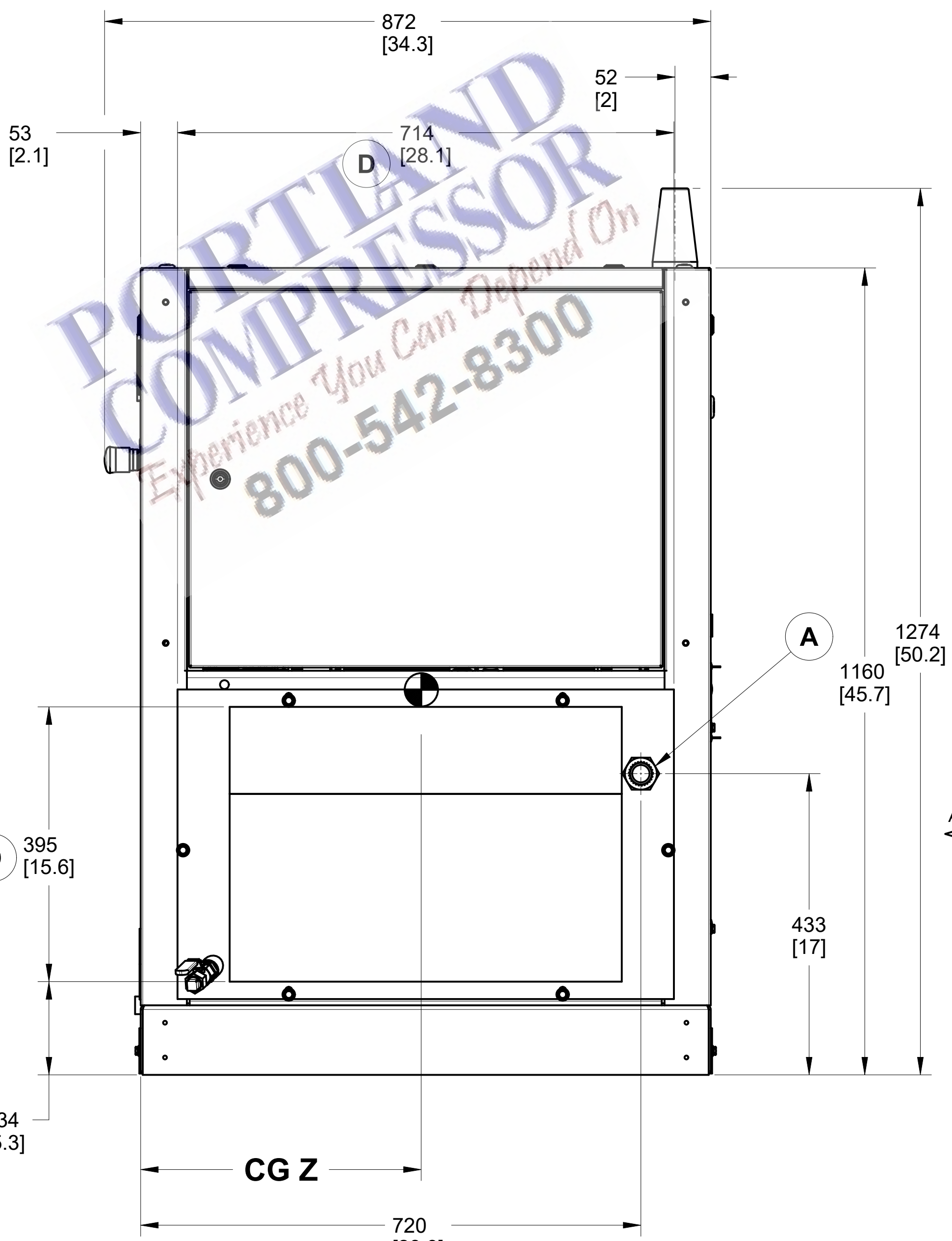


TOP VIEW

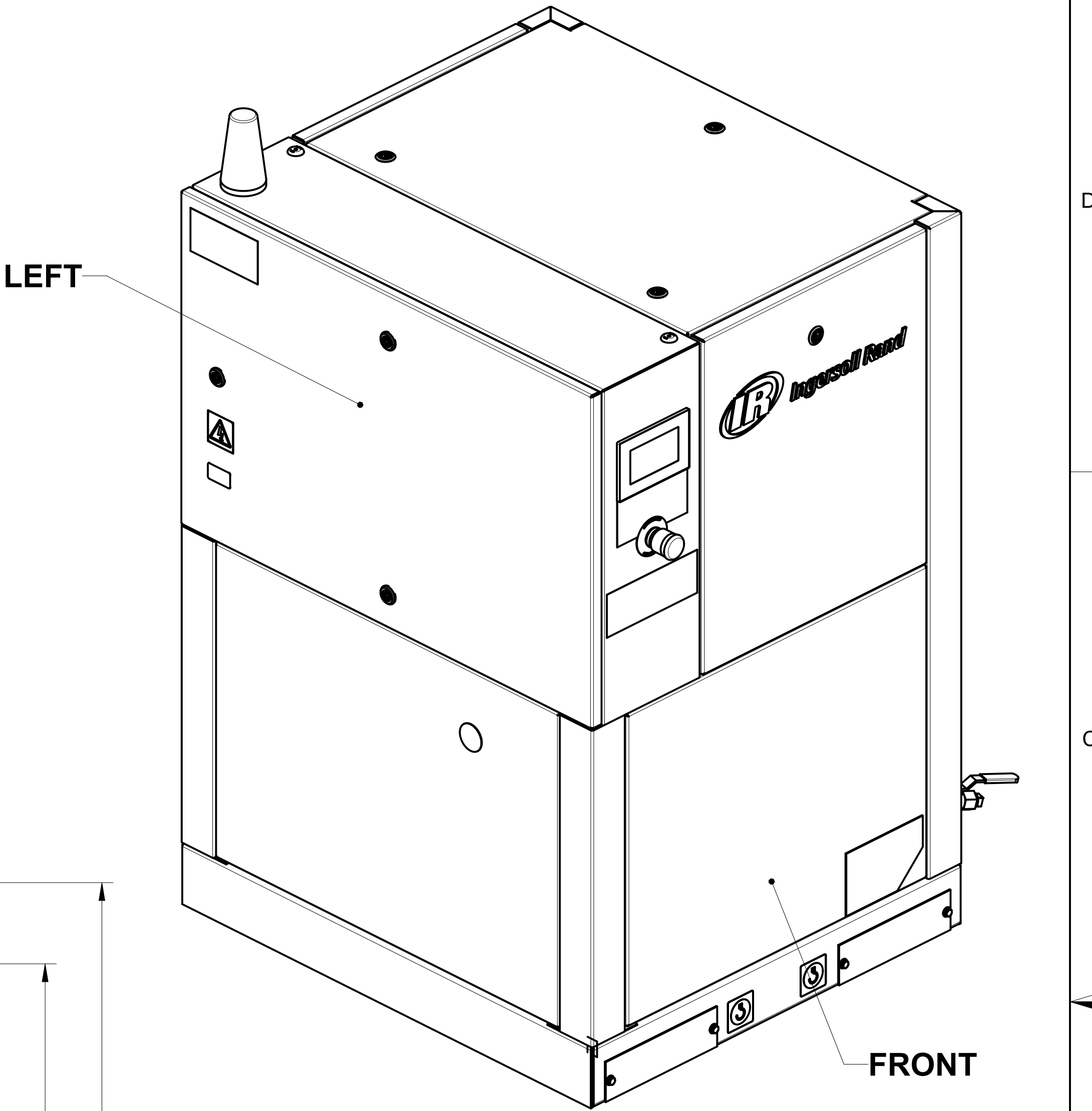


FRONT VIEW

COVER PLATES ARE HIDDEN FOR BETTER CLARITY



RIGHT VIEW

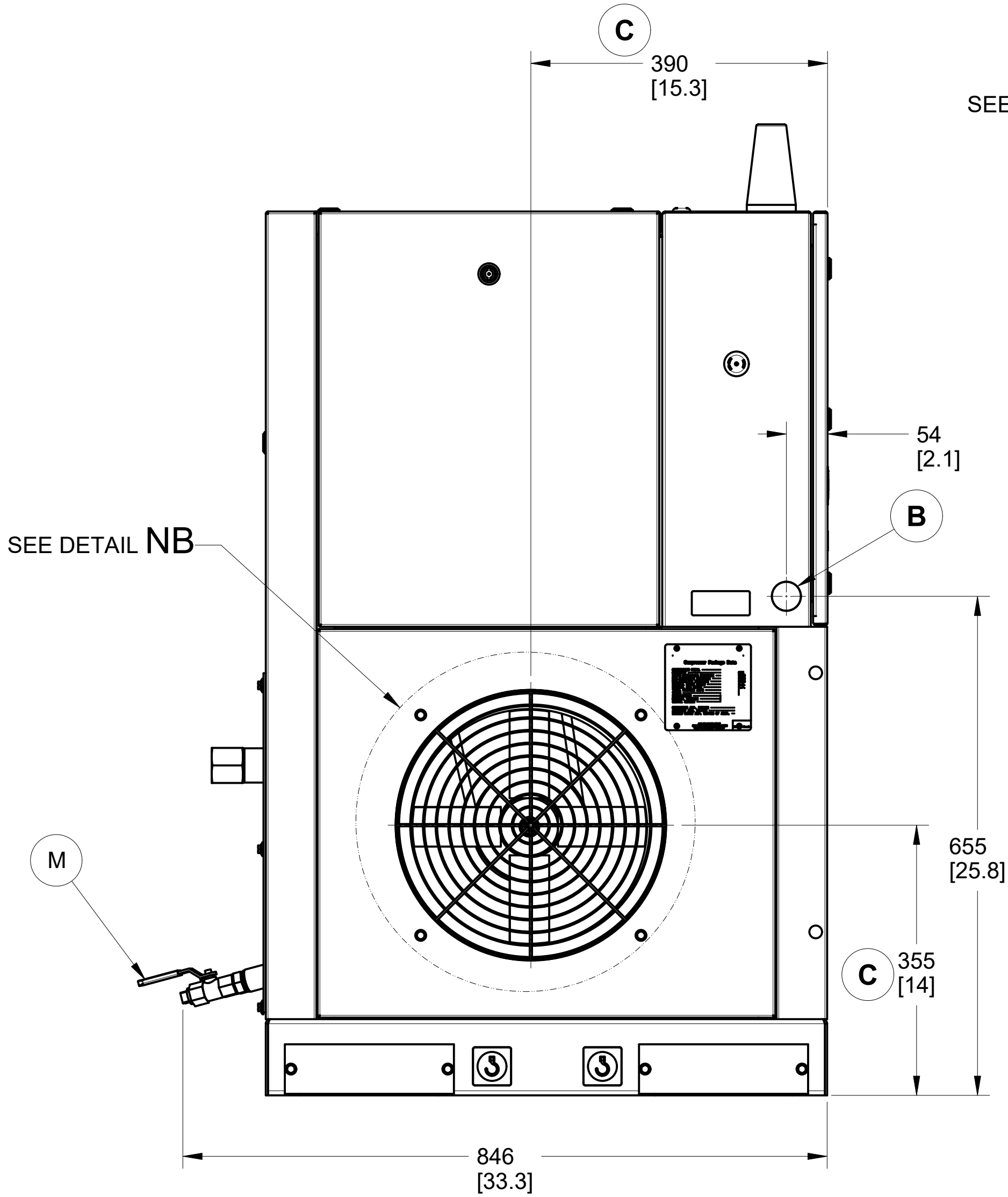


LEFT

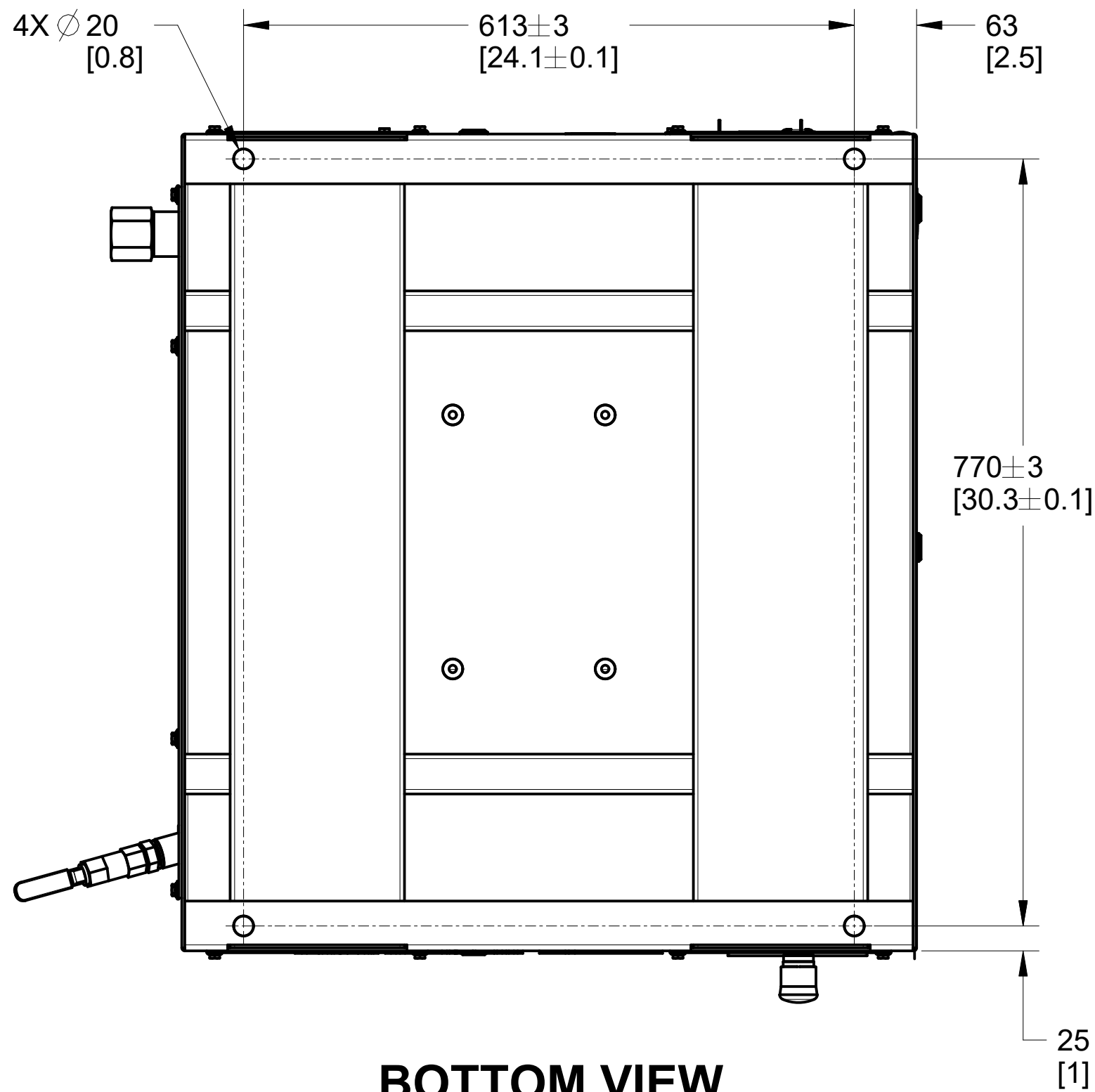
FRONT

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.19		NOMENCLATURE DRAW NO. 1	
SHEET 2 OF 17		REVISION A	

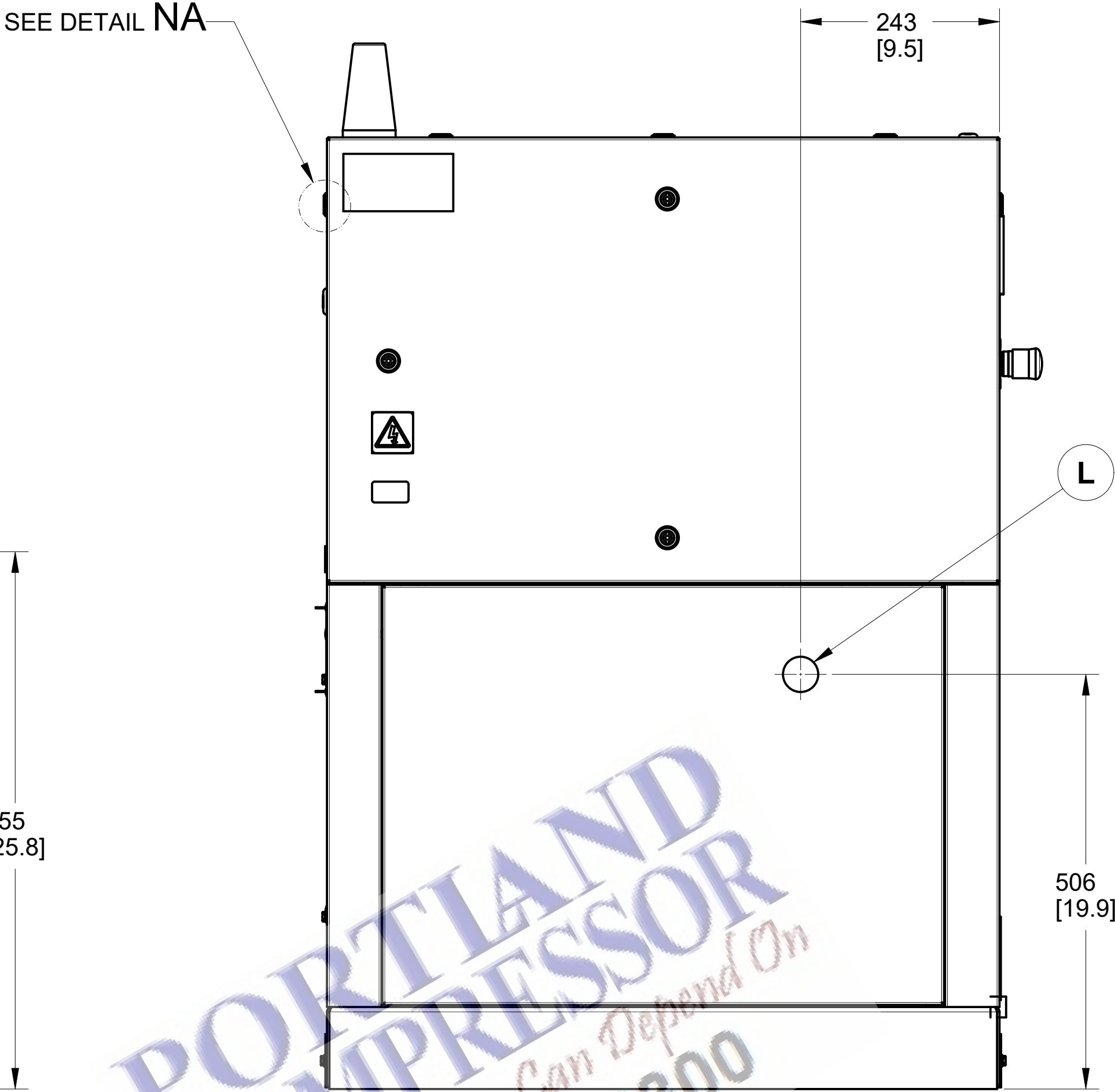
OPTION: NON DRYER - FS



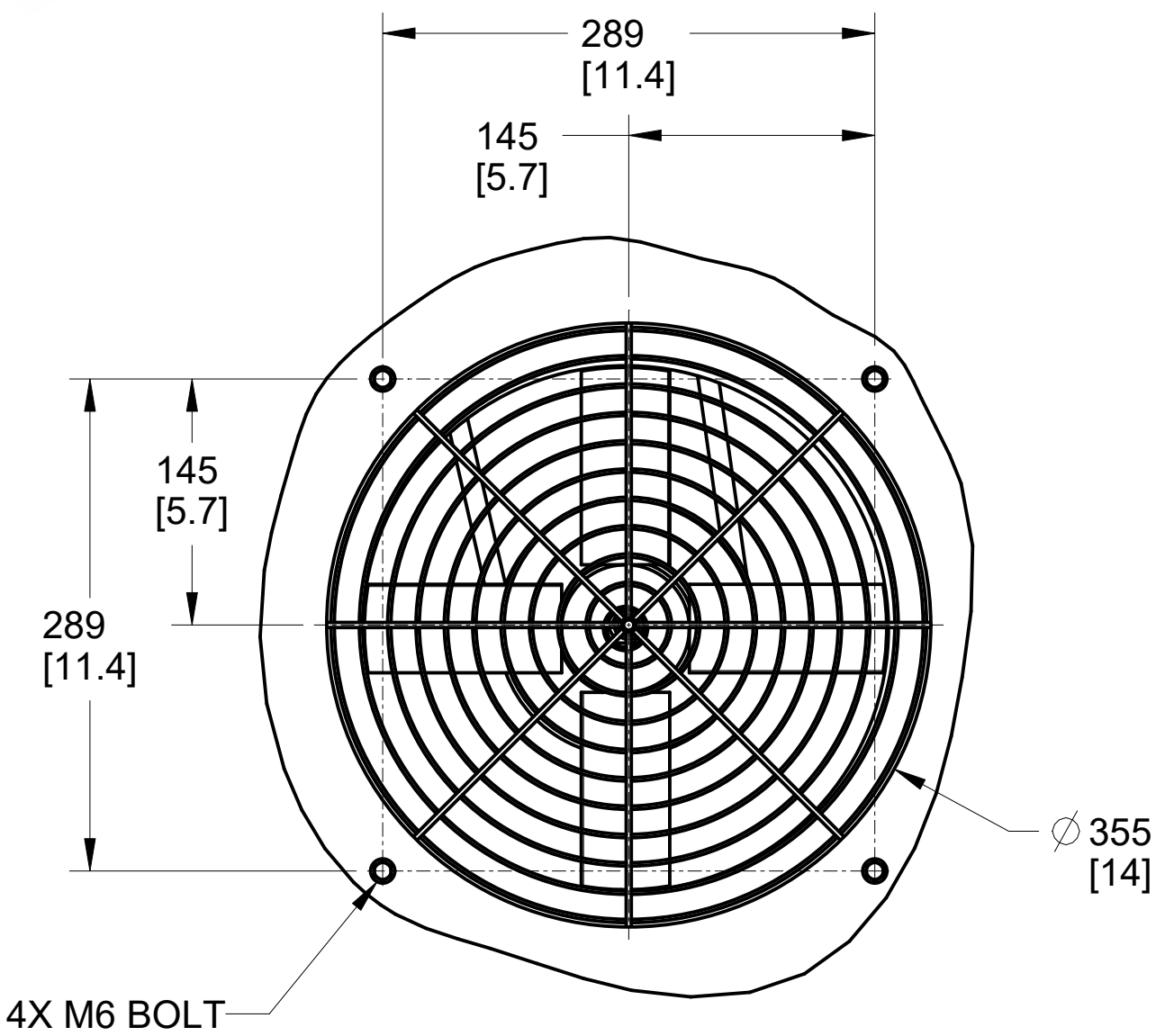
BACK VIEW



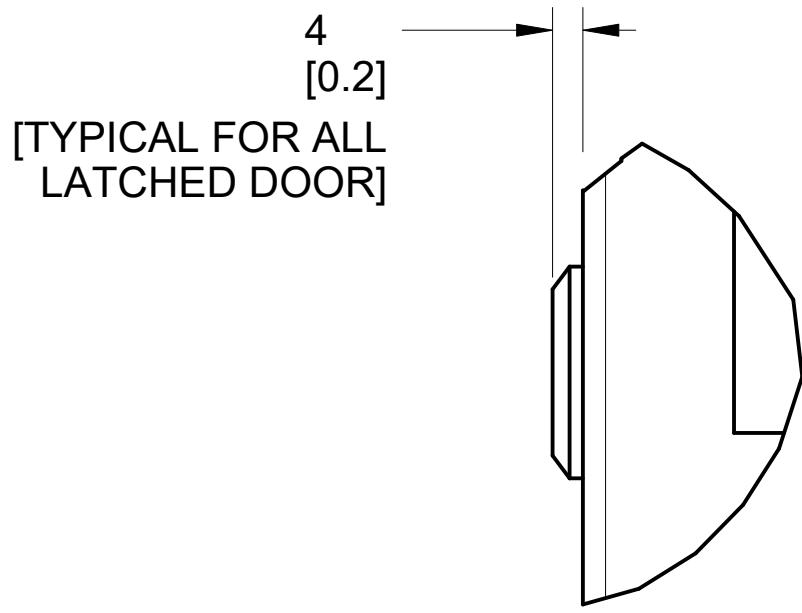
BOTTOM VIEW



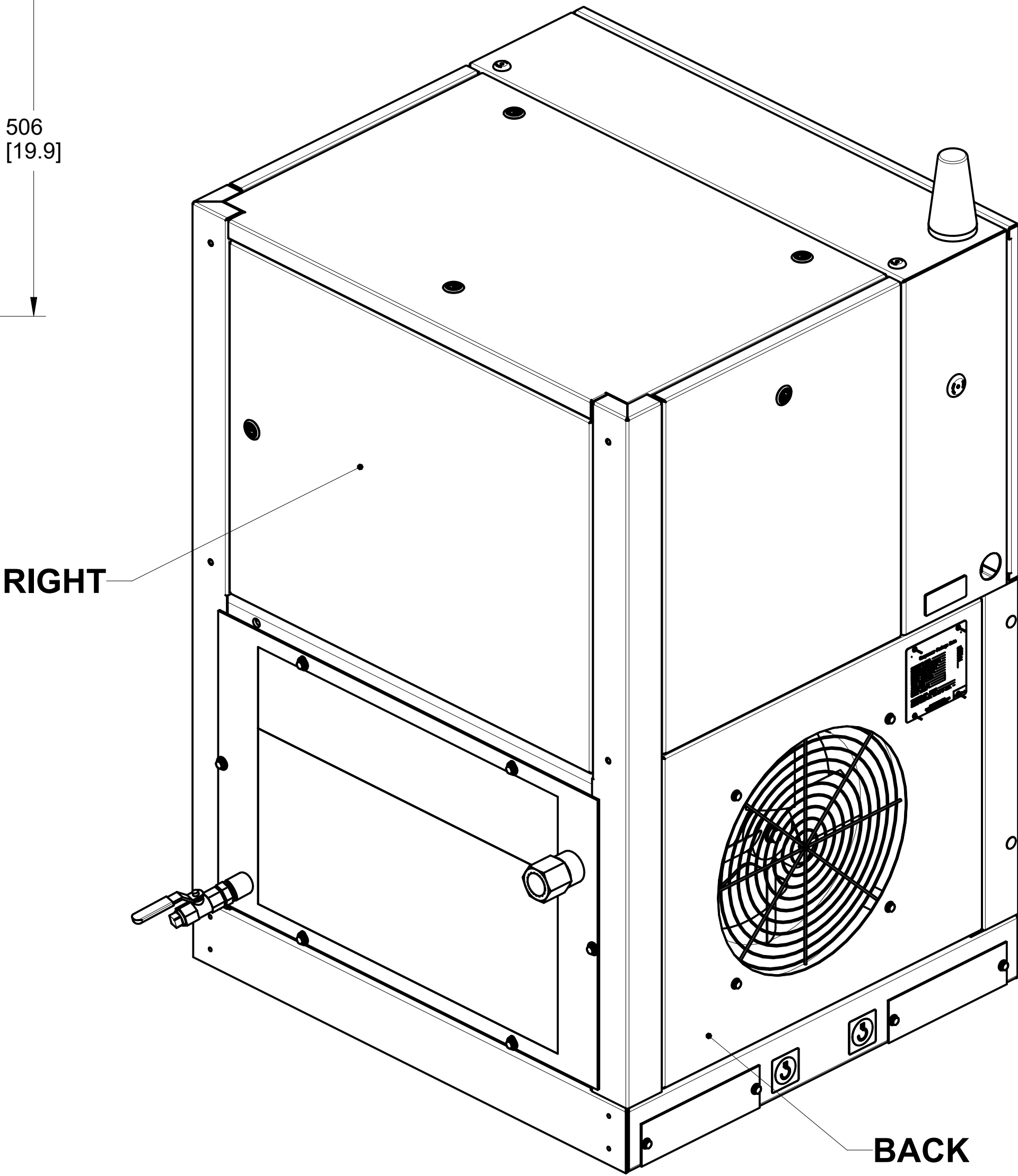
LEFT VIEW



DETAIL NB
SCALE 0.250

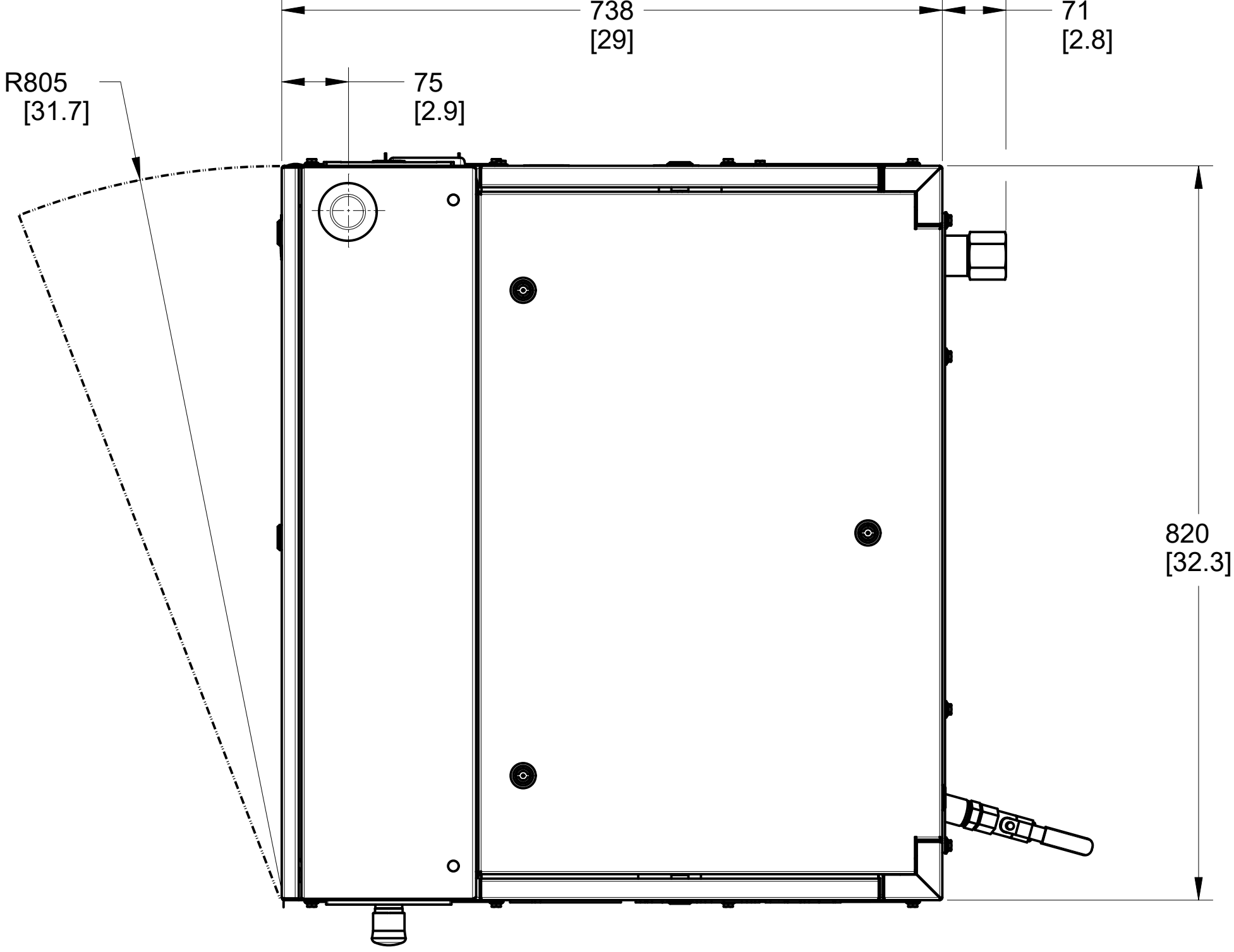


DETAIL NA
SCALE 1.000

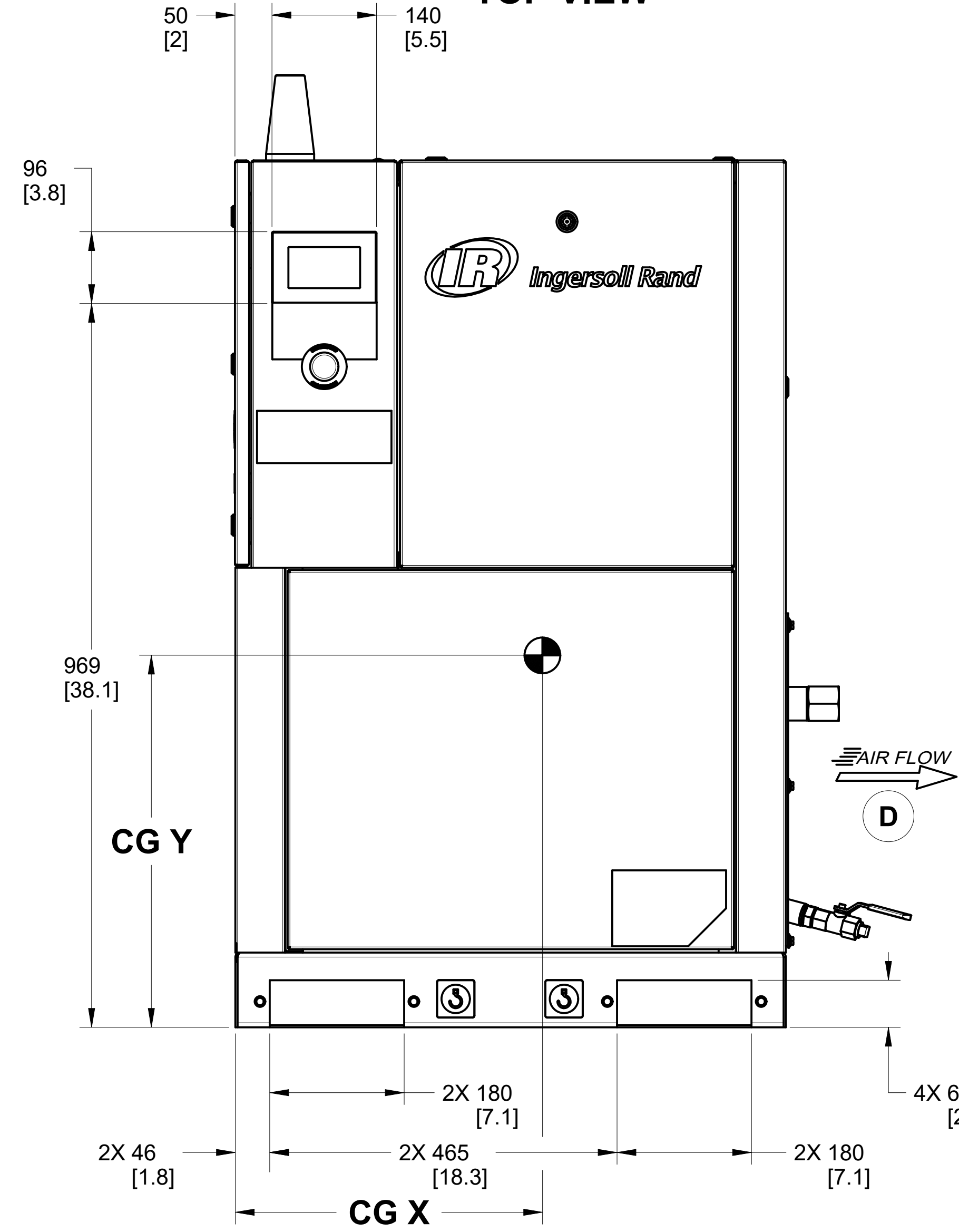


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (2) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		PART NO. 47763591 001	
SIZE A1		REVISION A	
SCALE 0.19		NOMENCLATURE SHEET 3 OF 17	

OPTION: NON DRYER - VSD

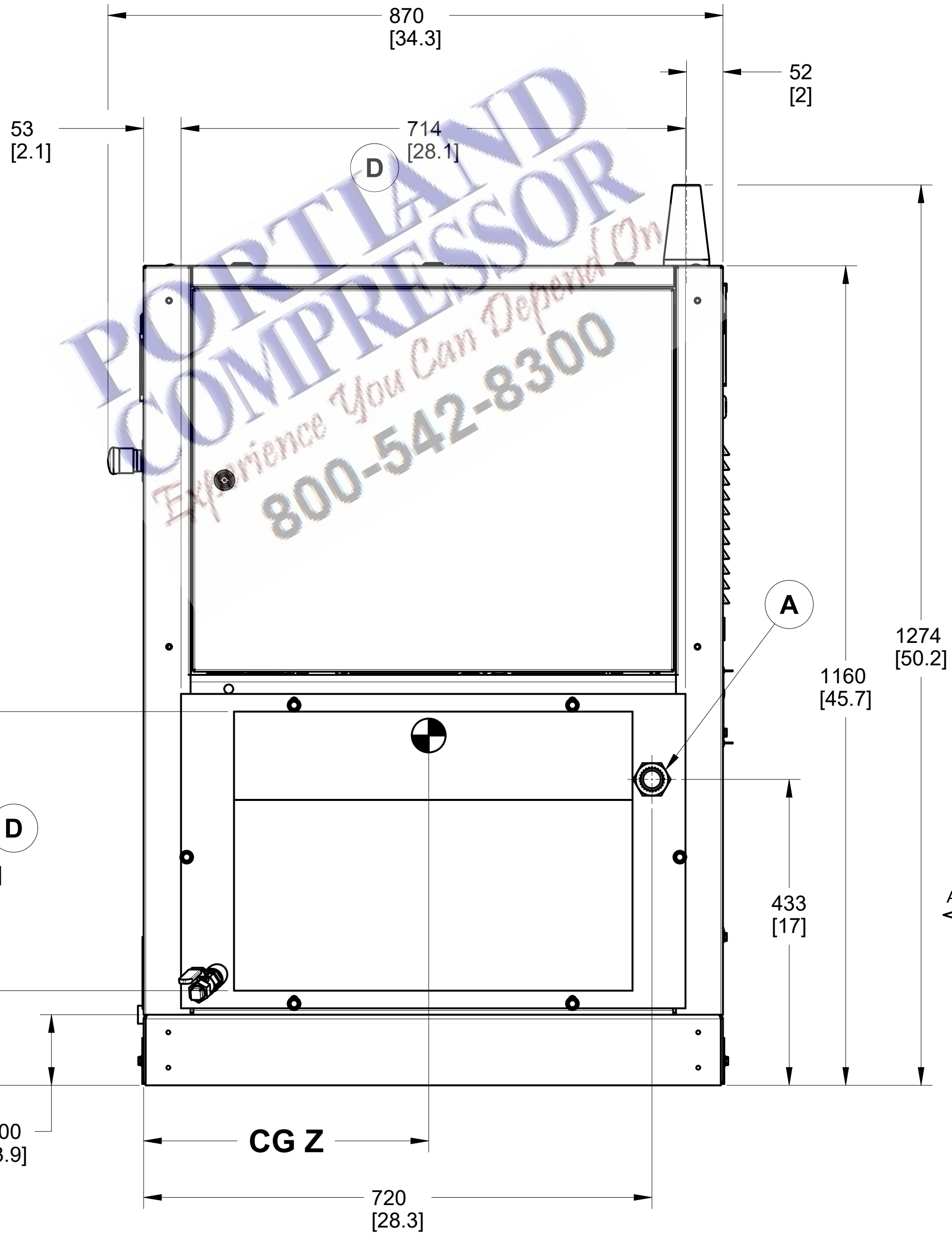


TOP VIEW



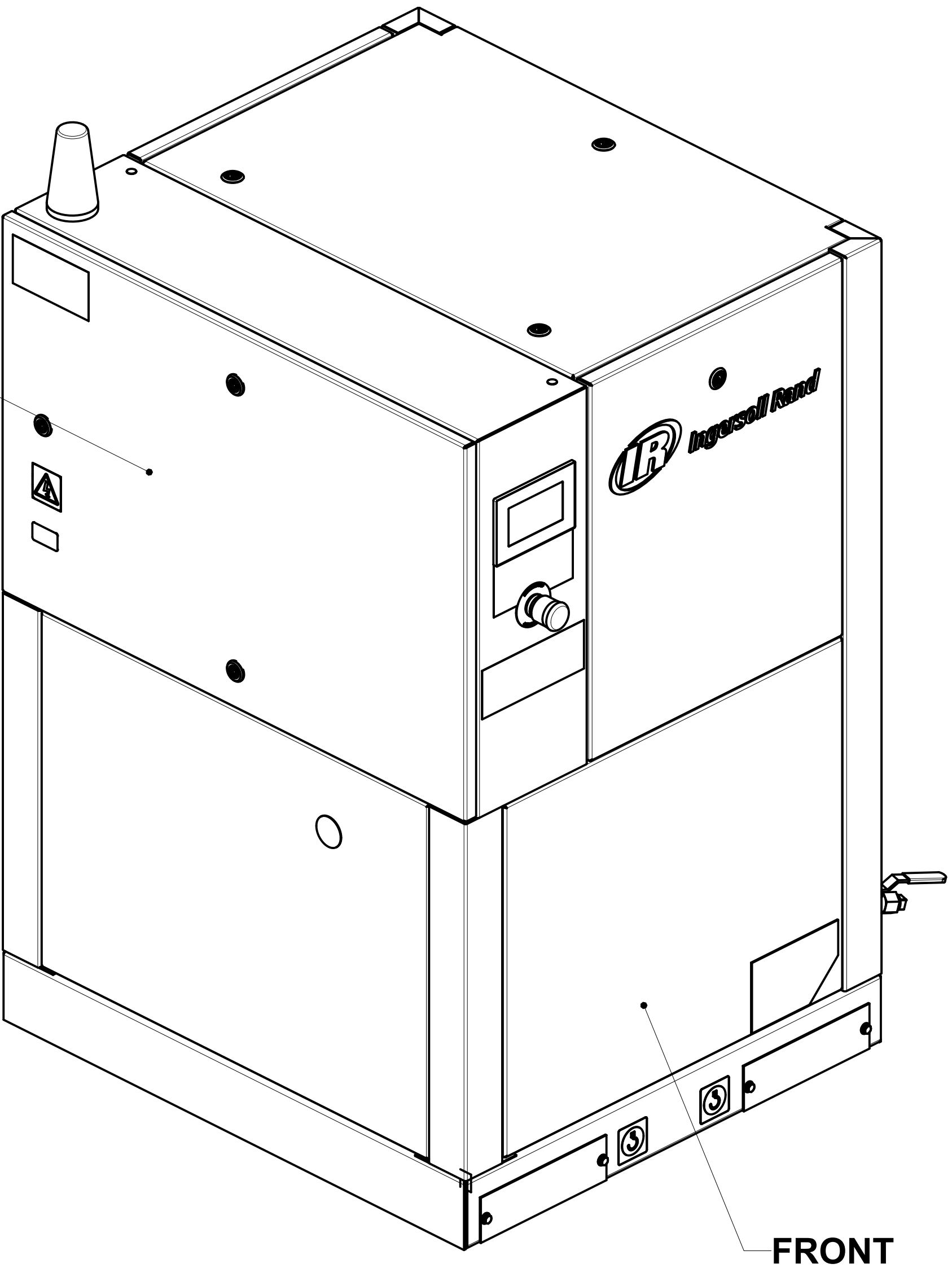
FRONT VIEW

COVER PLATES ARE HIDDEN FOR BETTER CLARITY



RIGHT VIEW

LEFT



FRONT

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.19		NOMENCLATURE DRAW NO. SHEET 4 OF 17	

OPTION: NON DRYER - VSD

D

C

B

A

D

C

B

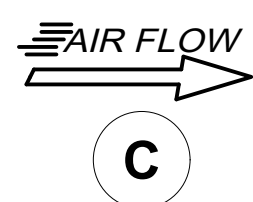
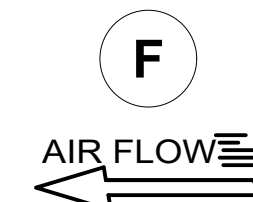
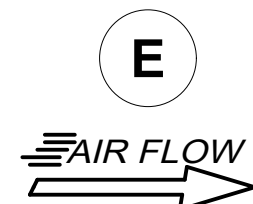
A

SEE DETAIL PA

SEE DETAIL PB

M

SEE DETAIL PC



F
99
[3.9]
E
145
[5.7]

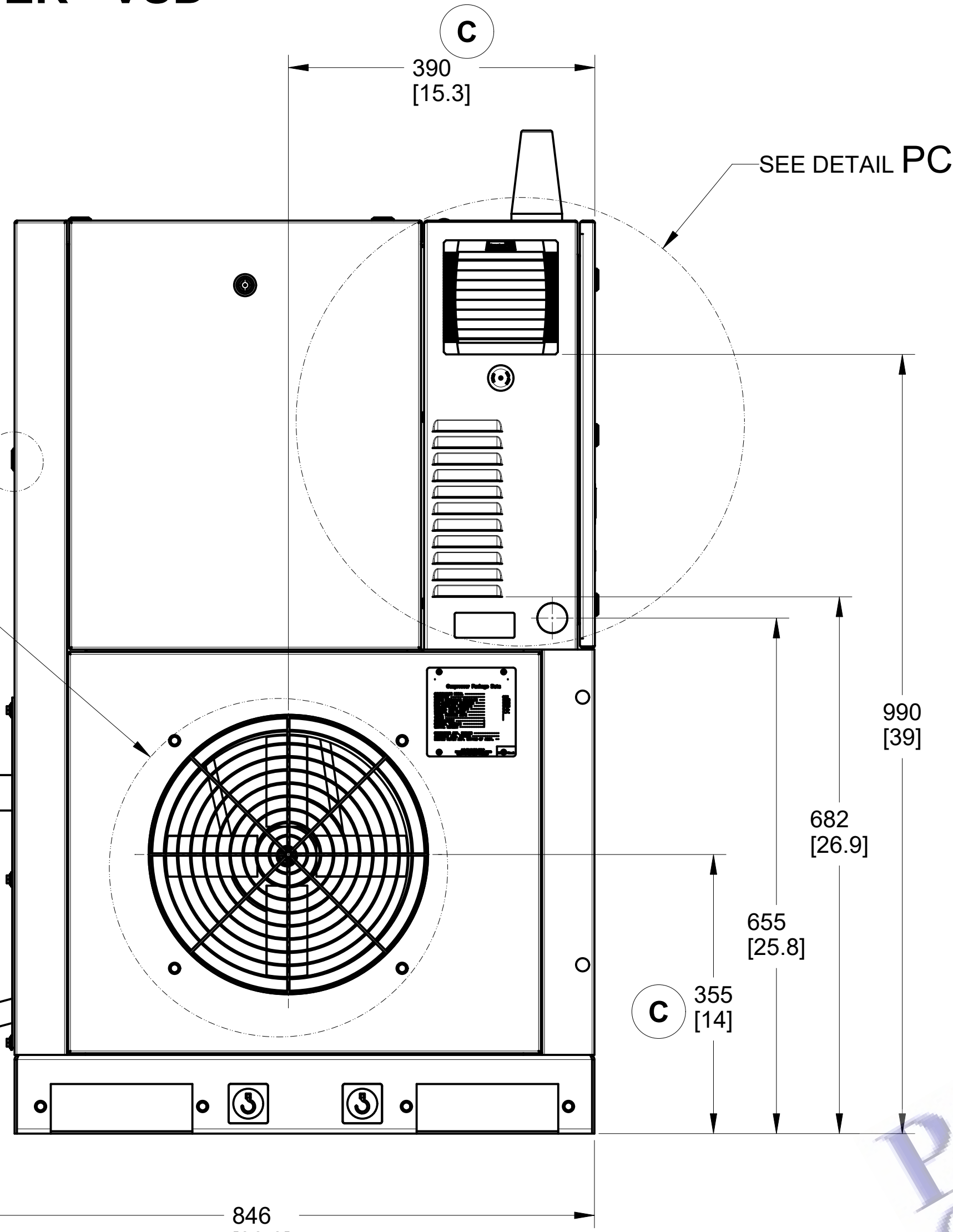
118
[4.6]
47
[1.9]

145
[5.7] E

225
[8.9] F

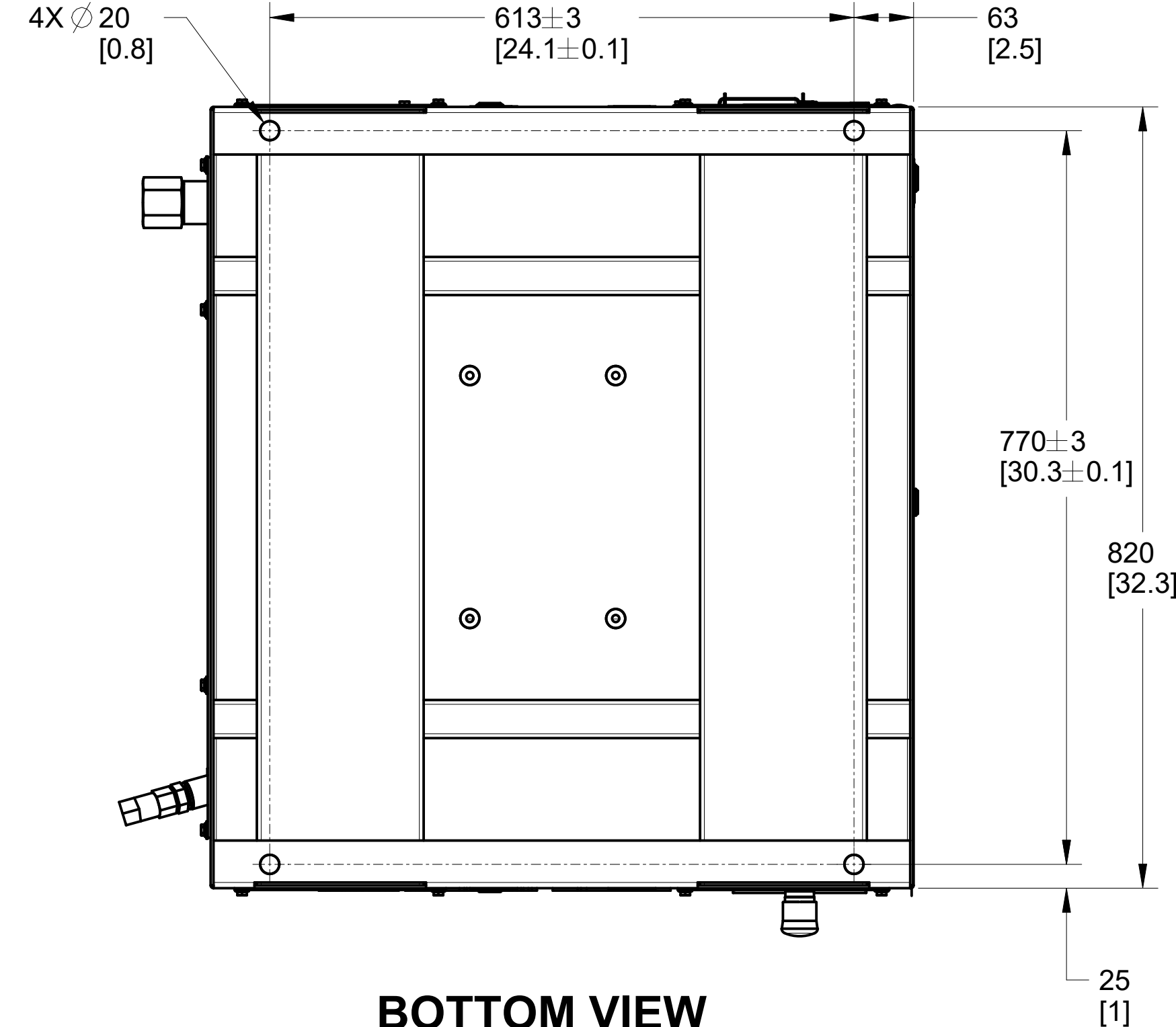
B
54
[2.1]

DETAIL PC
SCALE 0.250

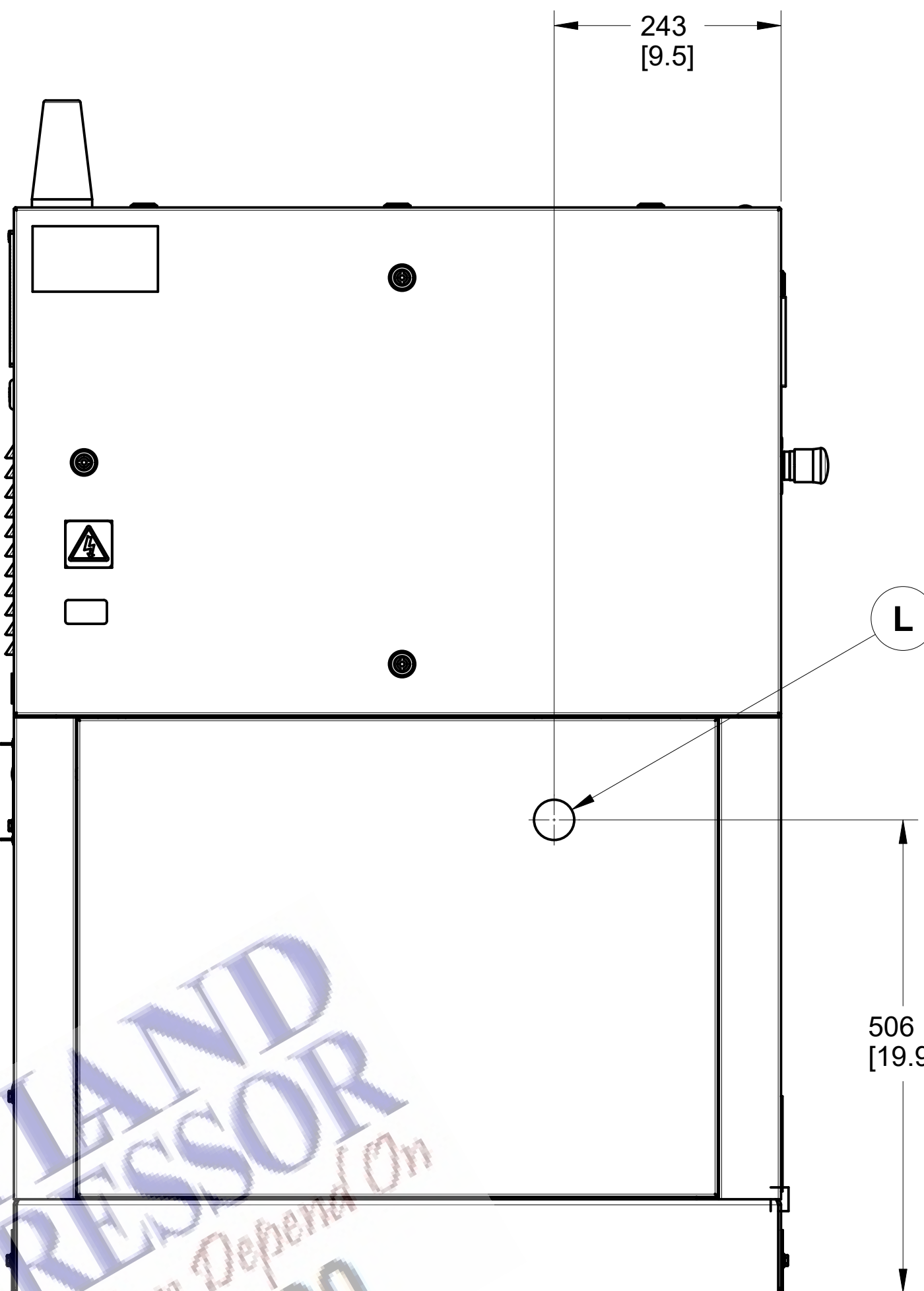


BACK VIEW

COVER PLATES ARE HIDDEN FOR BETTER CLARITY

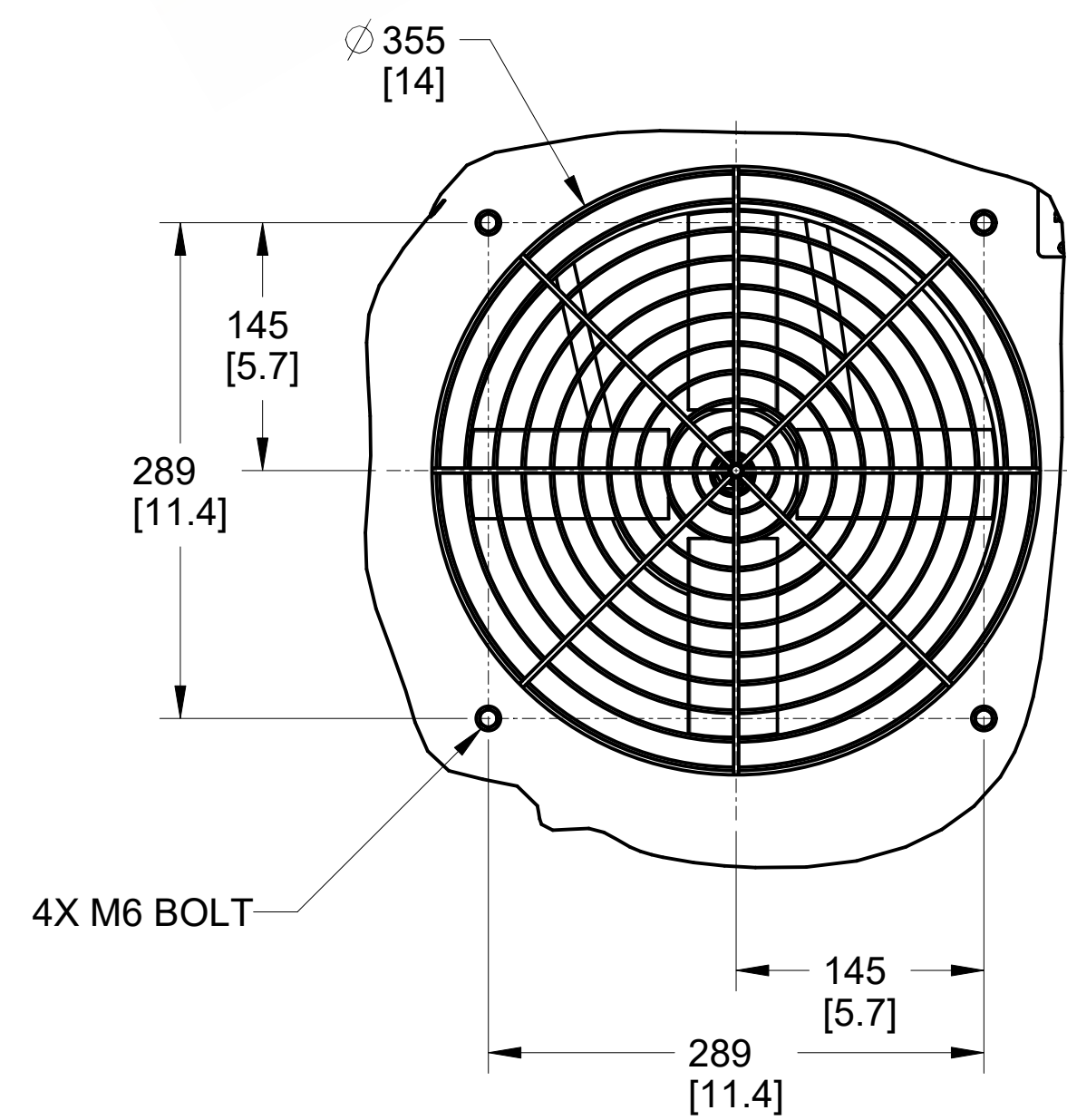


BOTTOM VIEW



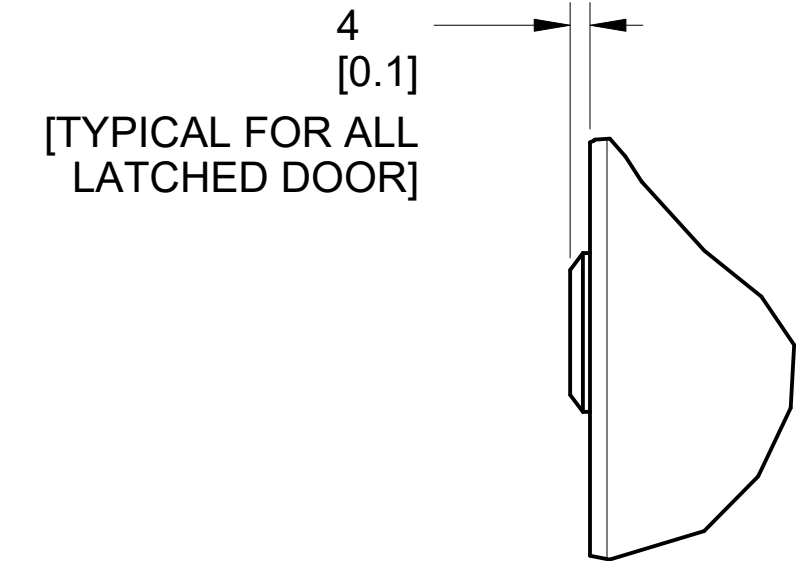
LEFT VIEW

PORTLAND
COMPRESSOR
Experience You Can Depend On
800-542-8300



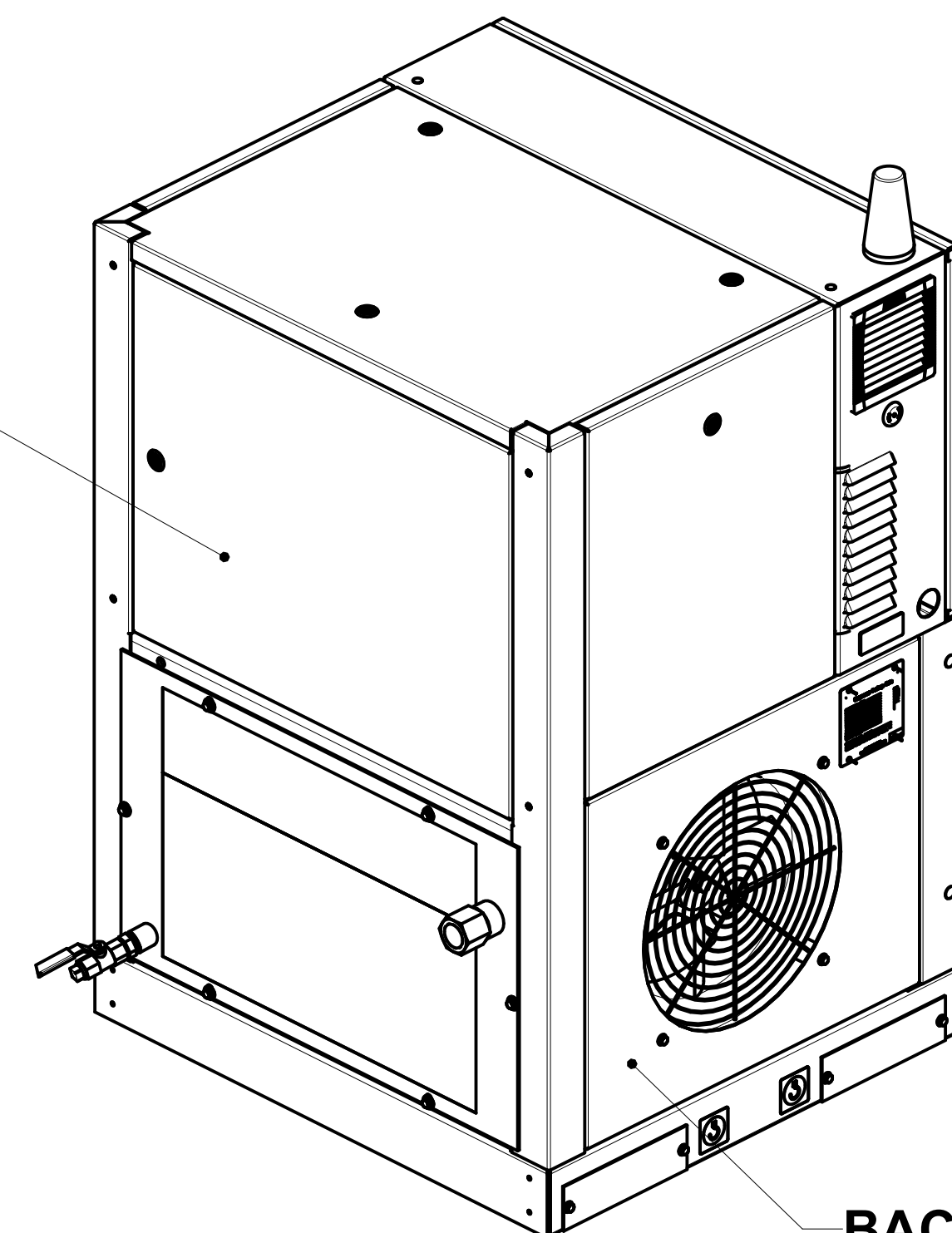
DETAIL PB
SCALE 0.250

C



DETAIL PA
SCALE 0.750

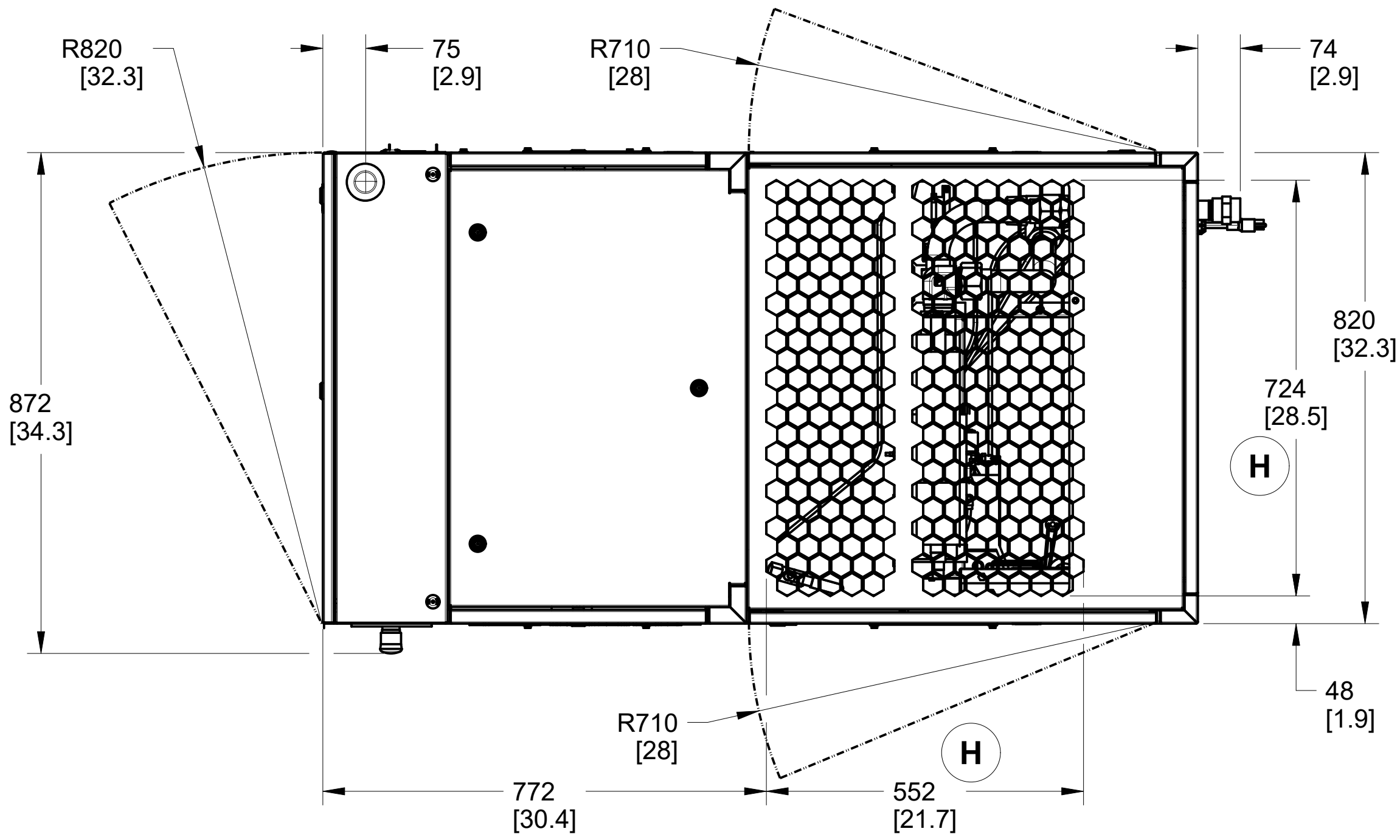
RIGHT



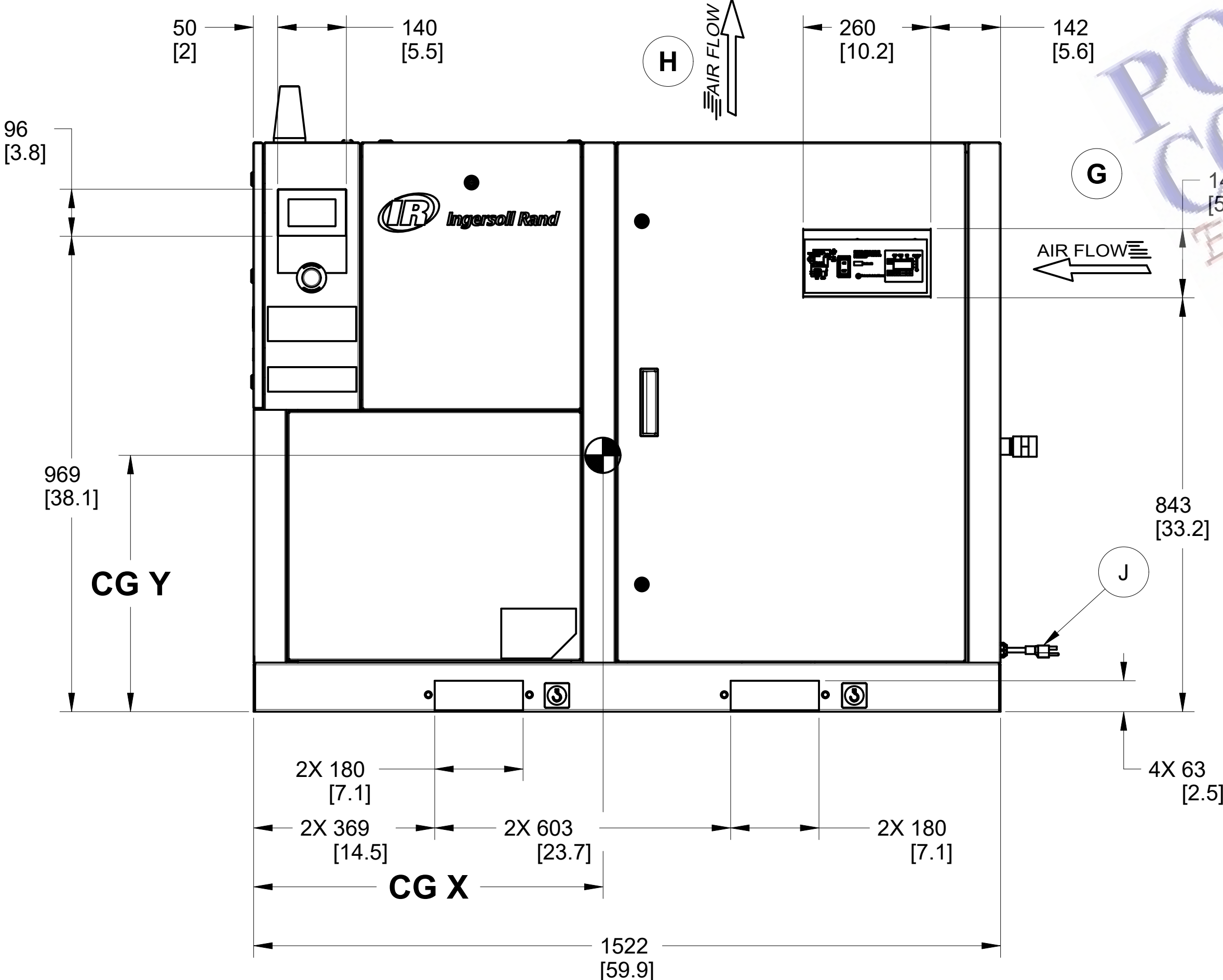
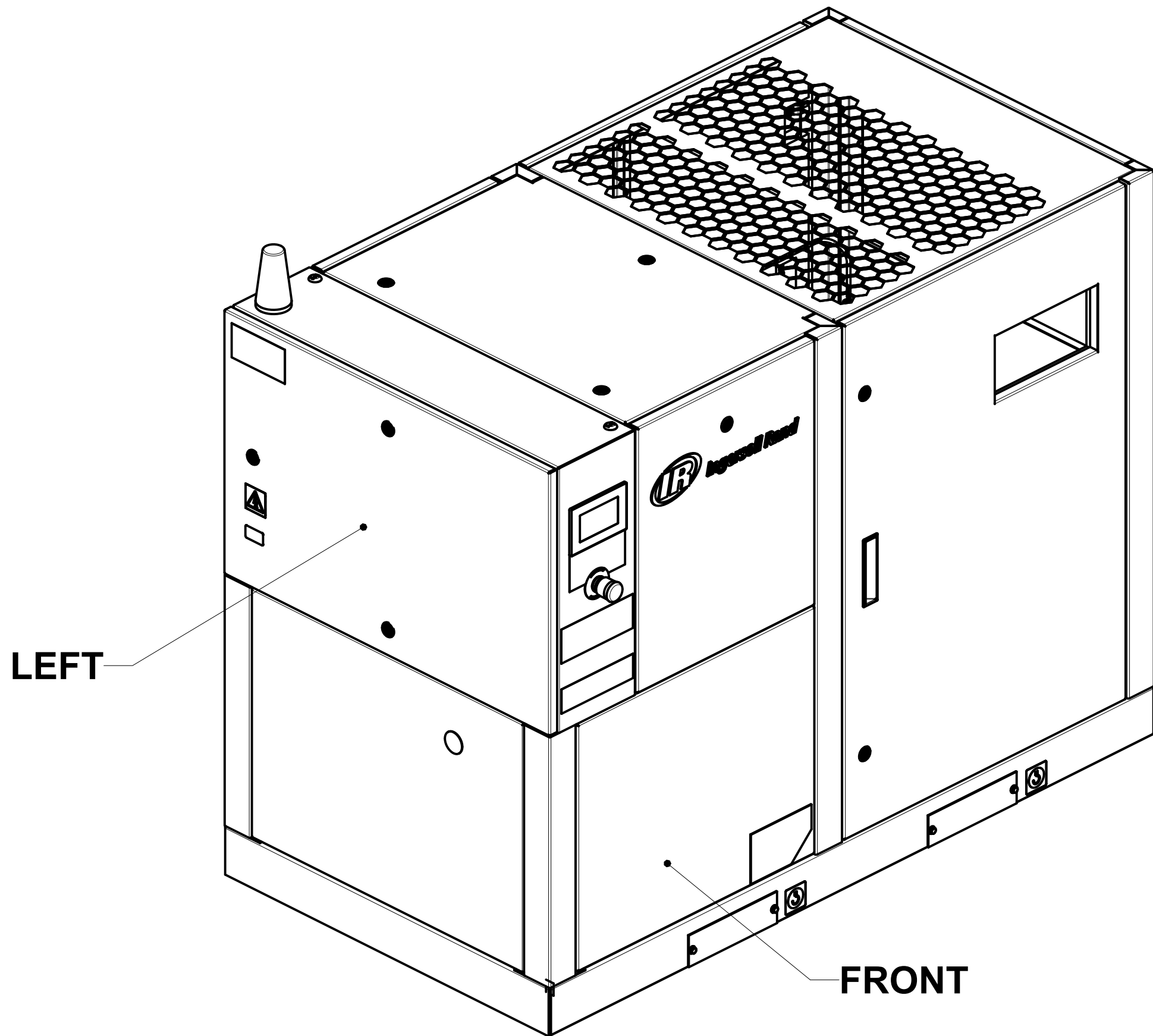
BACK

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.19		NOMENCLATURE SHEET 5 OF 17	

OPTION: WITH DRYER - FS

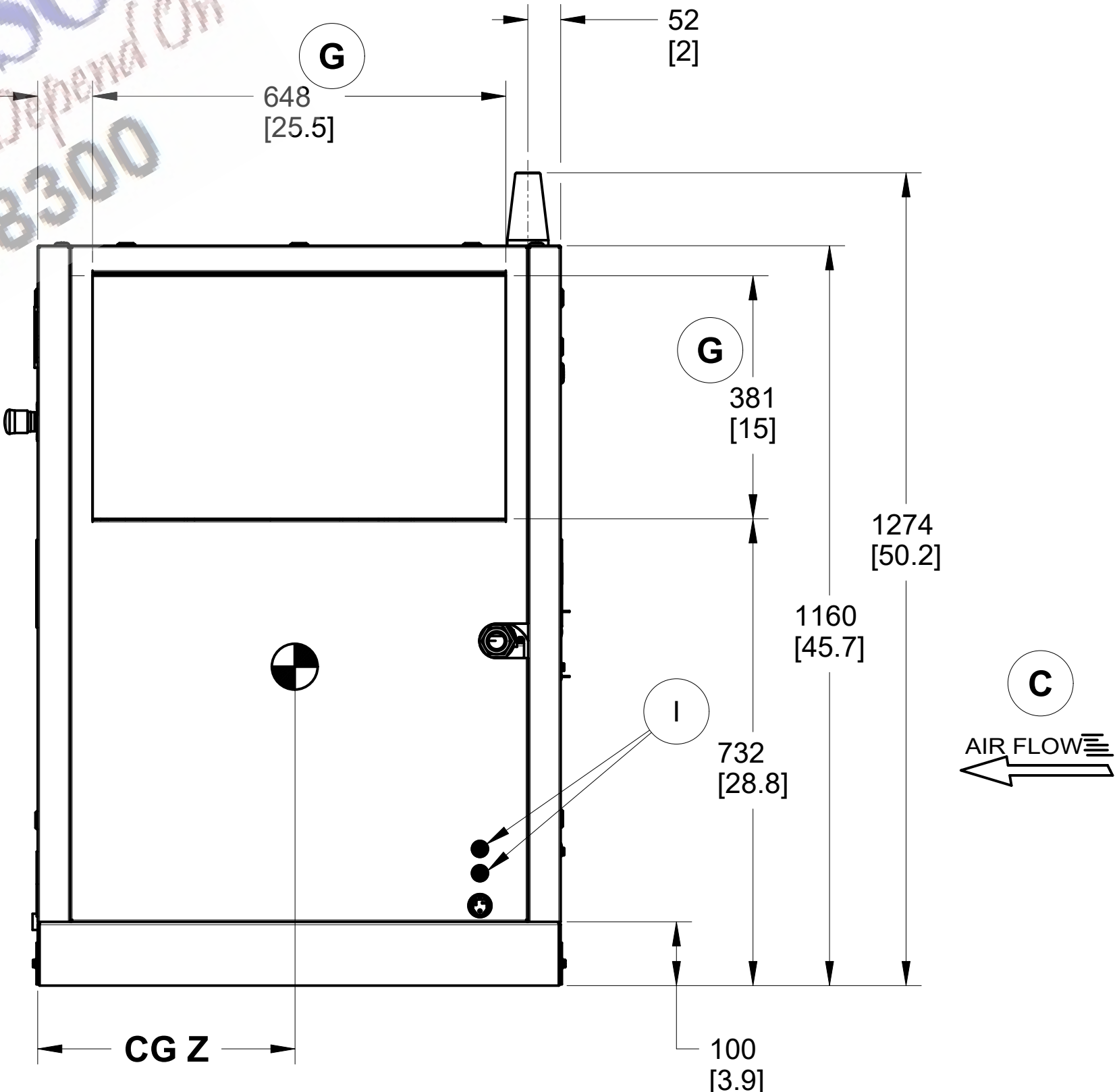


TOP VIEW



FRONT VIEW

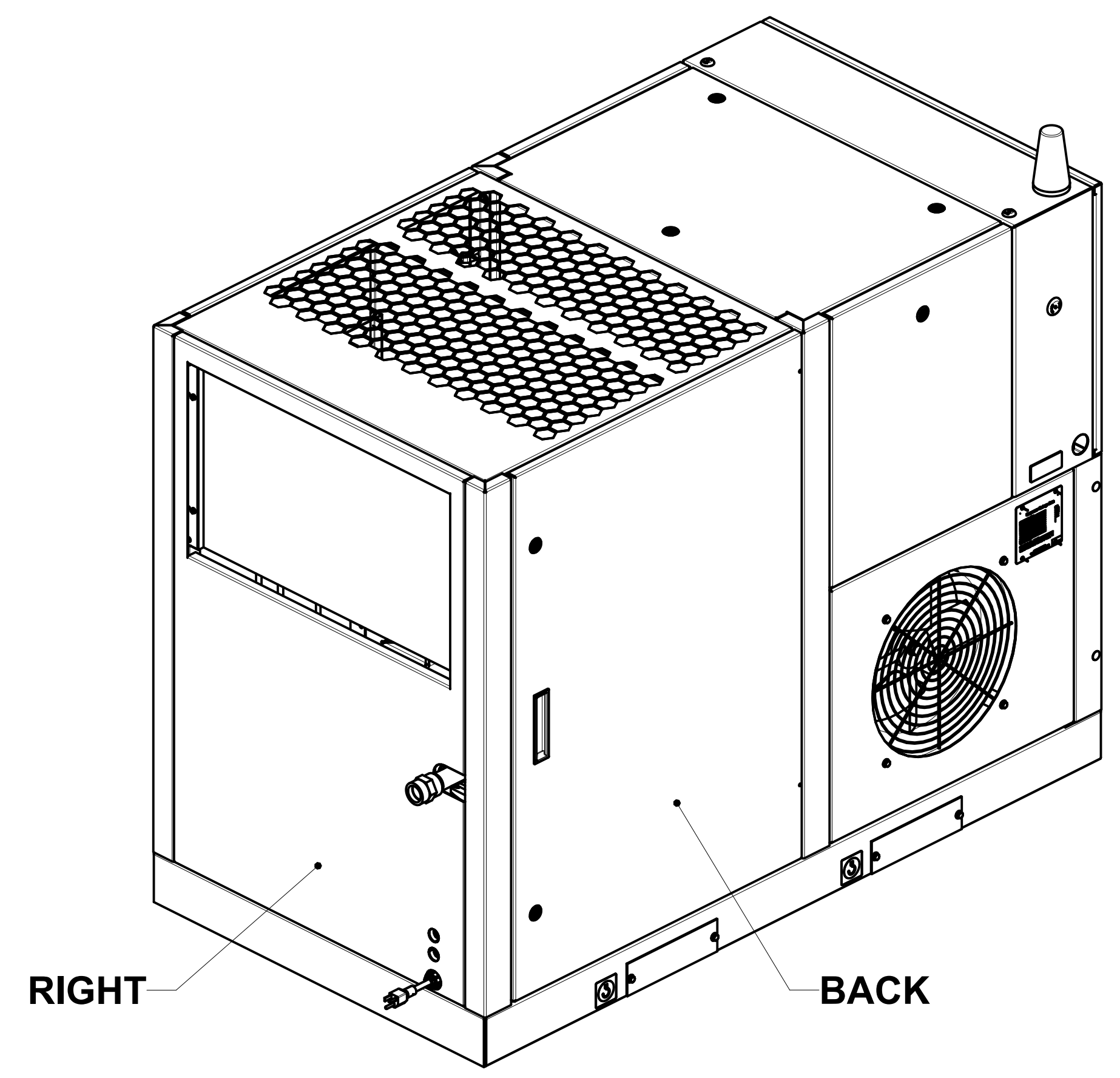
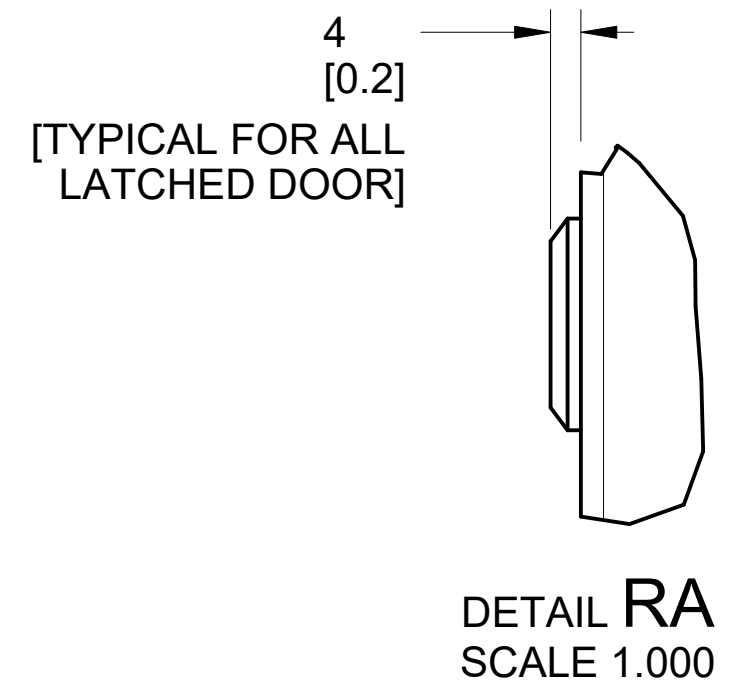
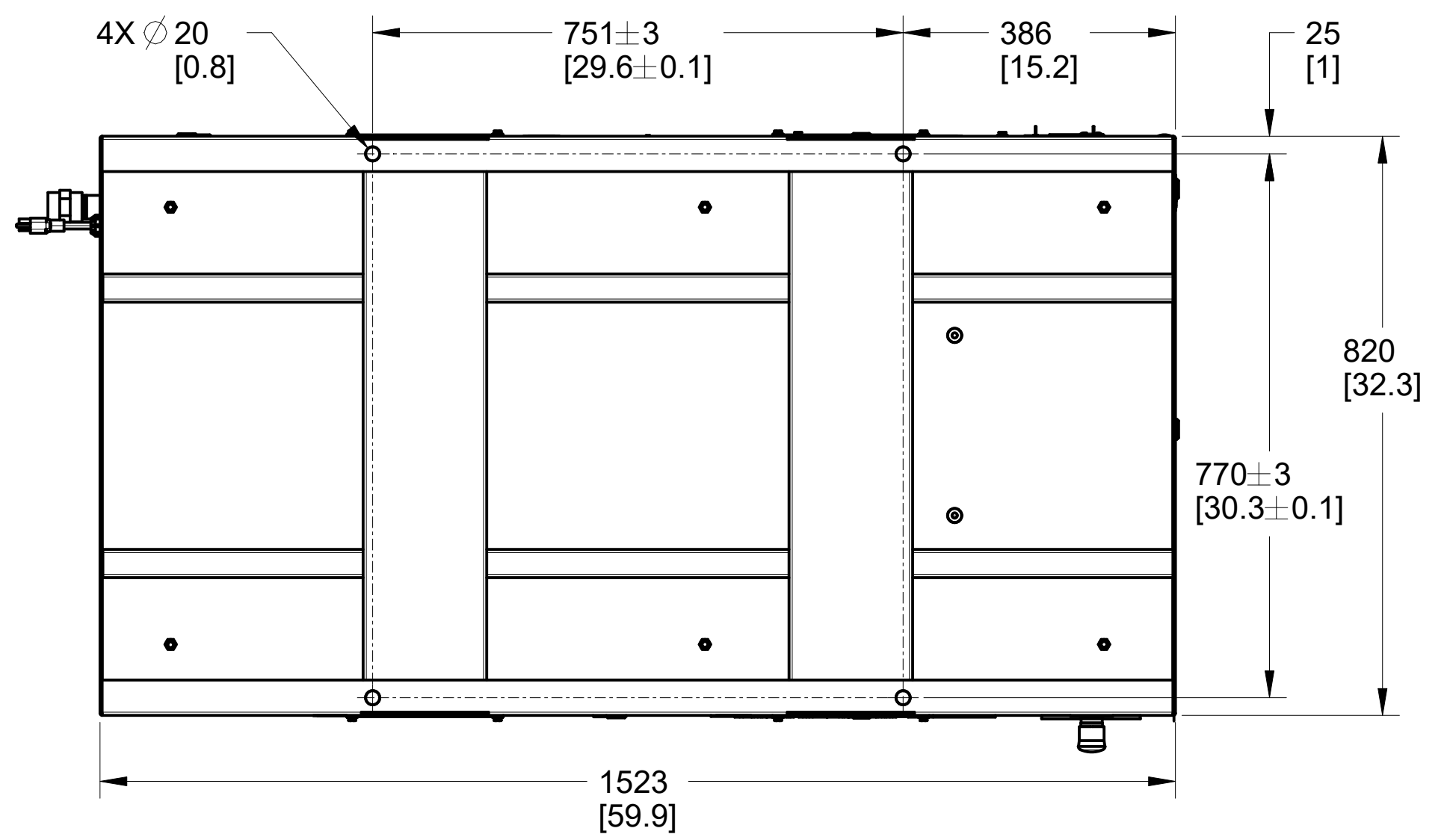
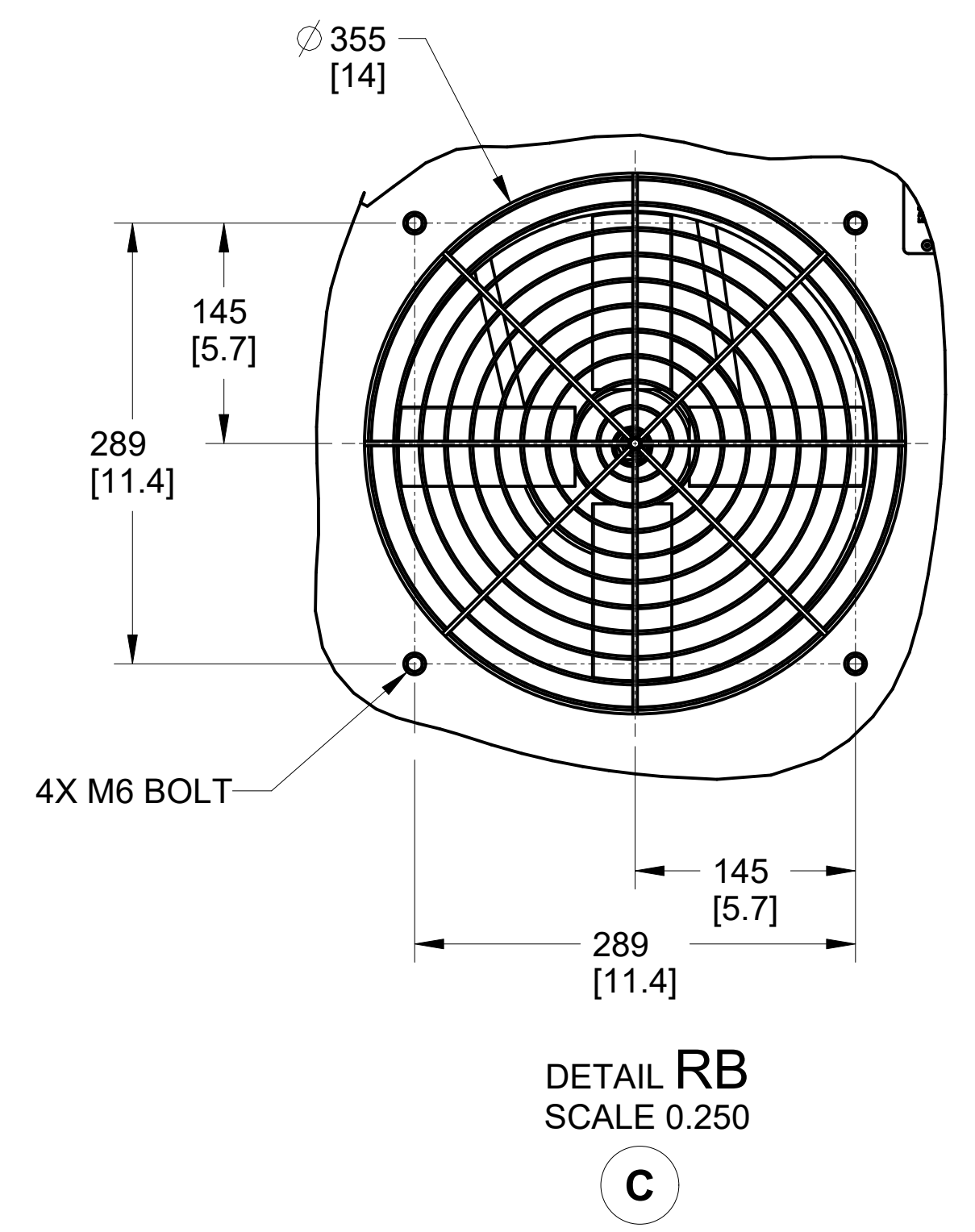
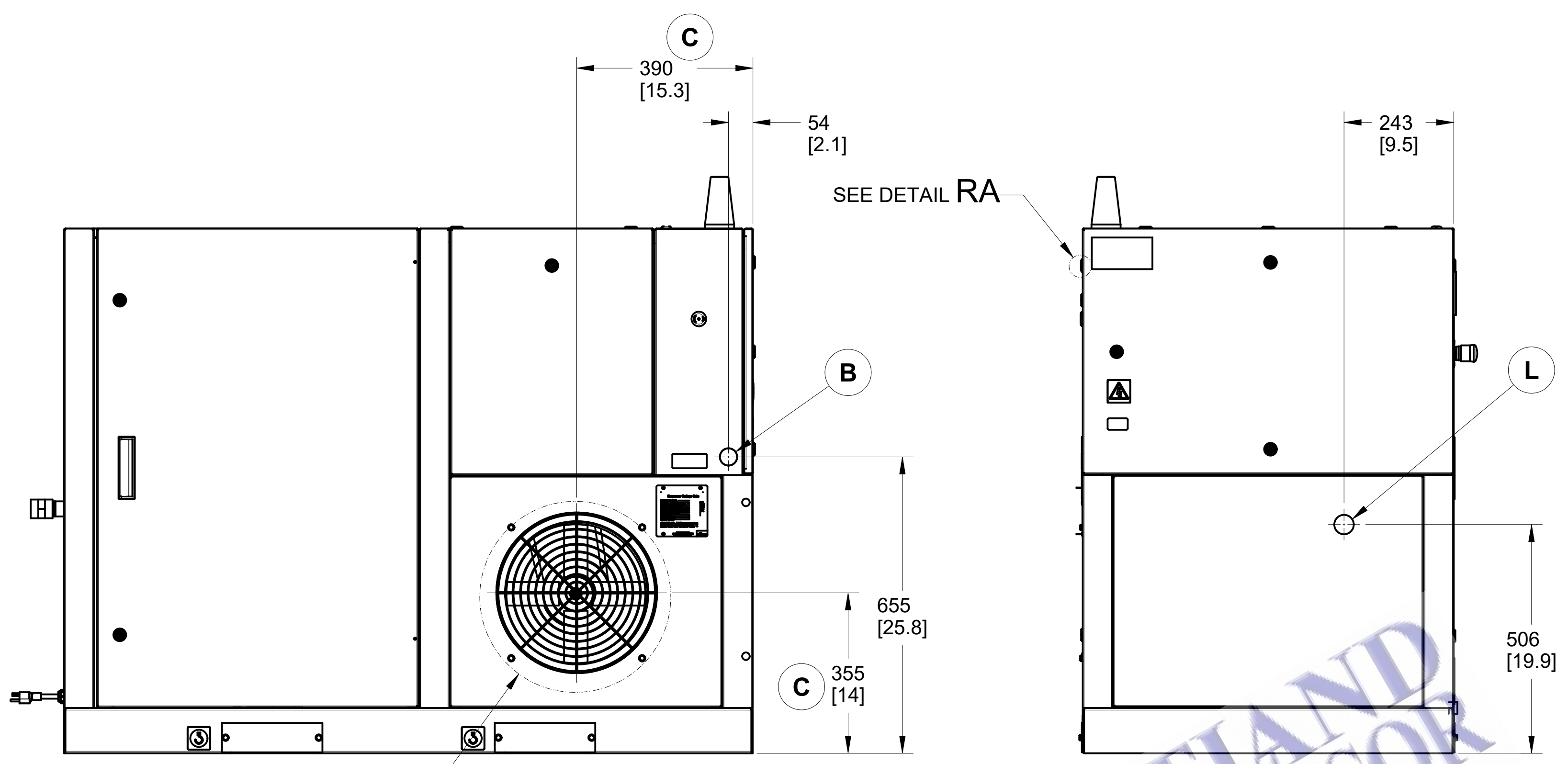
COVER PLATES ARE HIDDEN FOR BETTER CLARITY



RIGHT VIEW

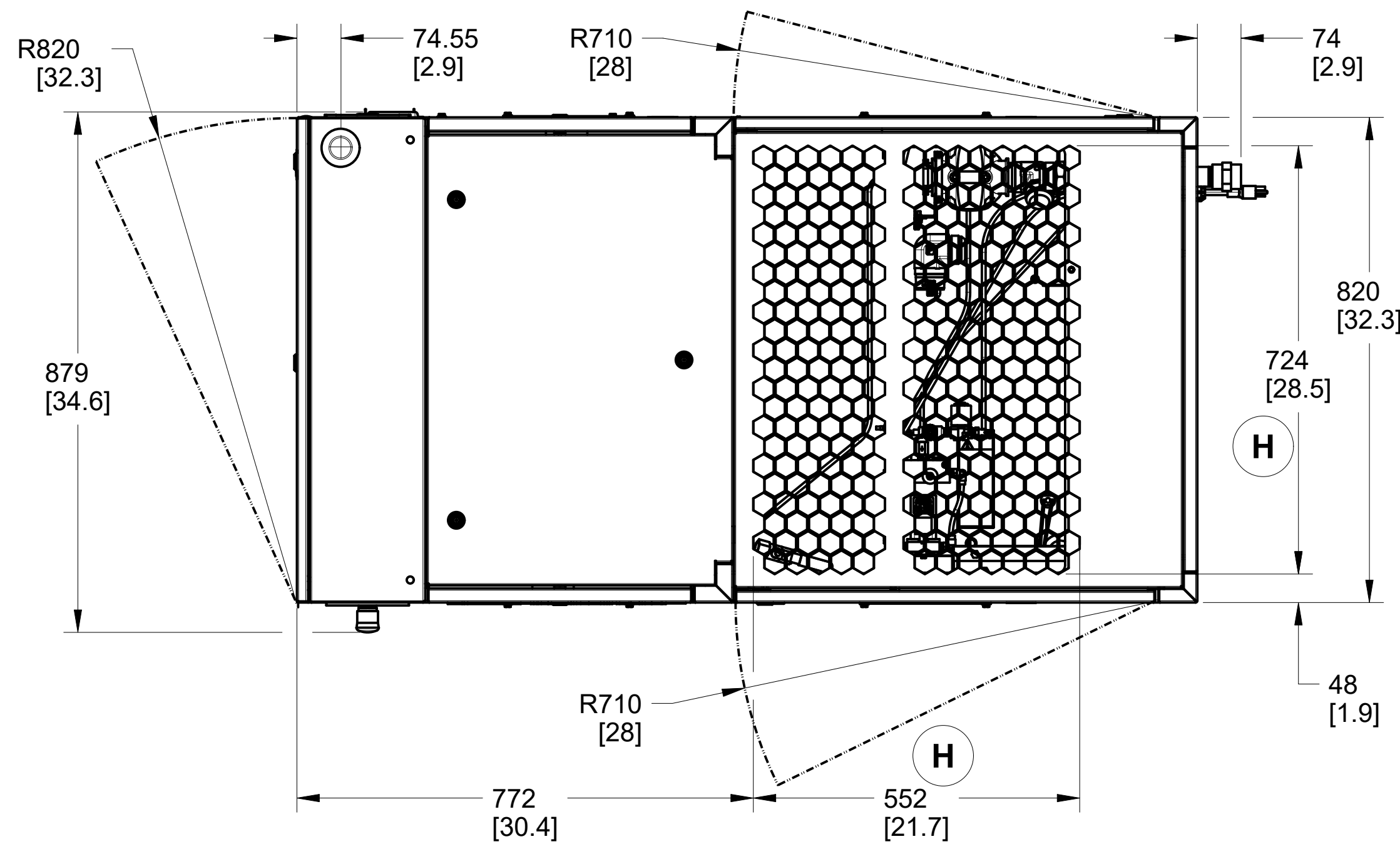
COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN, AND (2) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		PART NO. 47763591 001	
SIZE A1		REVISION A	
SCALE 0.125		NOMENCLATURE	
SHEET 6 OF 17			

OPTION: WITH DRYER - FS

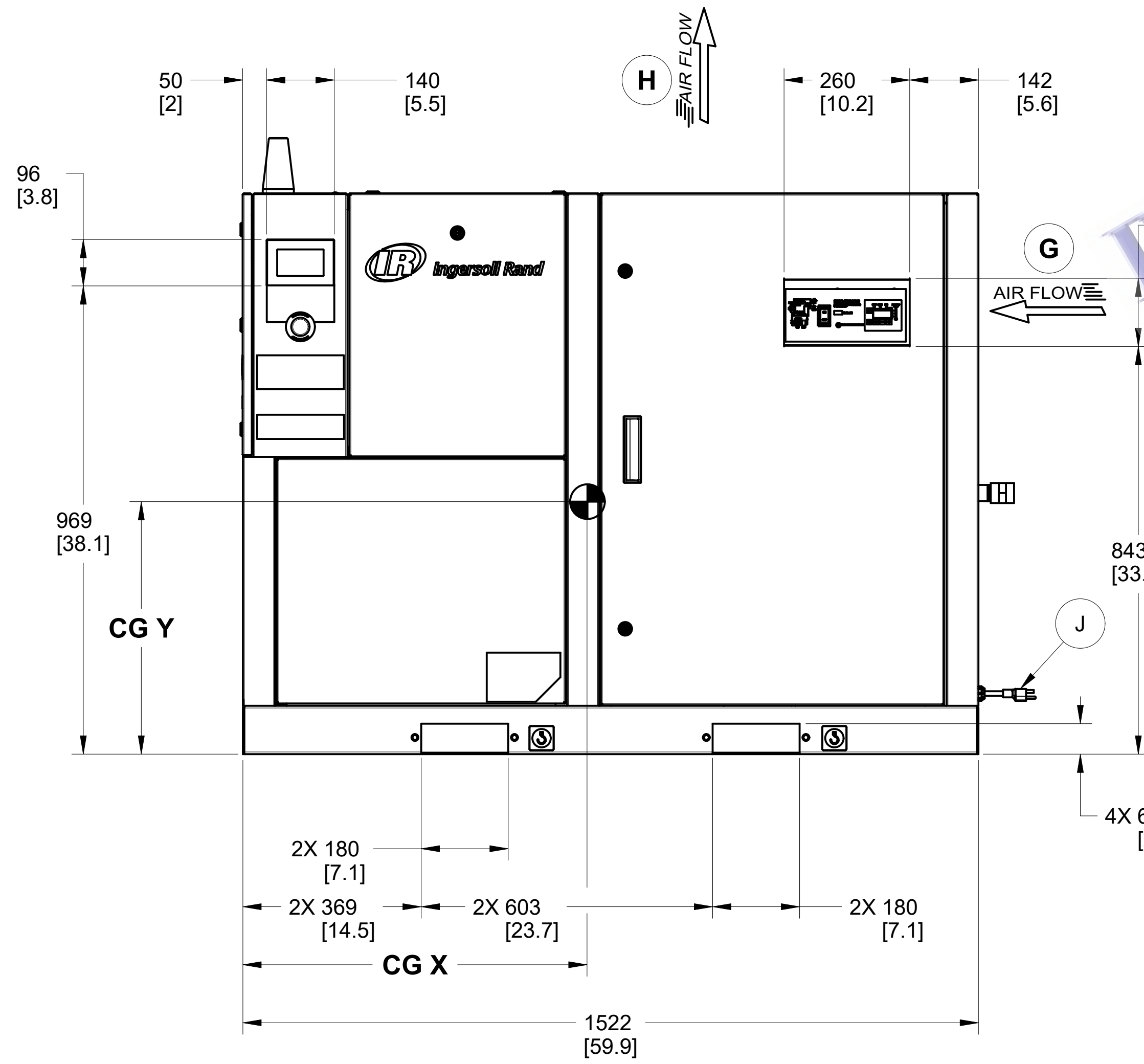


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (2) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		PART NO. 47763591 001	REVISION A
SIZE A1		SCALE 0.125	NOMENCLATURE SHEET 7 OF 17

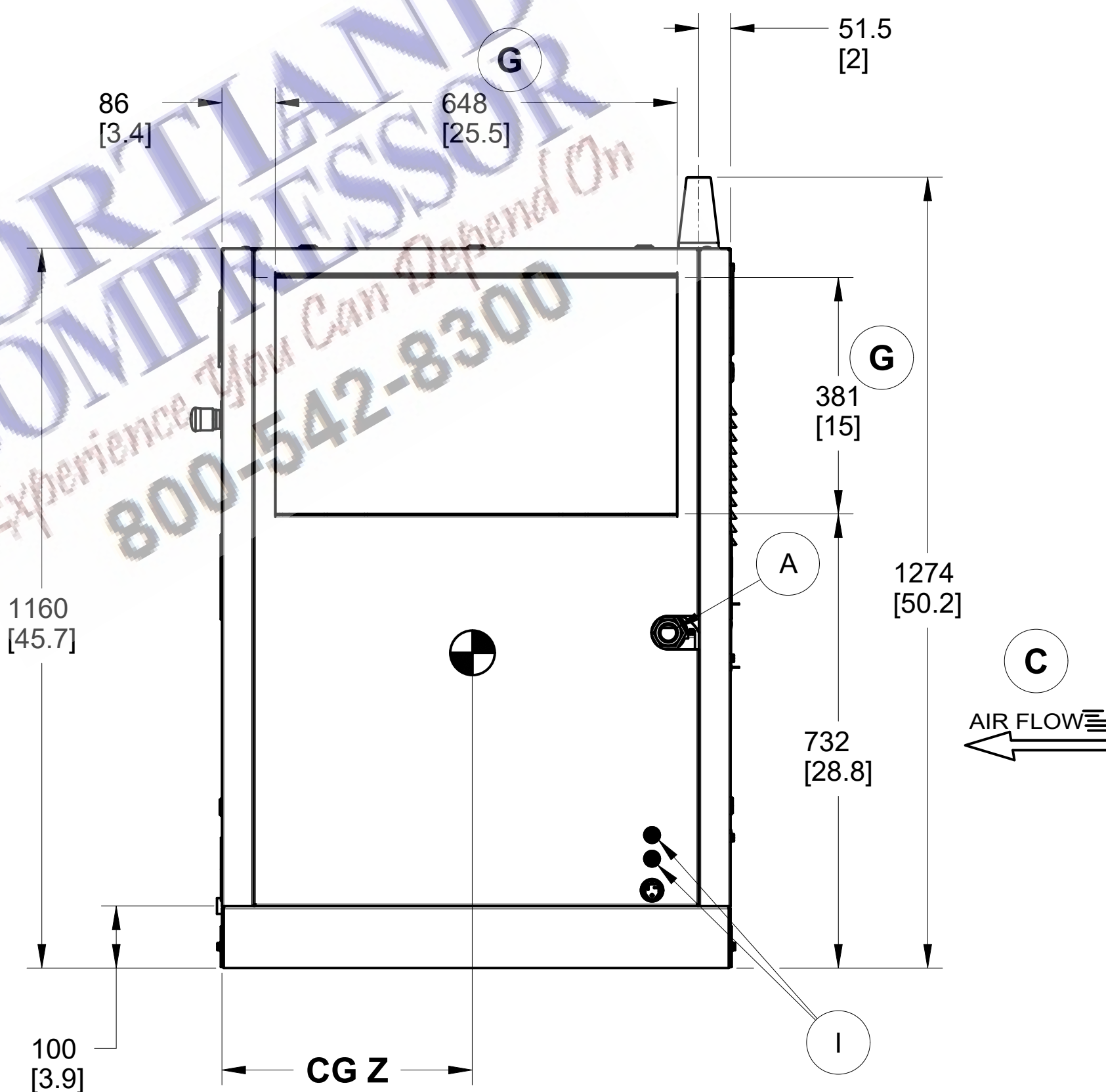
OPTION: WITH DRYER - VSD



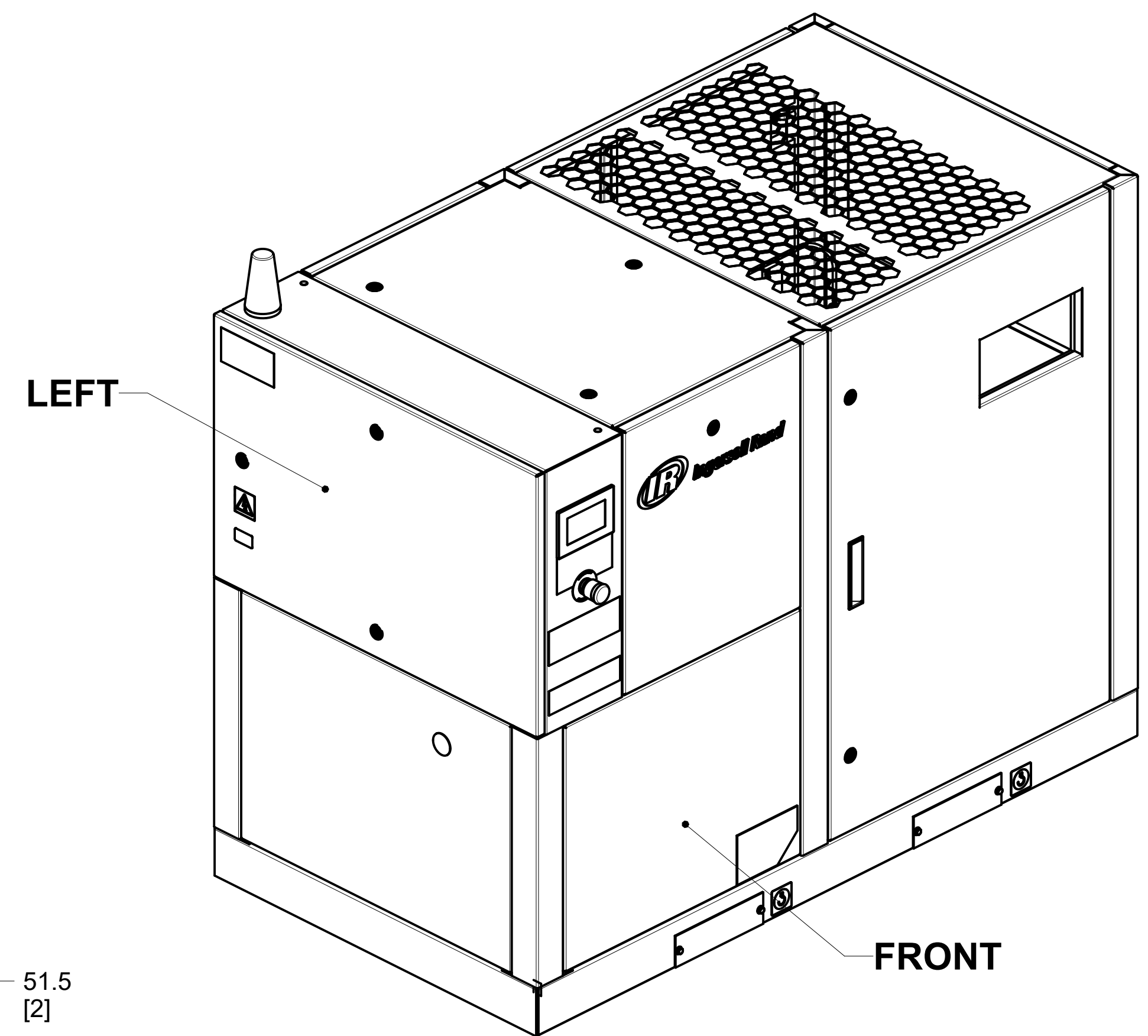
TOP VIEW



FRONT VIEW

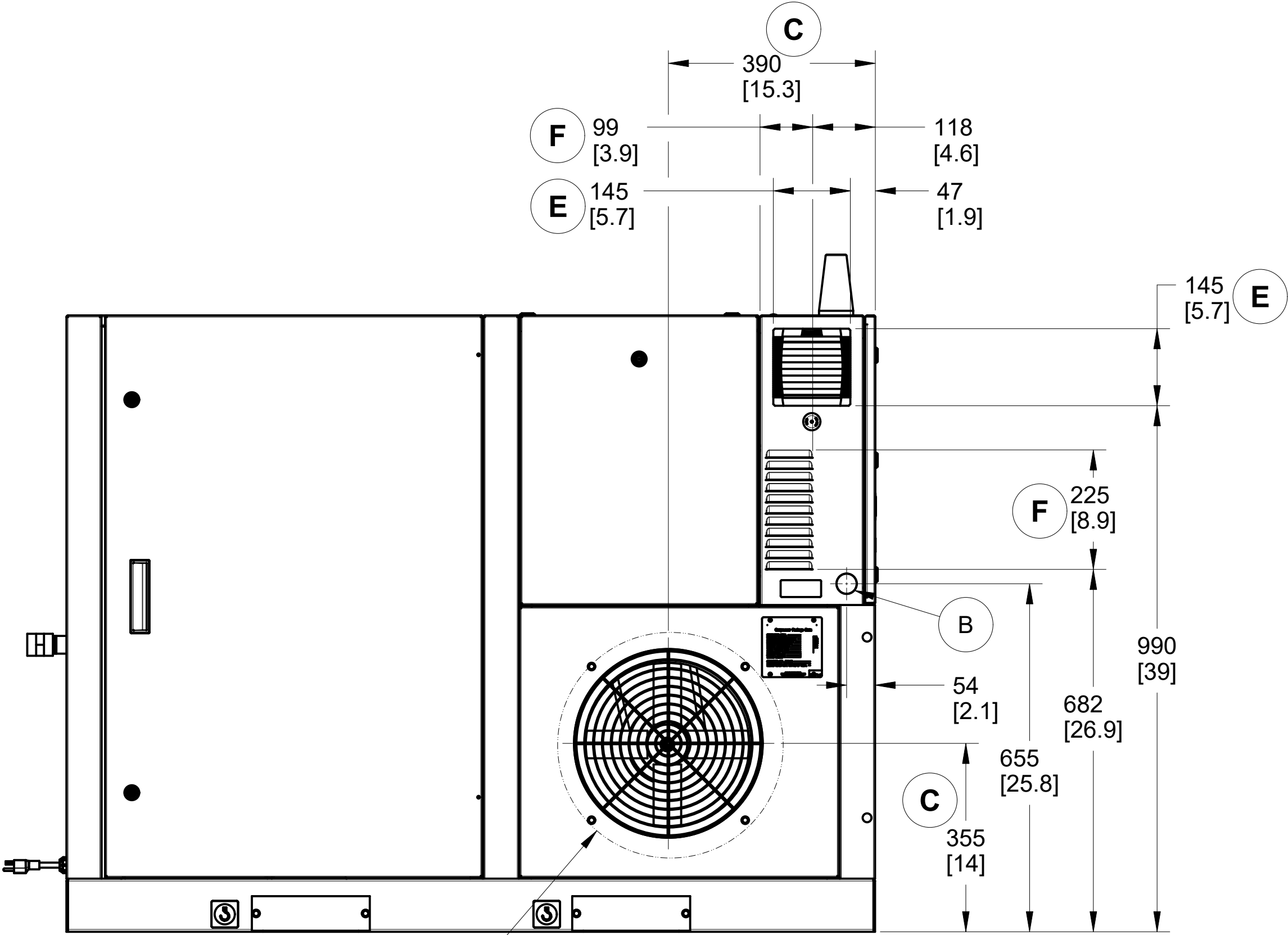


RIGHT VIEW

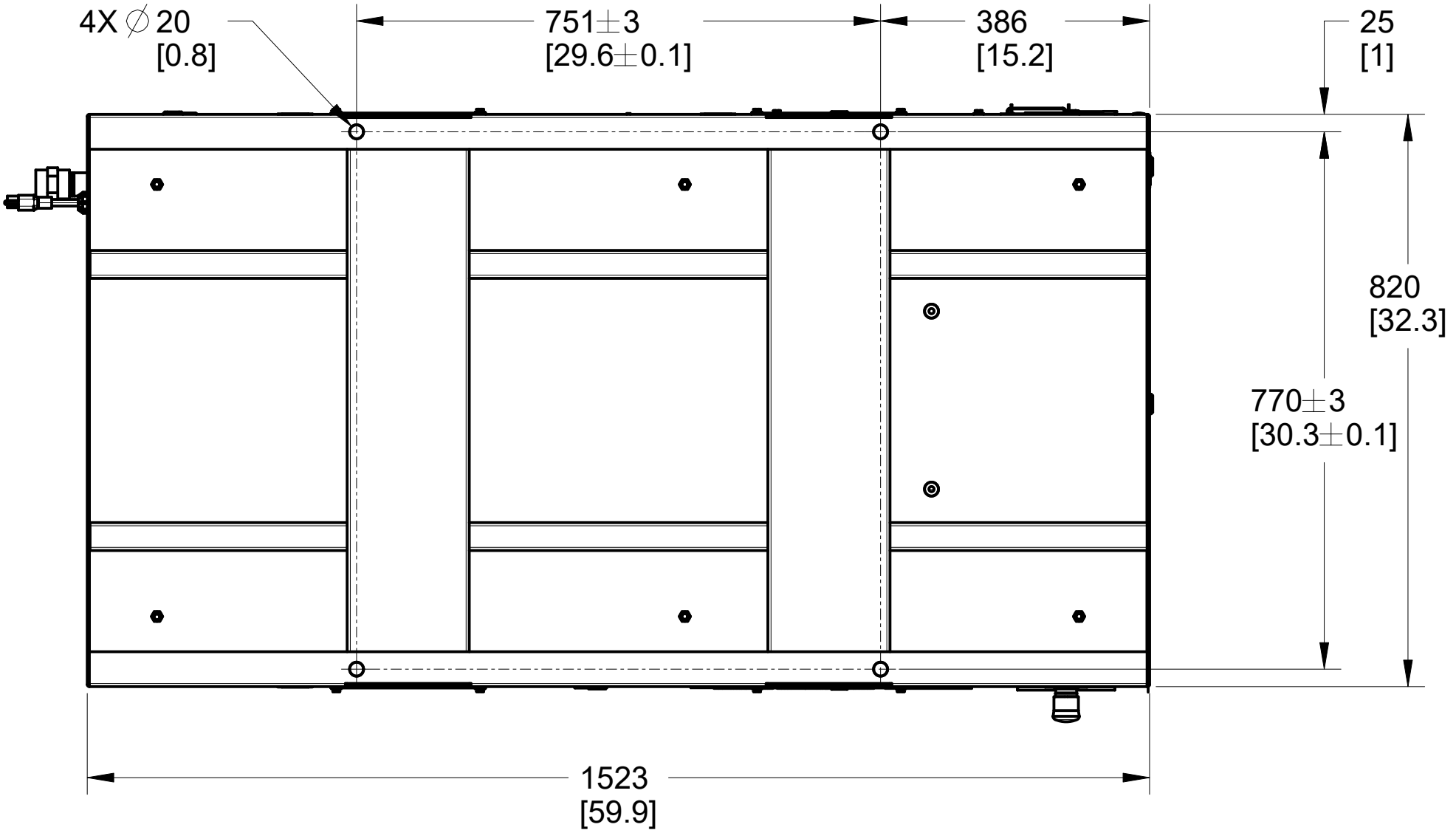


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		REVISION A	
SIZE A1	PART NO. 47763591	001	REVISION A
SCALE 0.125		NOMENCLATURE	
SHEET		8 OF 17	

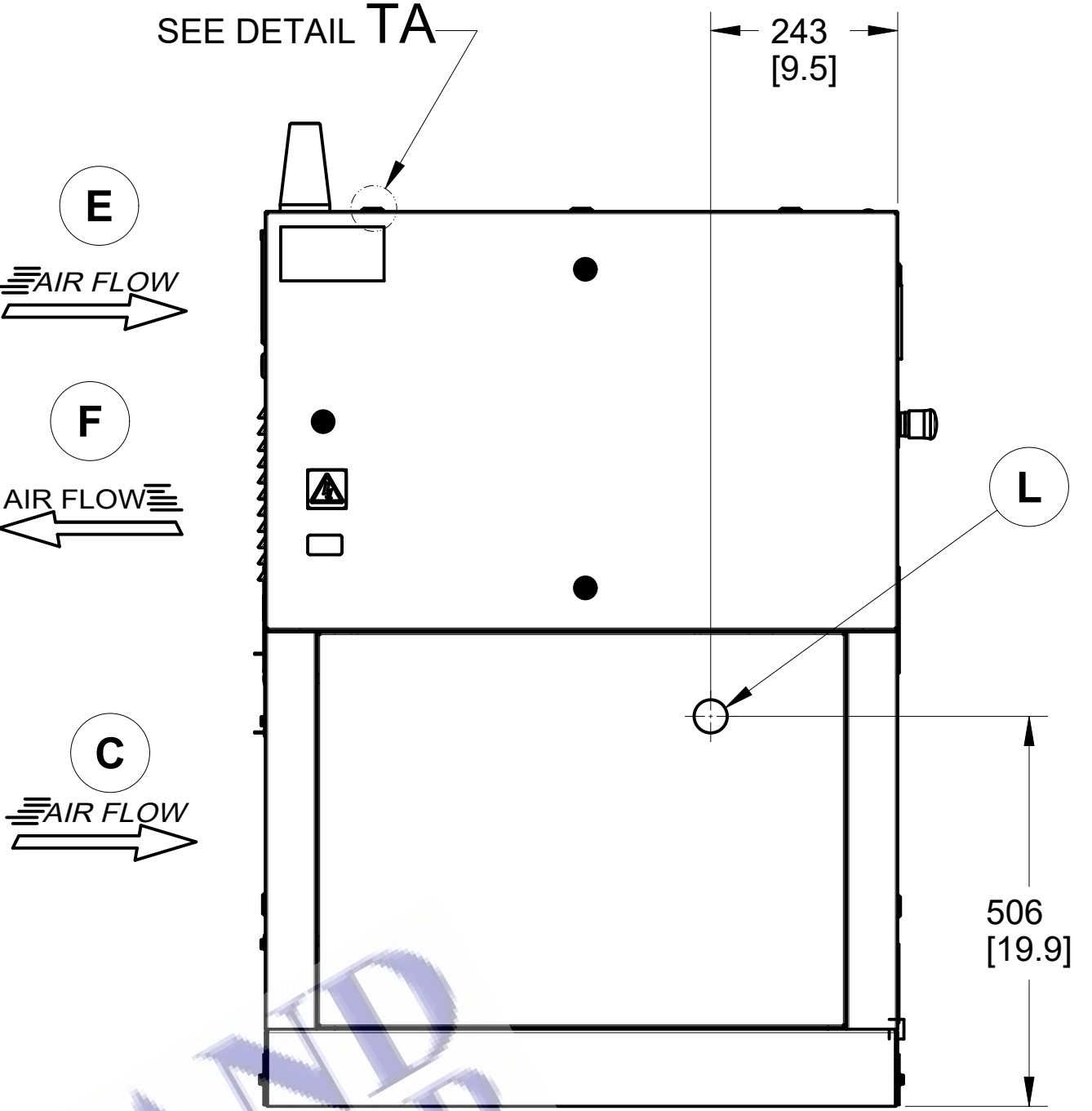
OPTION: WITH DRYER - VSD



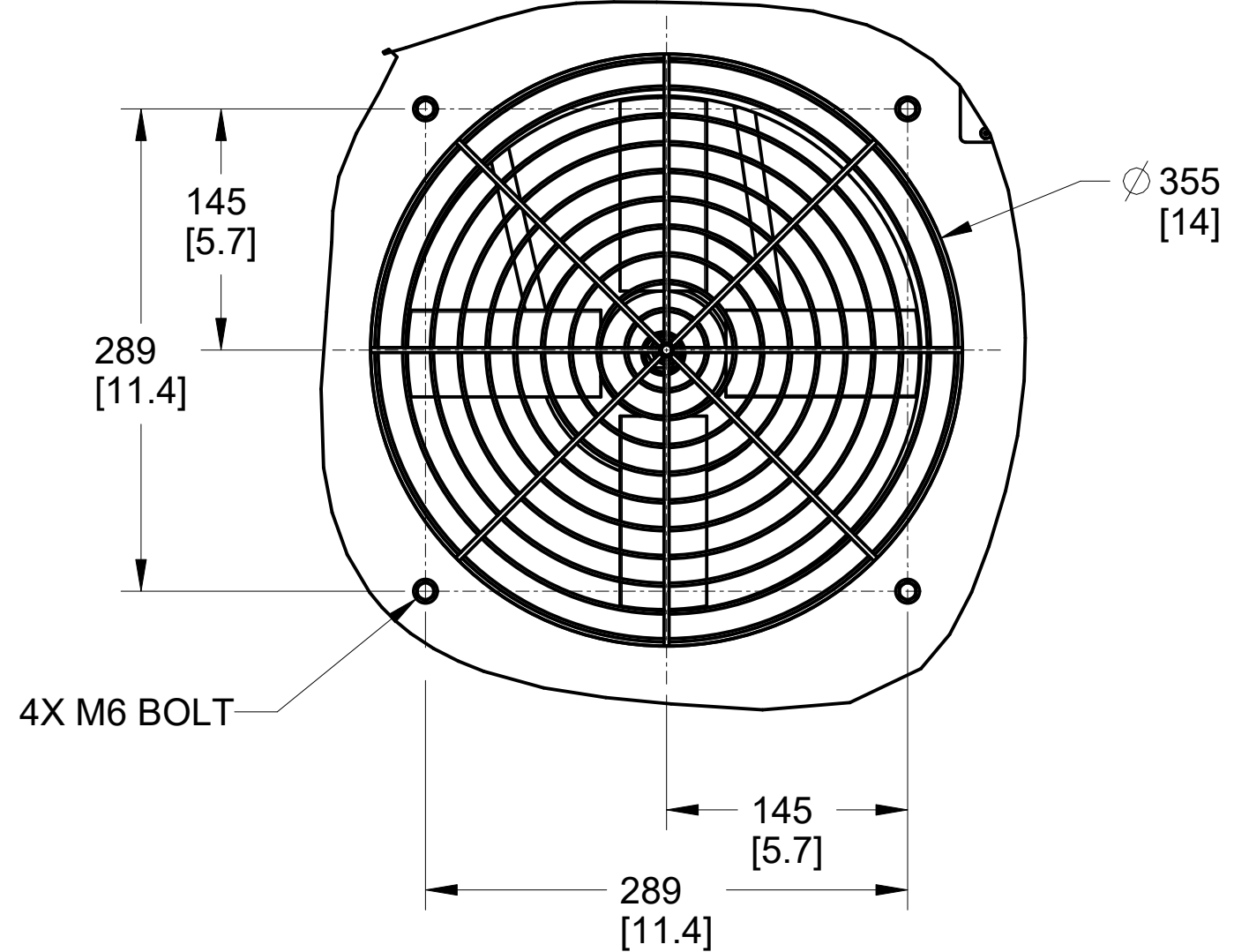
BACK VIEW



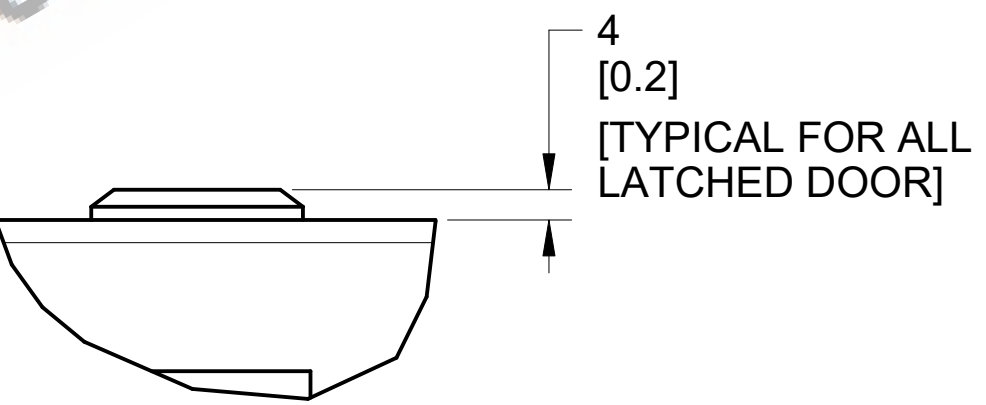
BOTTOM VIEW



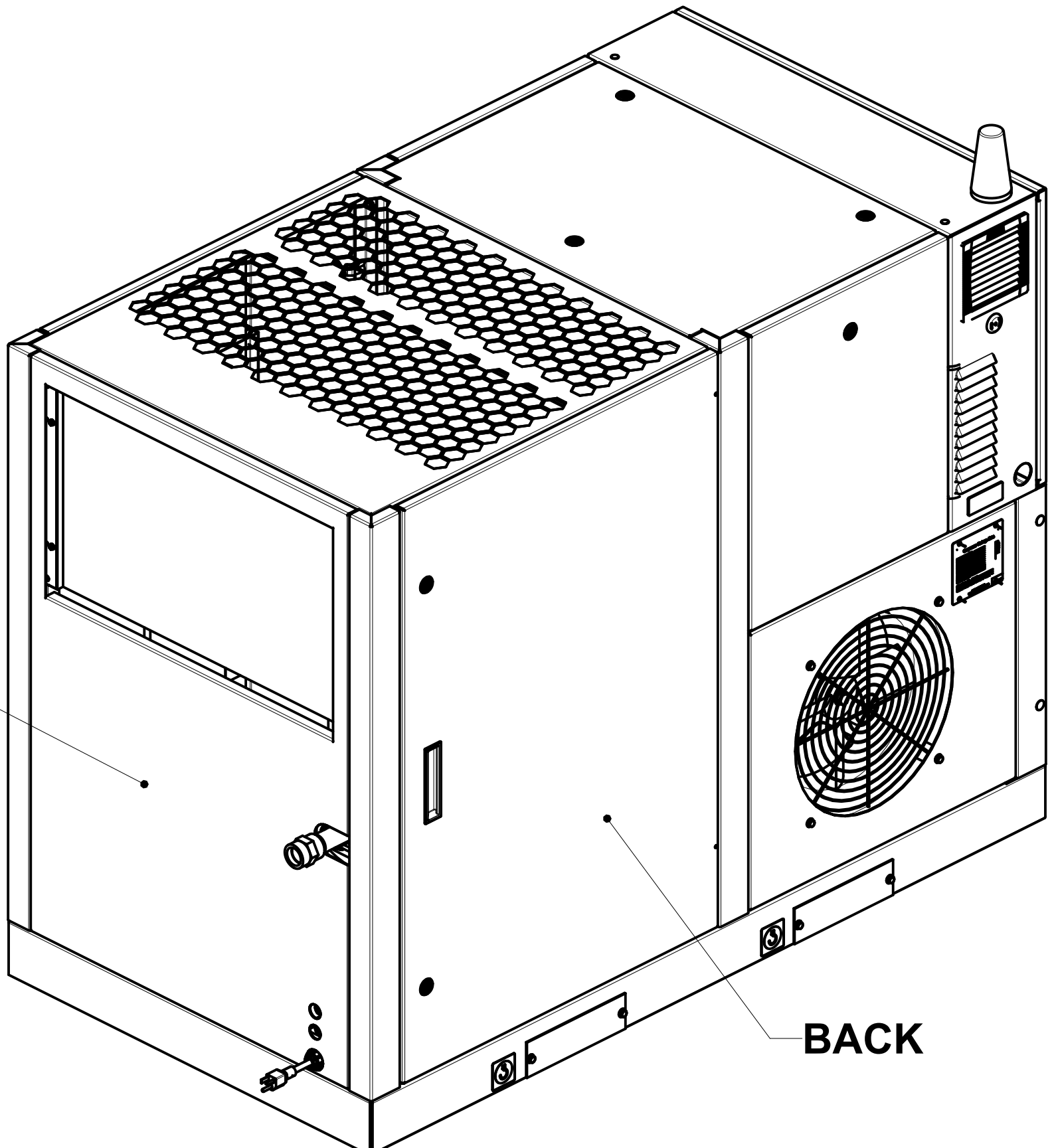
LEFT VIEW



DETAIL TB
SCALE 0.250

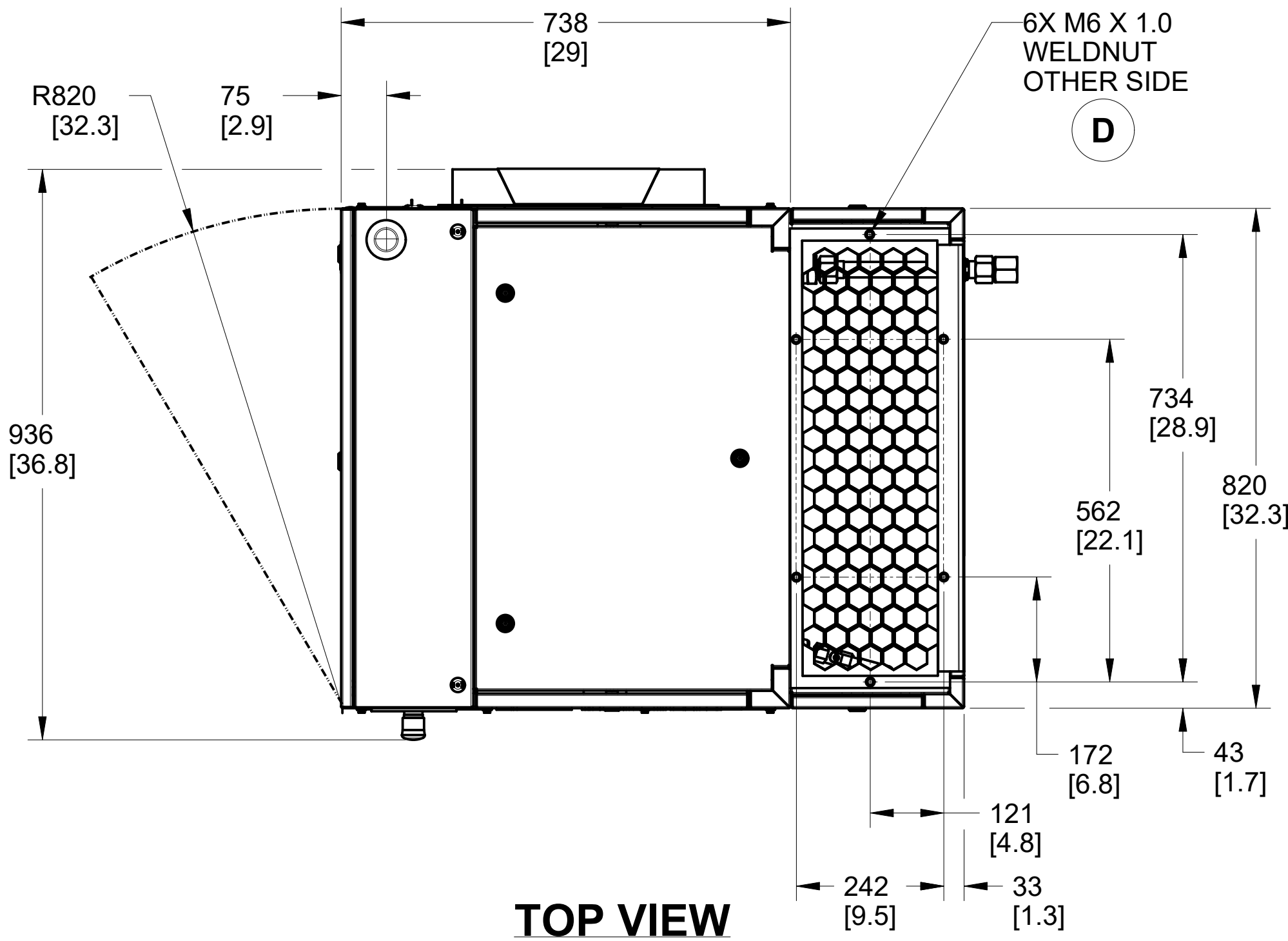


DETAIL TA
SCALE 1.000

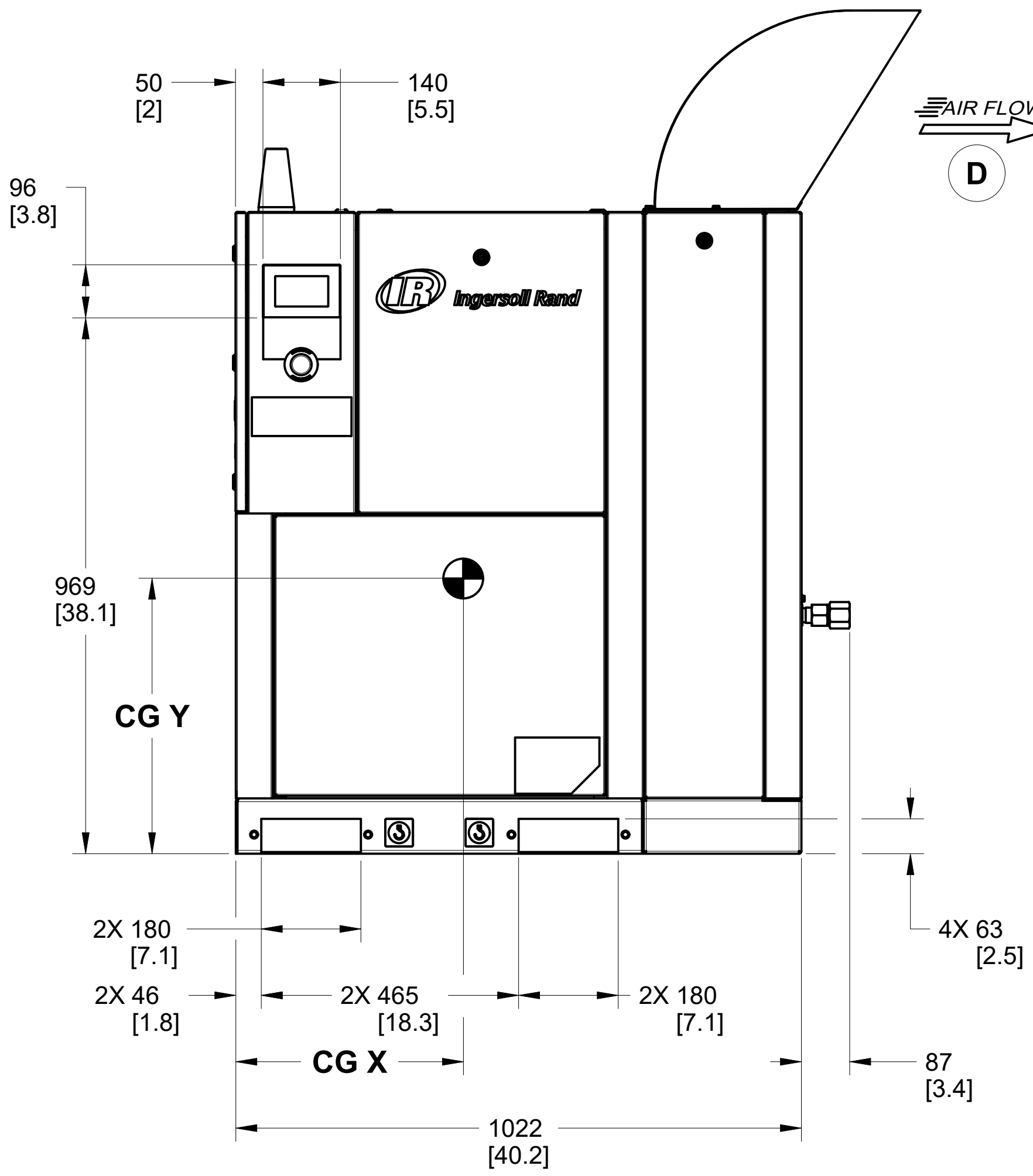


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, THE DRAWING, OR NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.125		NOMENCLATURE	REVISION A
		SHEET	9 OF 17

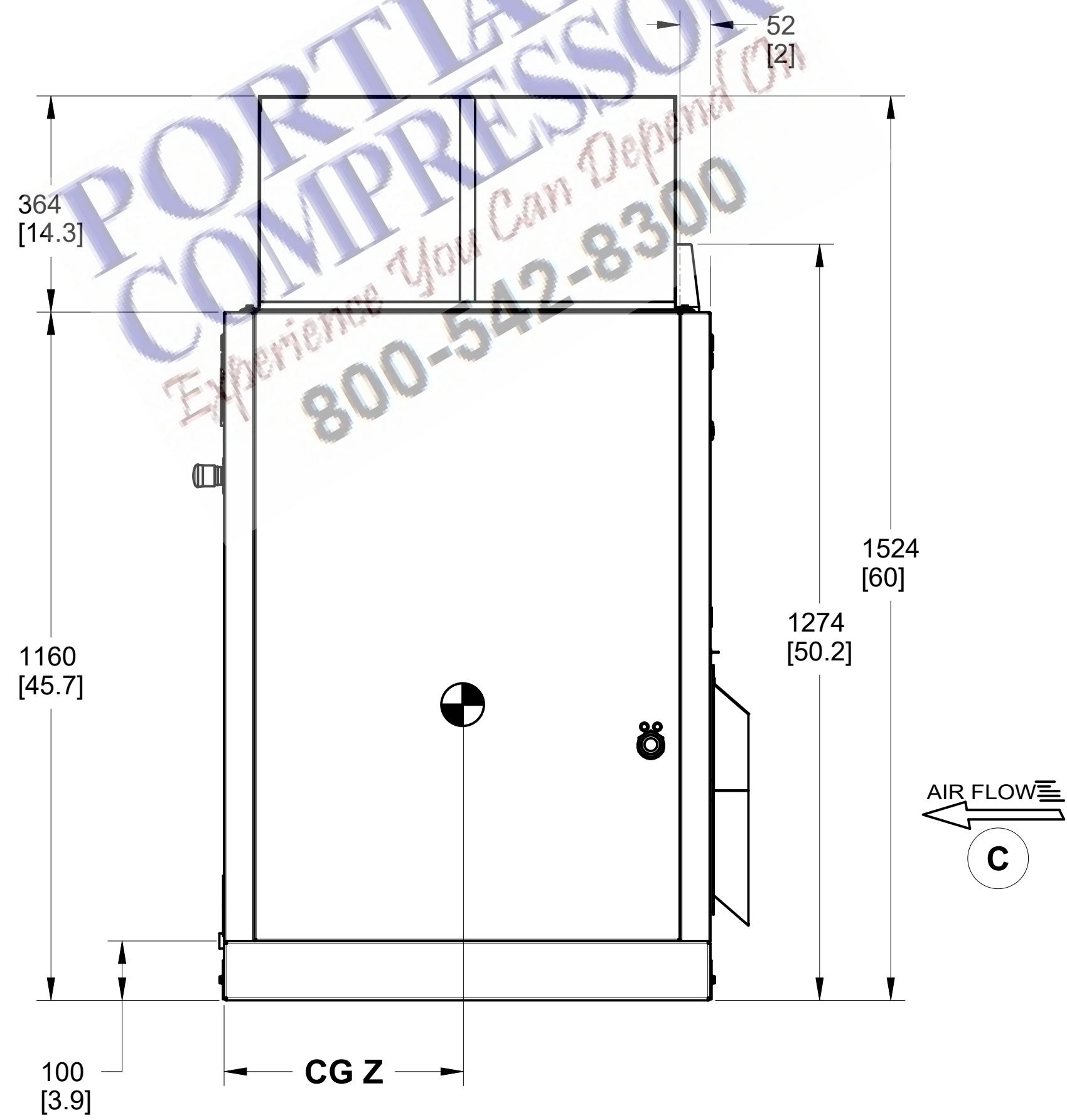
OPTION: NON DRYER WITH ODM(TOP DISCHARGE) - FS
(OPTION IS ONLY AVAILABLE FOR FS NON -TAS UNITS)



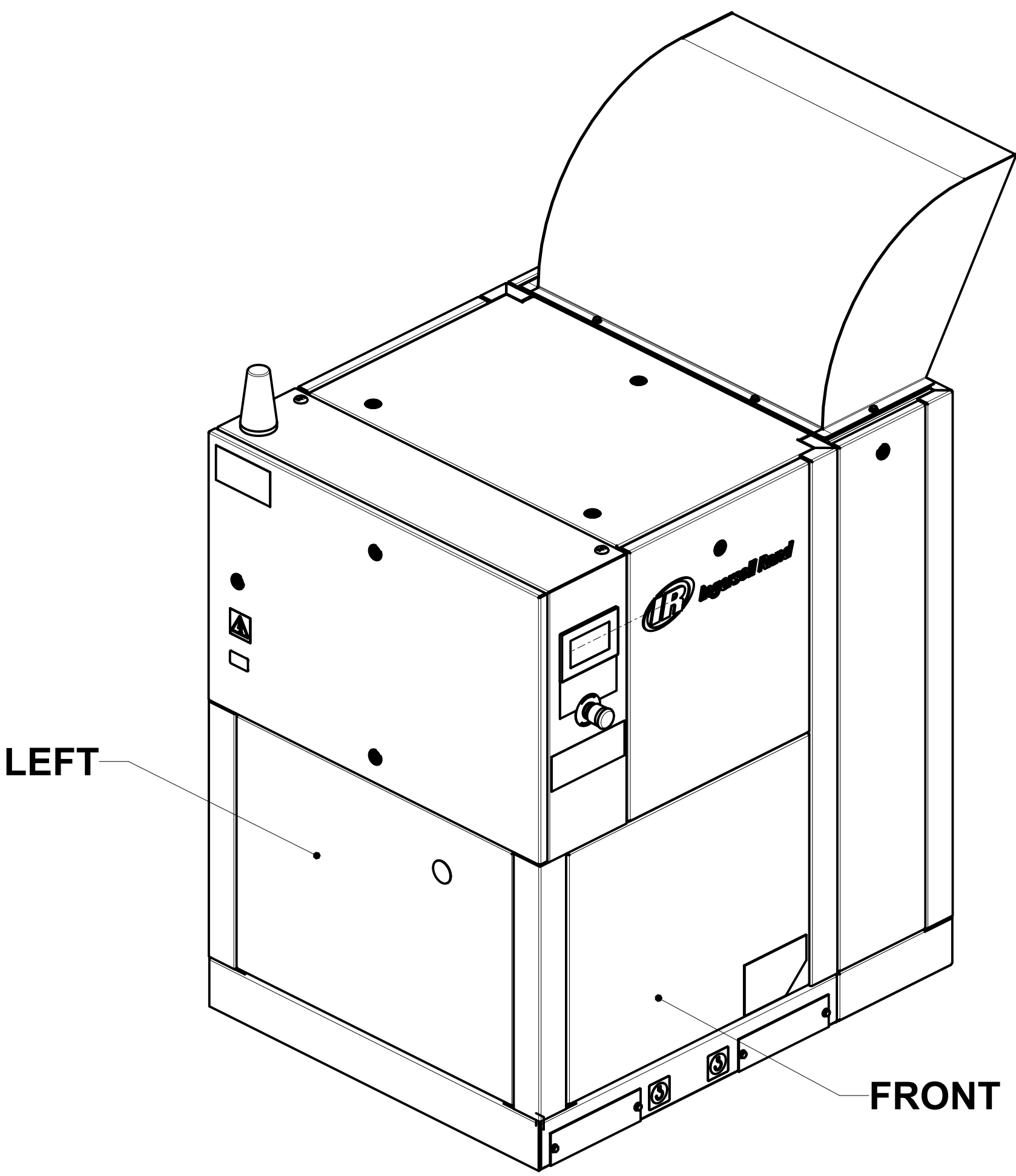
TOP VIEW
CHUTE HIDDEN FOR CLARITY



FRONT VIEW
COVER PLATES ARE HIDDEN FOR BETTER CLARITY



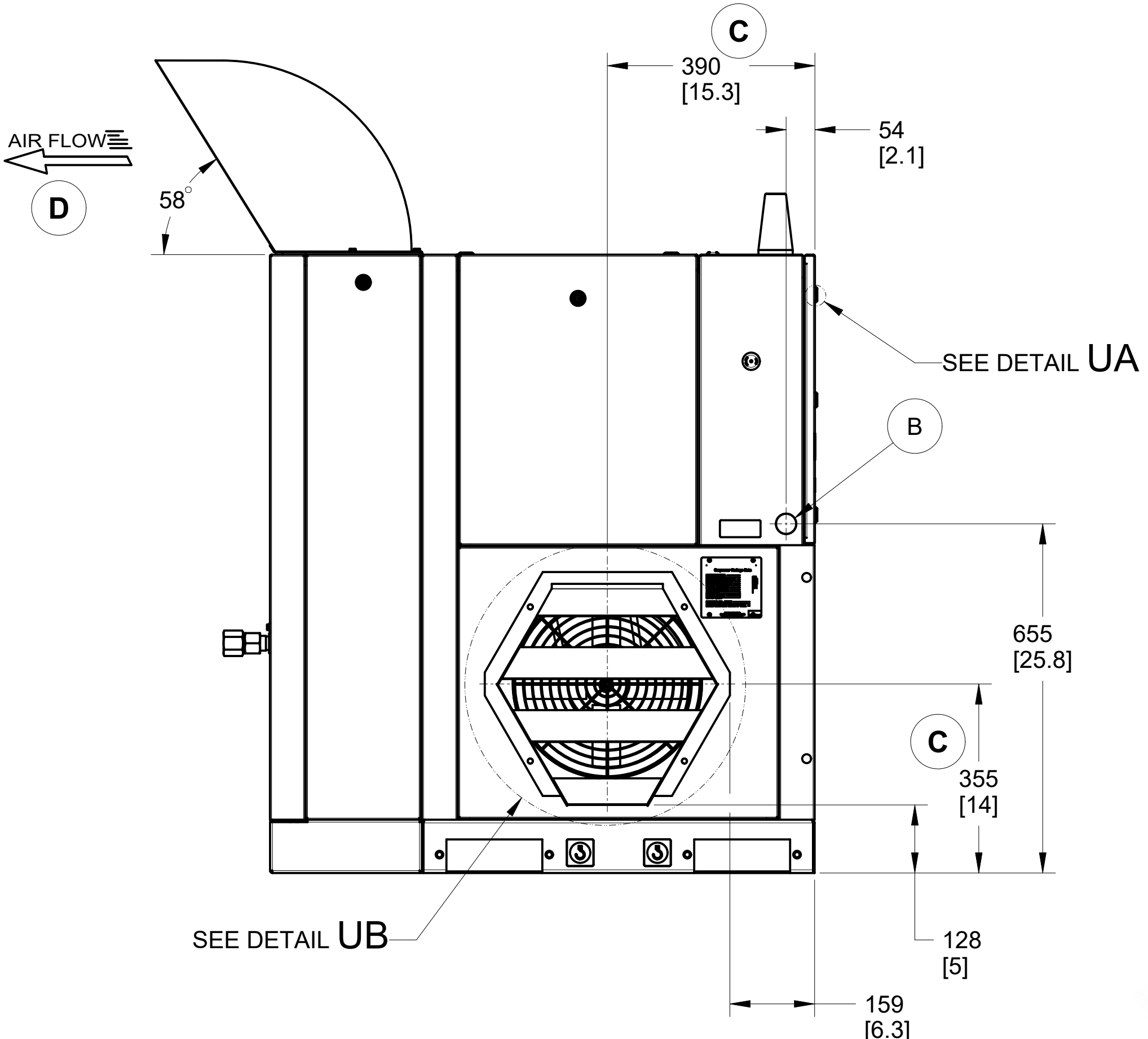
RIGHT VIEW



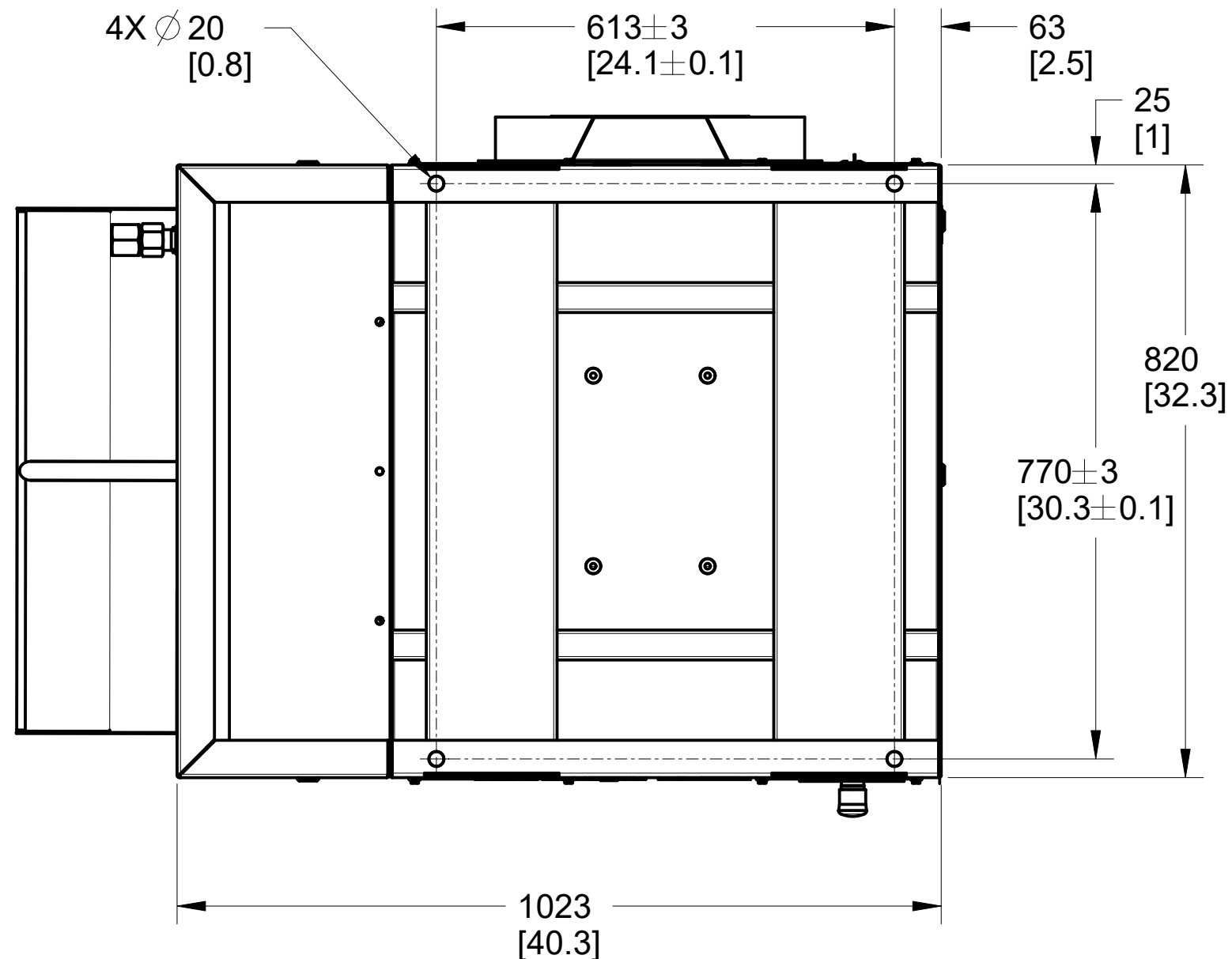
LEFT
FRONT

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.125		NOMENCLATURE	REVISION A
		SHEET 10 OF 17	

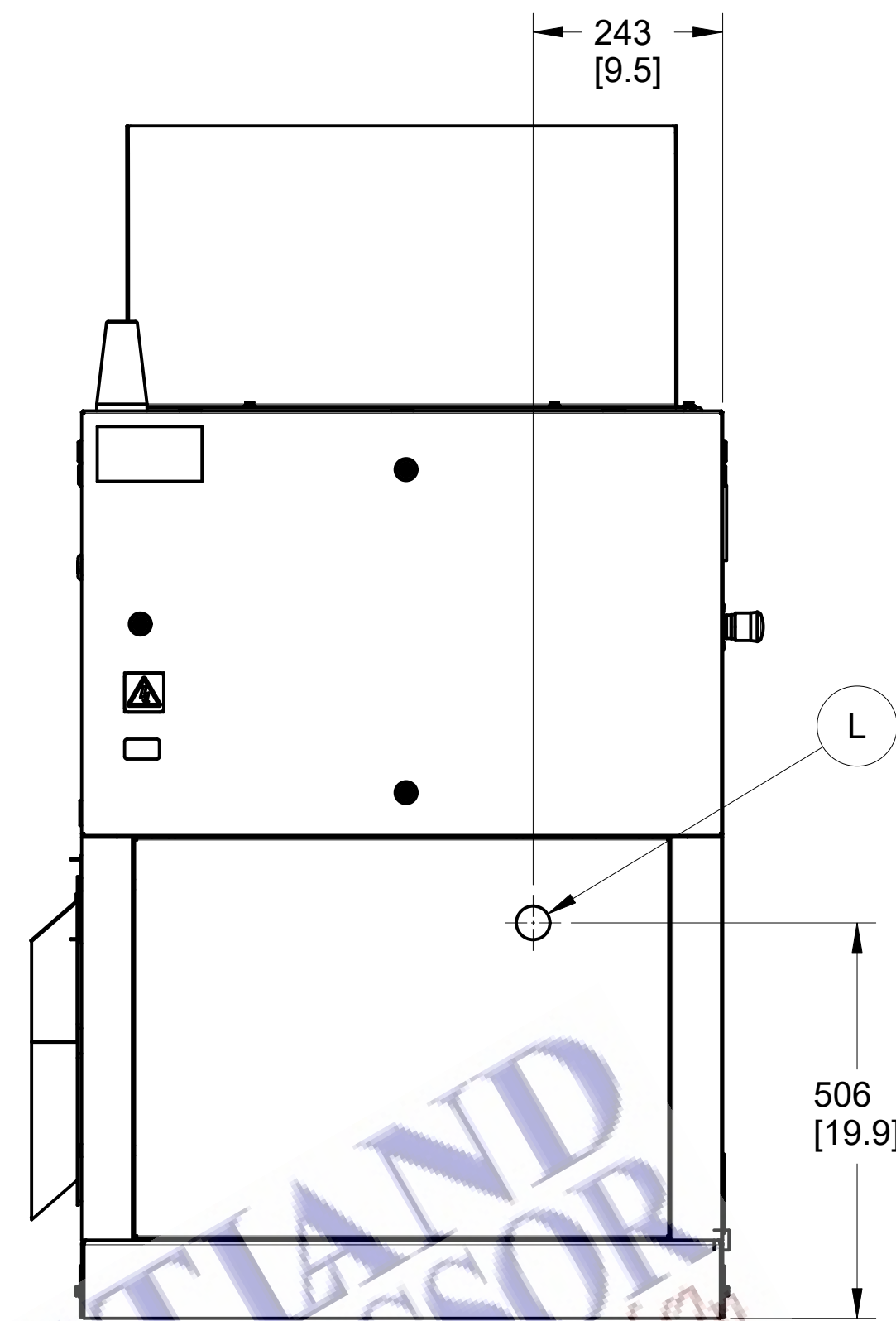
OPTION: NON DRYER WITH ODM(TOP DISCHARGE) - FS
(OPTION IS ONLY AVAILABLE FOR FS NON -TAS UNITS)



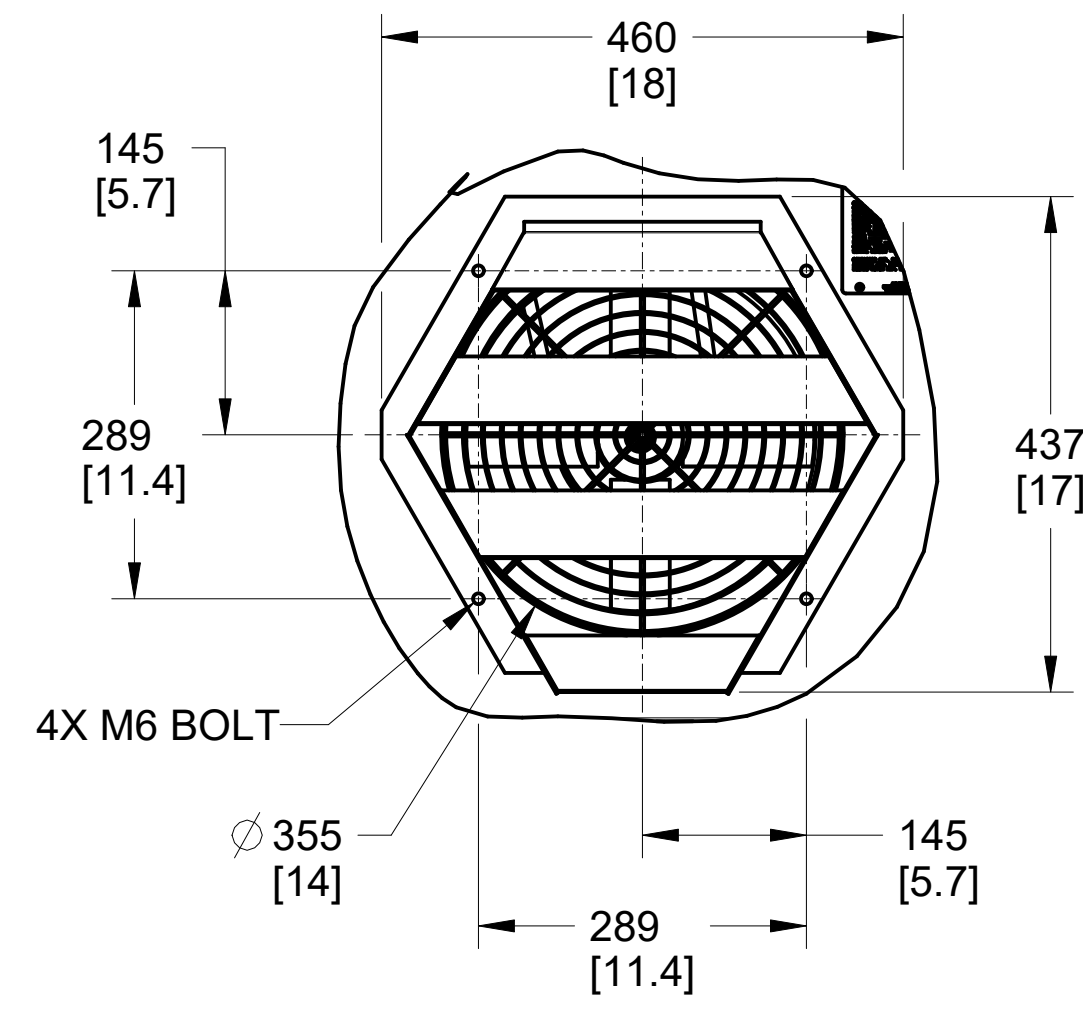
BACK VIEW



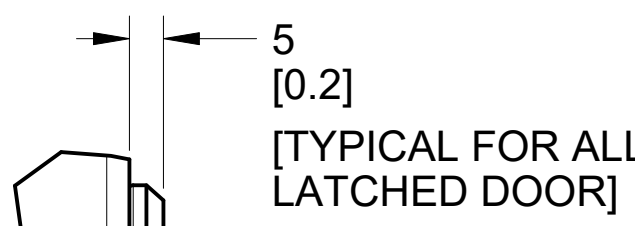
BOTTOM VIEW



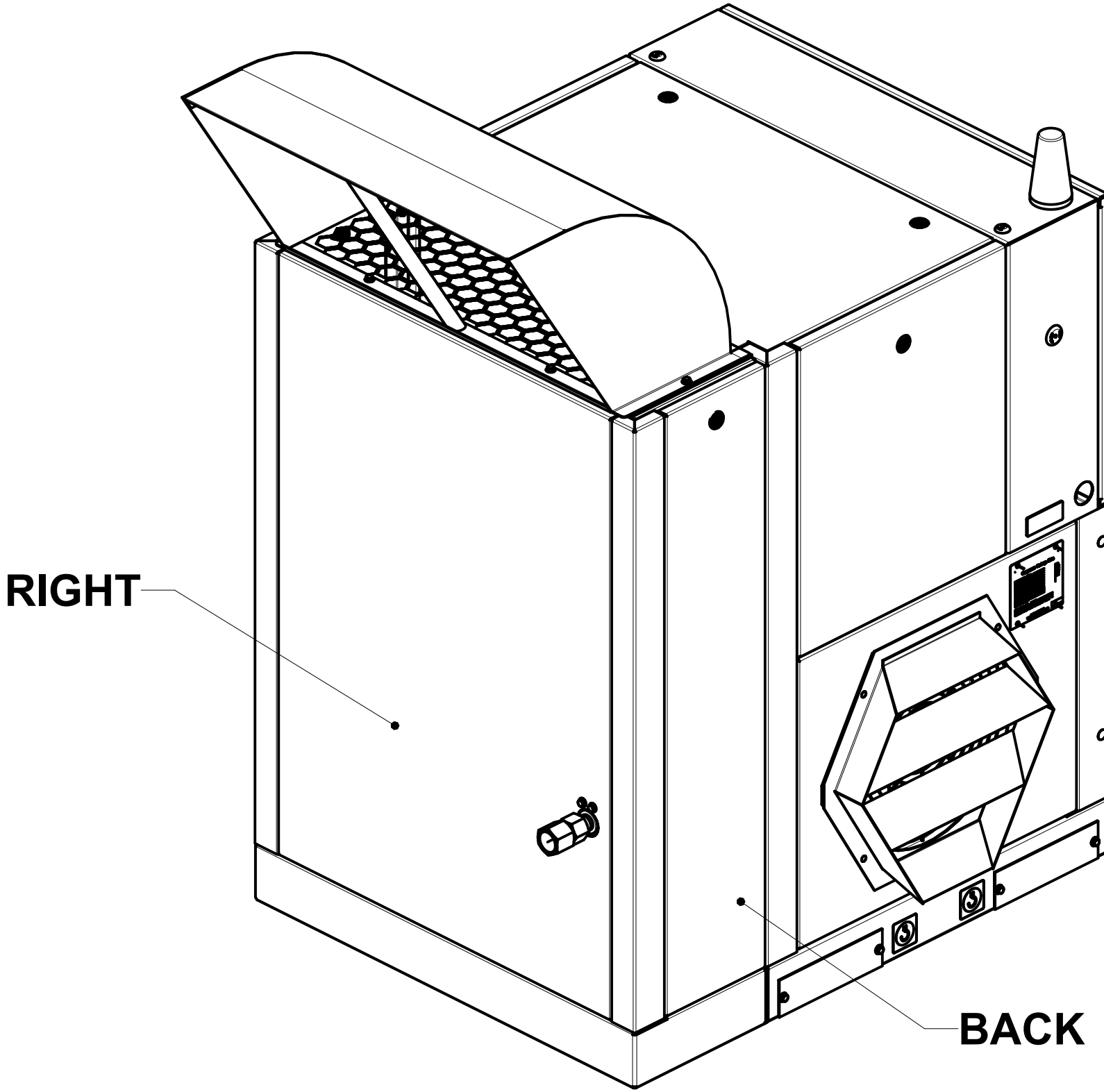
LEFT VIEW



DETAIL UB
SCALE 0.150



DETAIL UA
SCALE 1.000

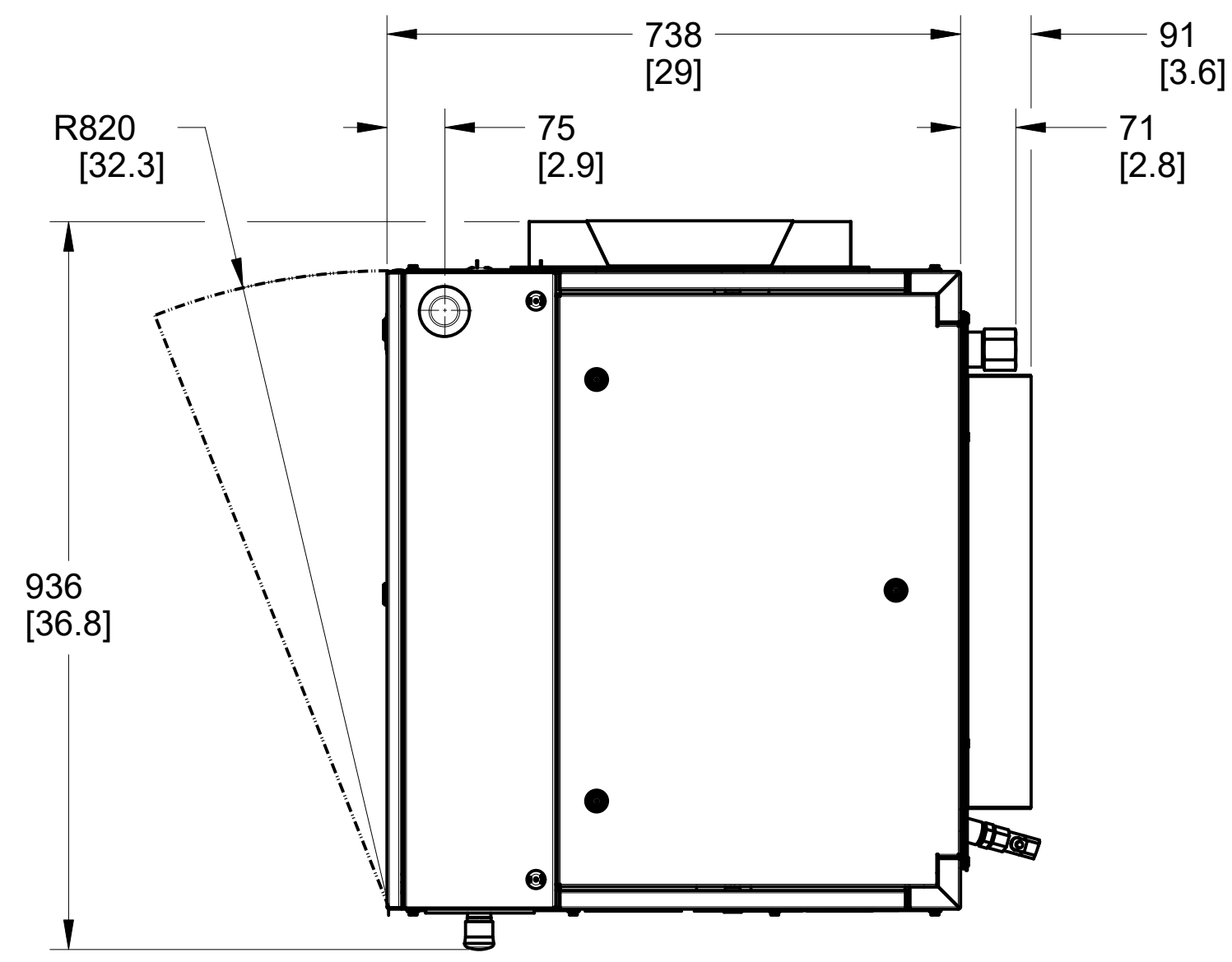


RIGHT

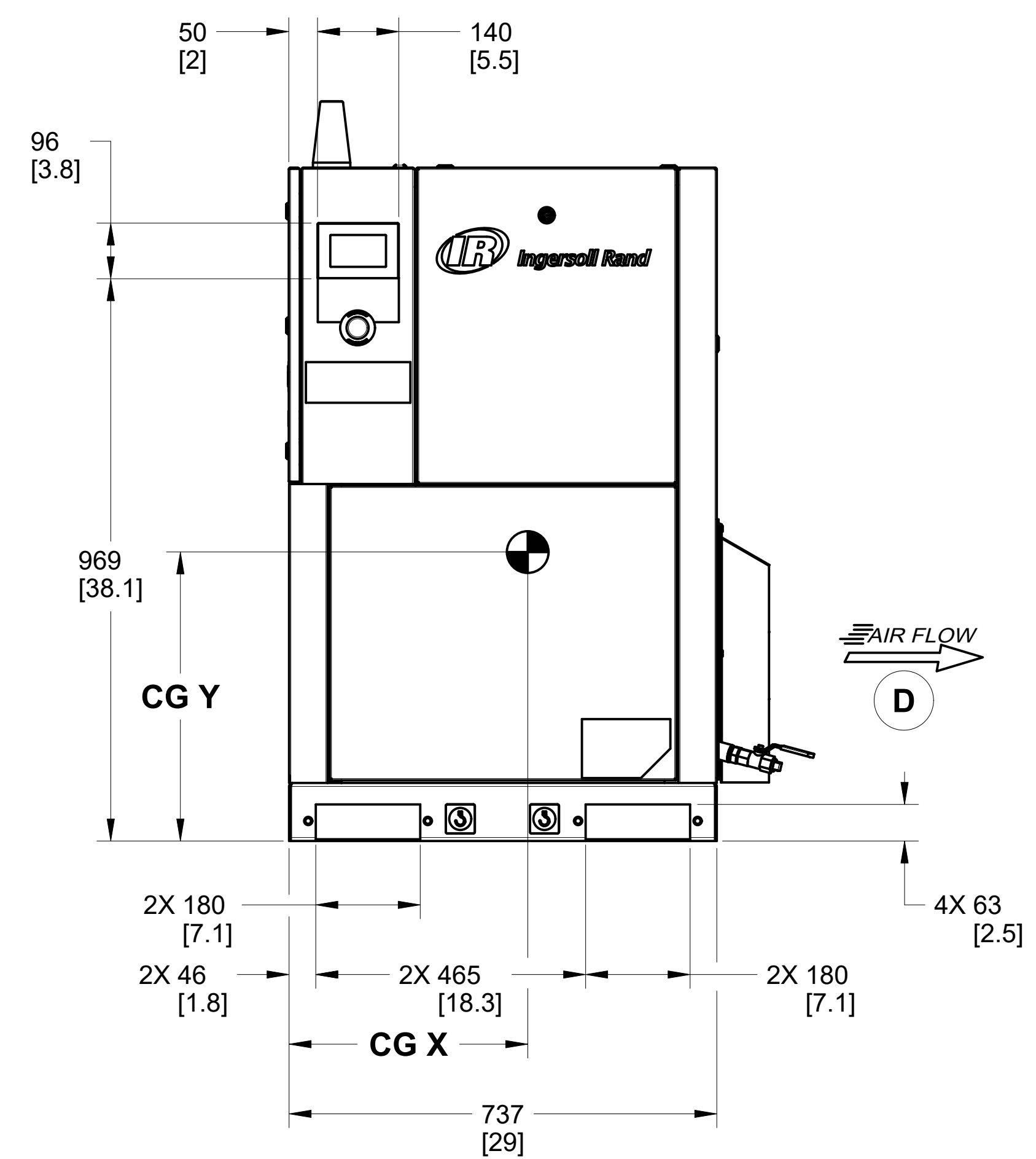
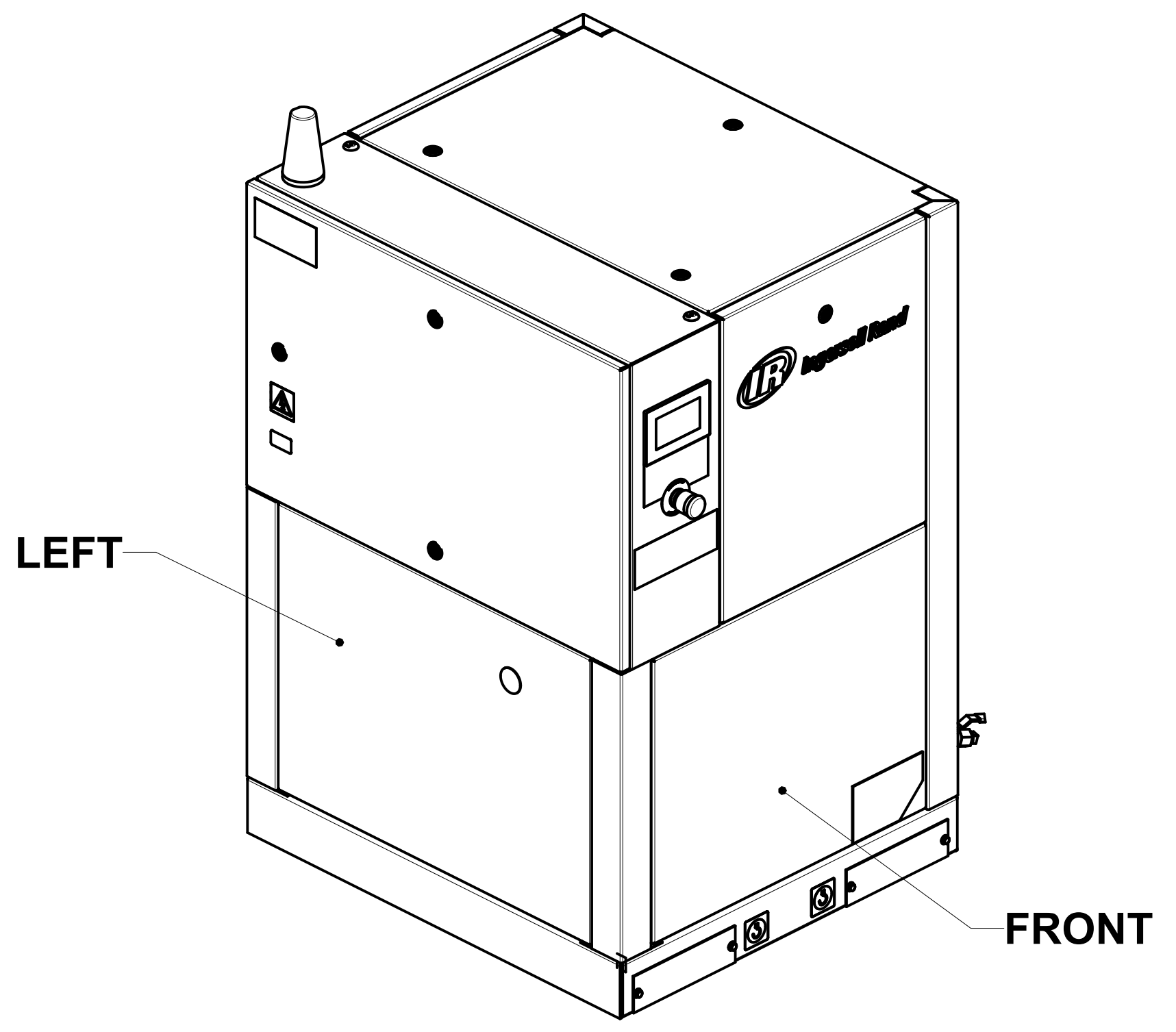
BACK

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		REVISION A	
SIZE A1	PART NO. 47763591	001	REVISION A
SCALE 0.125		NOMENCLATURE	
		SHEET 11 OF 17	

OPTION: NON DRYER WITH ODM(SIDE DISCHARGE) - FS
(OPTION IS ONLY AVAILABLE FOR FS NON -TAS UNITS)

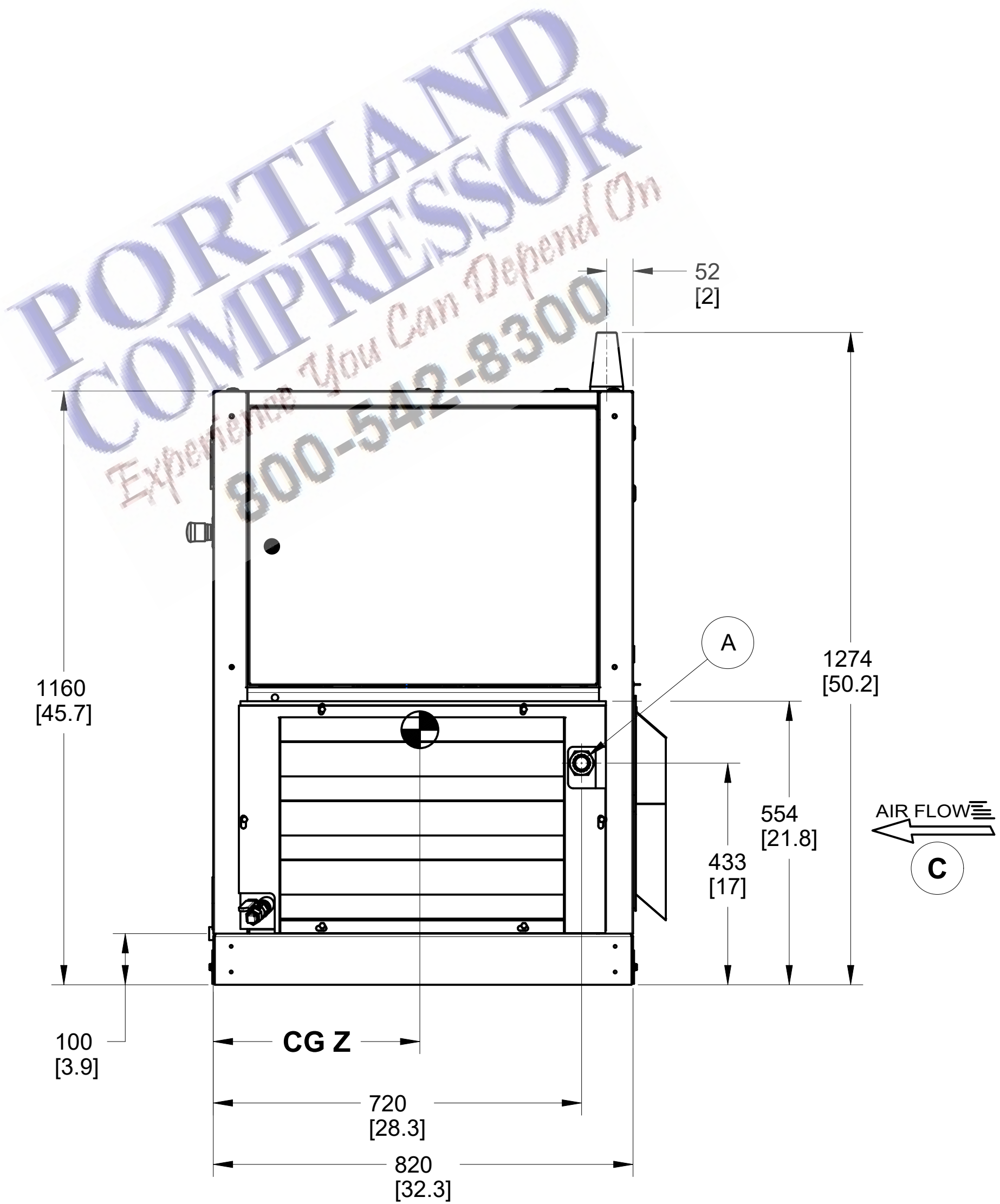


TOP VIEW



FRONT VIEW

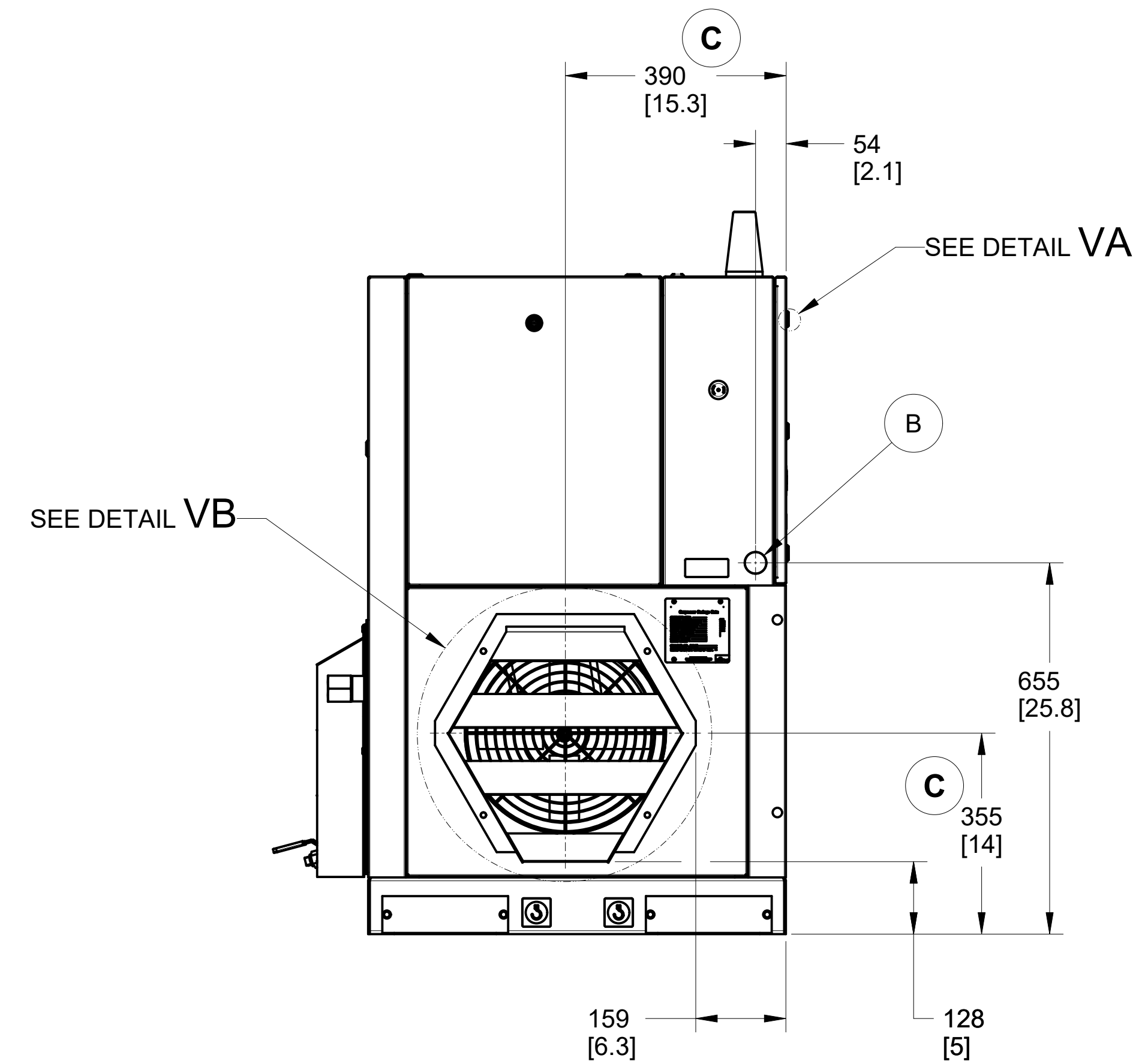
COVER PLATES ARE HIDDEN FOR BETTER CLARITY



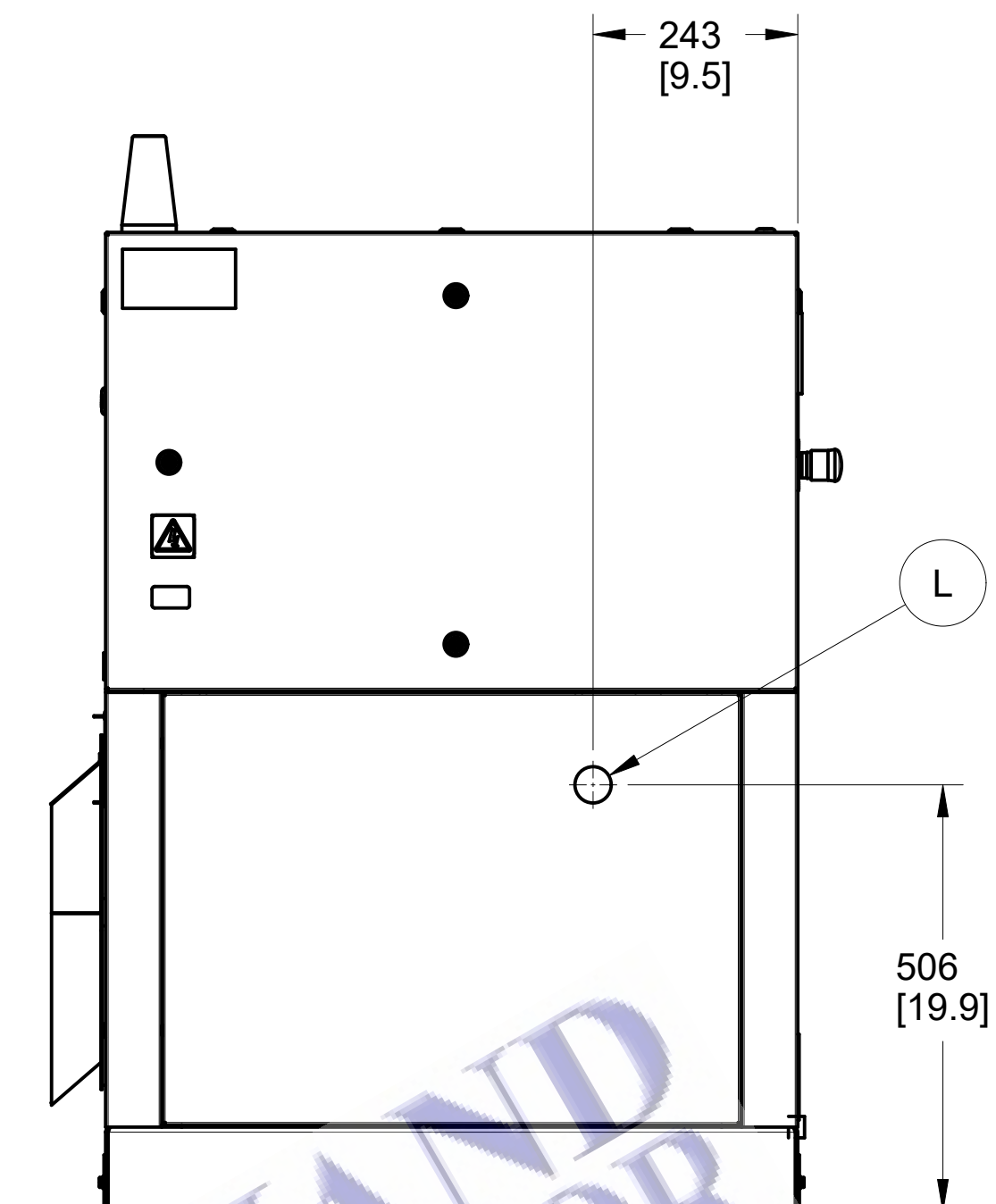
RIGHT VIEW

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.125		NOMENCLATURE	REVISION A
		SHEET 12 OF 17	

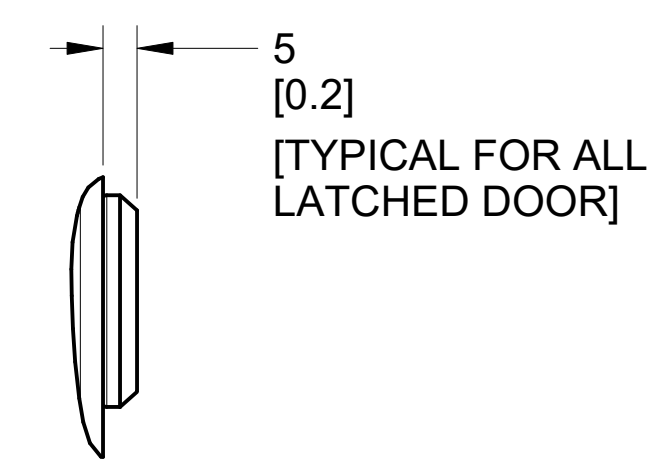
OPTION: NON DRYER WITH ODM(SIDE DISCHARGE) - FS
(OPTION IS ONLY AVAILABLE FOR FS NON -TAS UNITS)



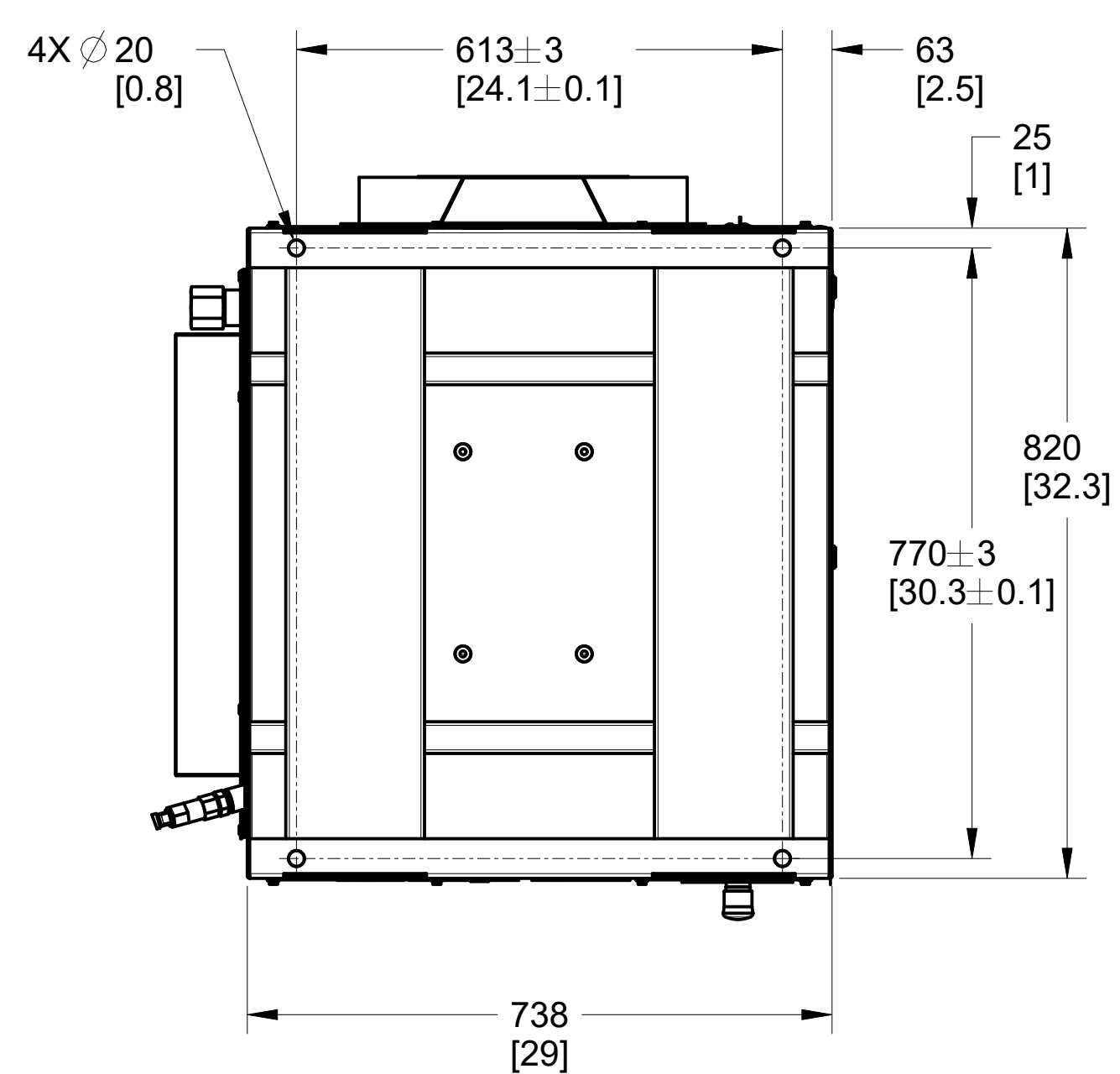
BACK VIEW



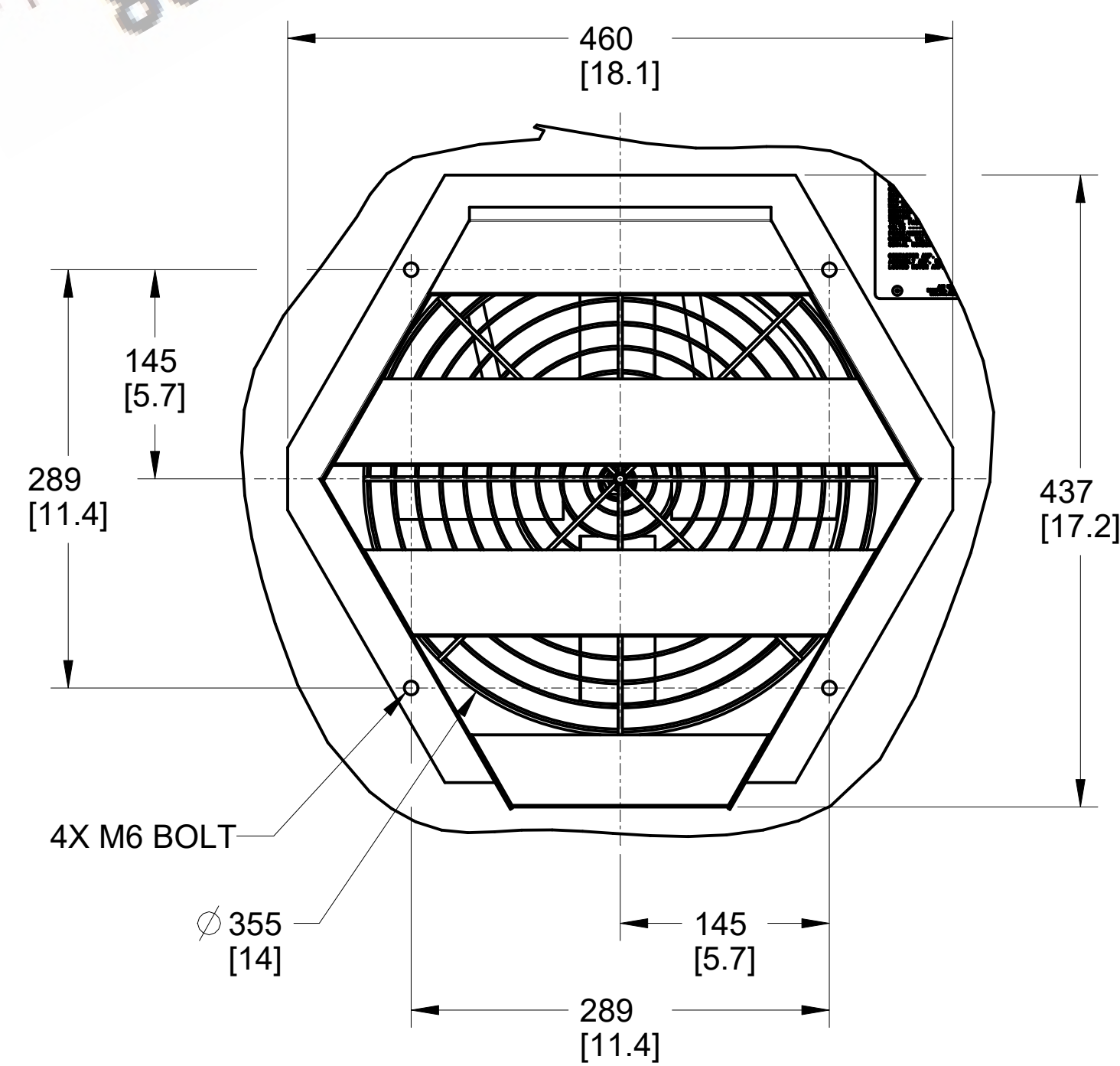
LEFT VIEW



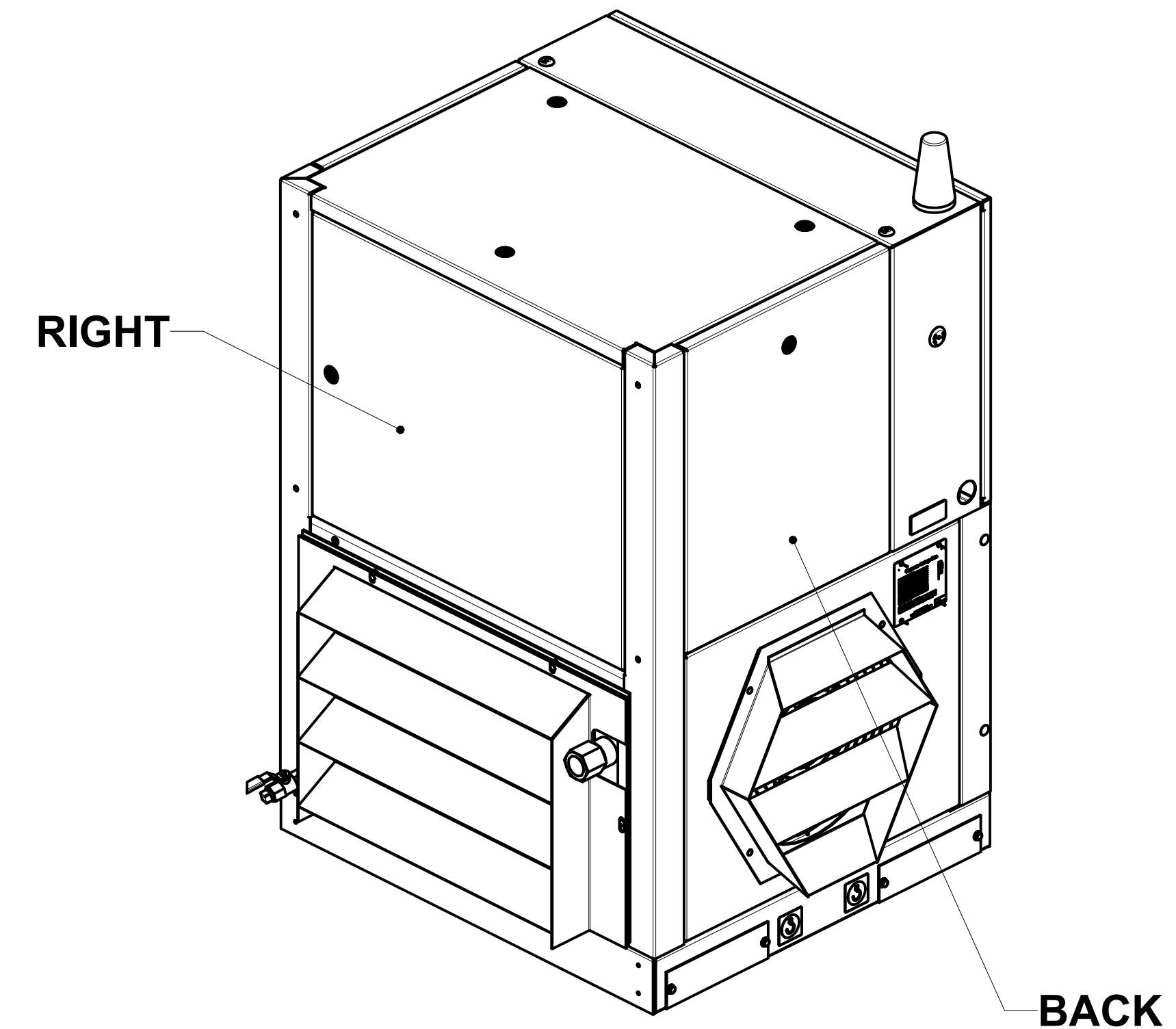
DETAIL VA
SCALE 1.000



BOTTOM VIEW

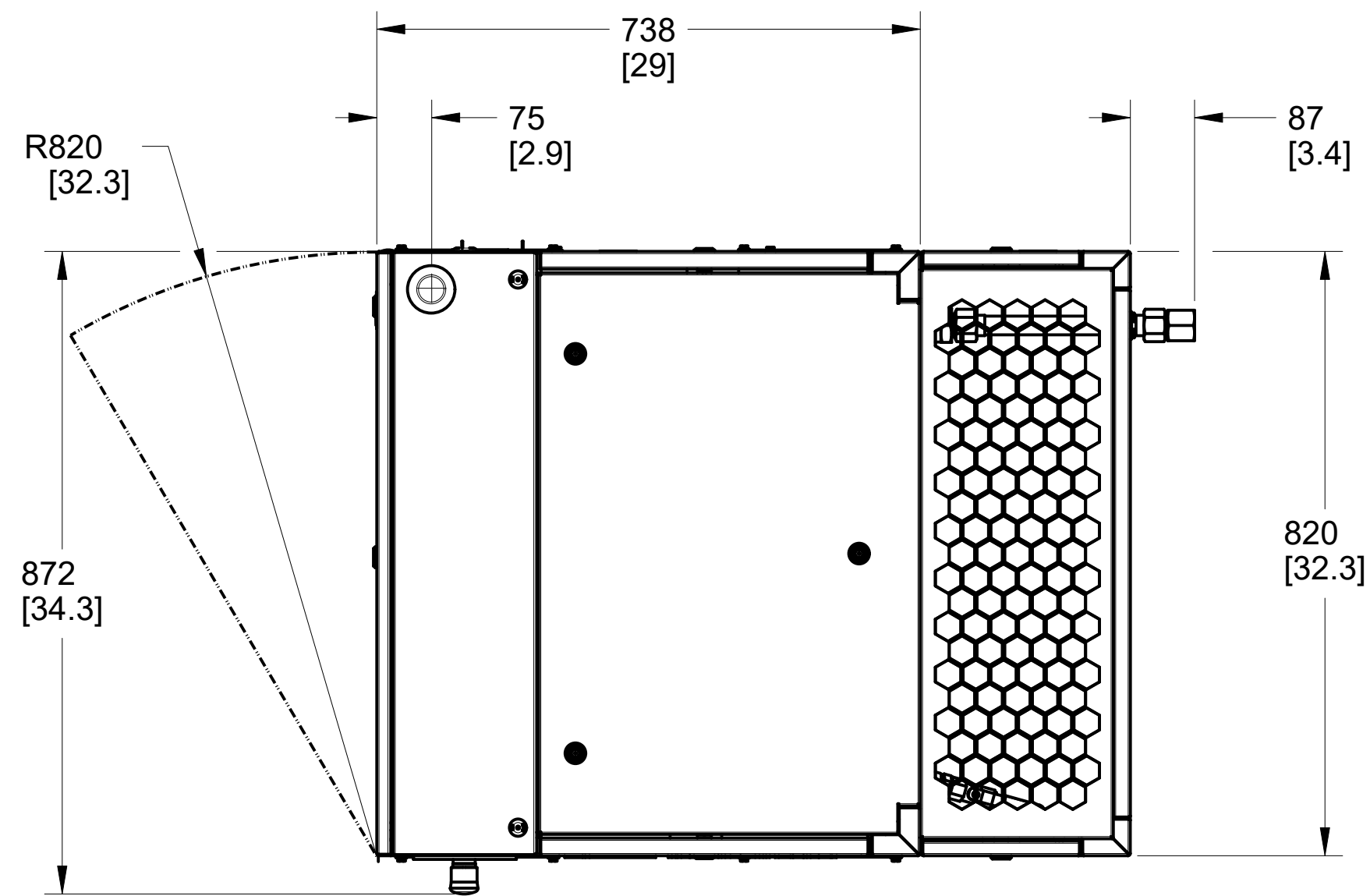


DETAIL VB
SCALE 0.250

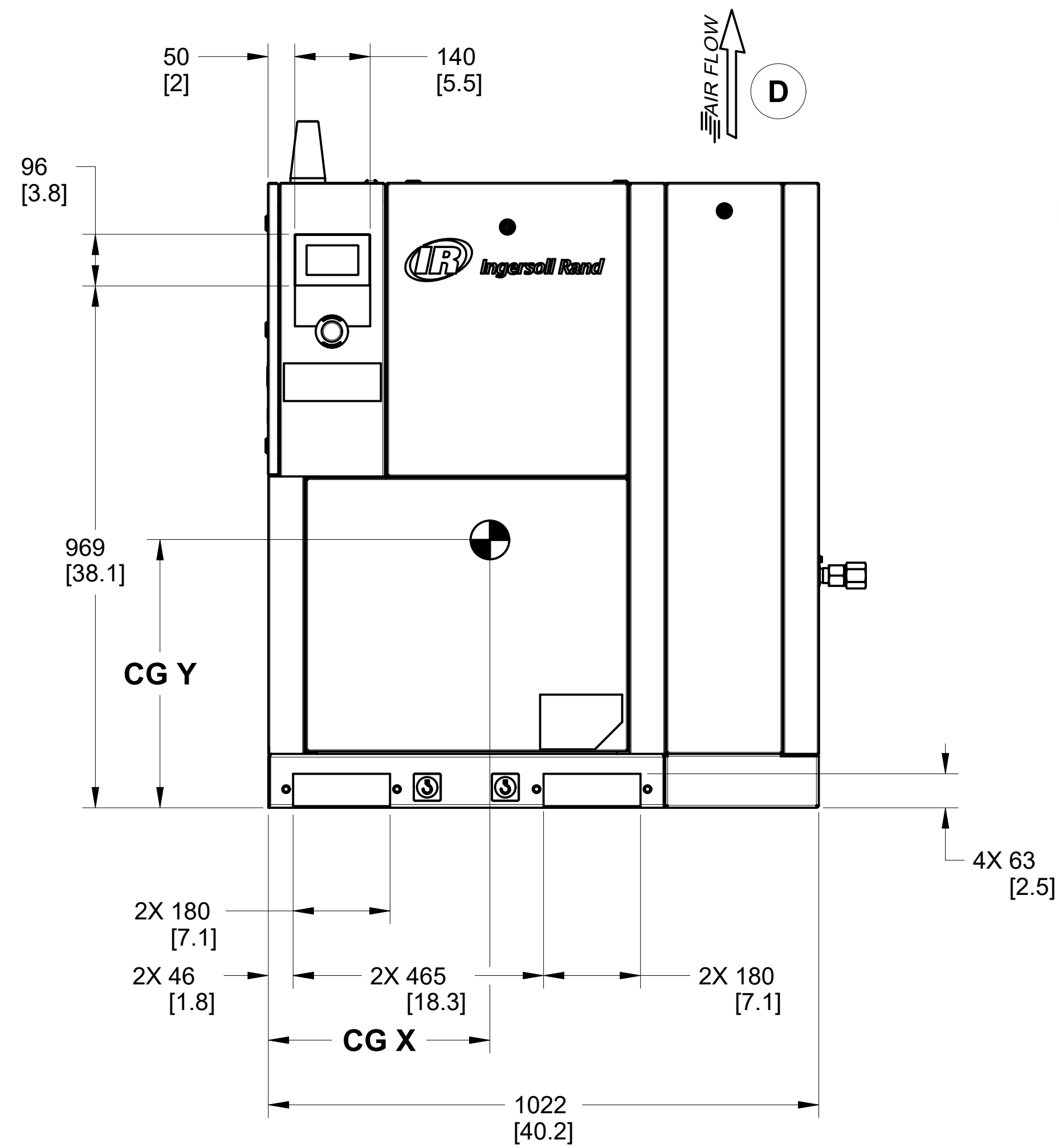
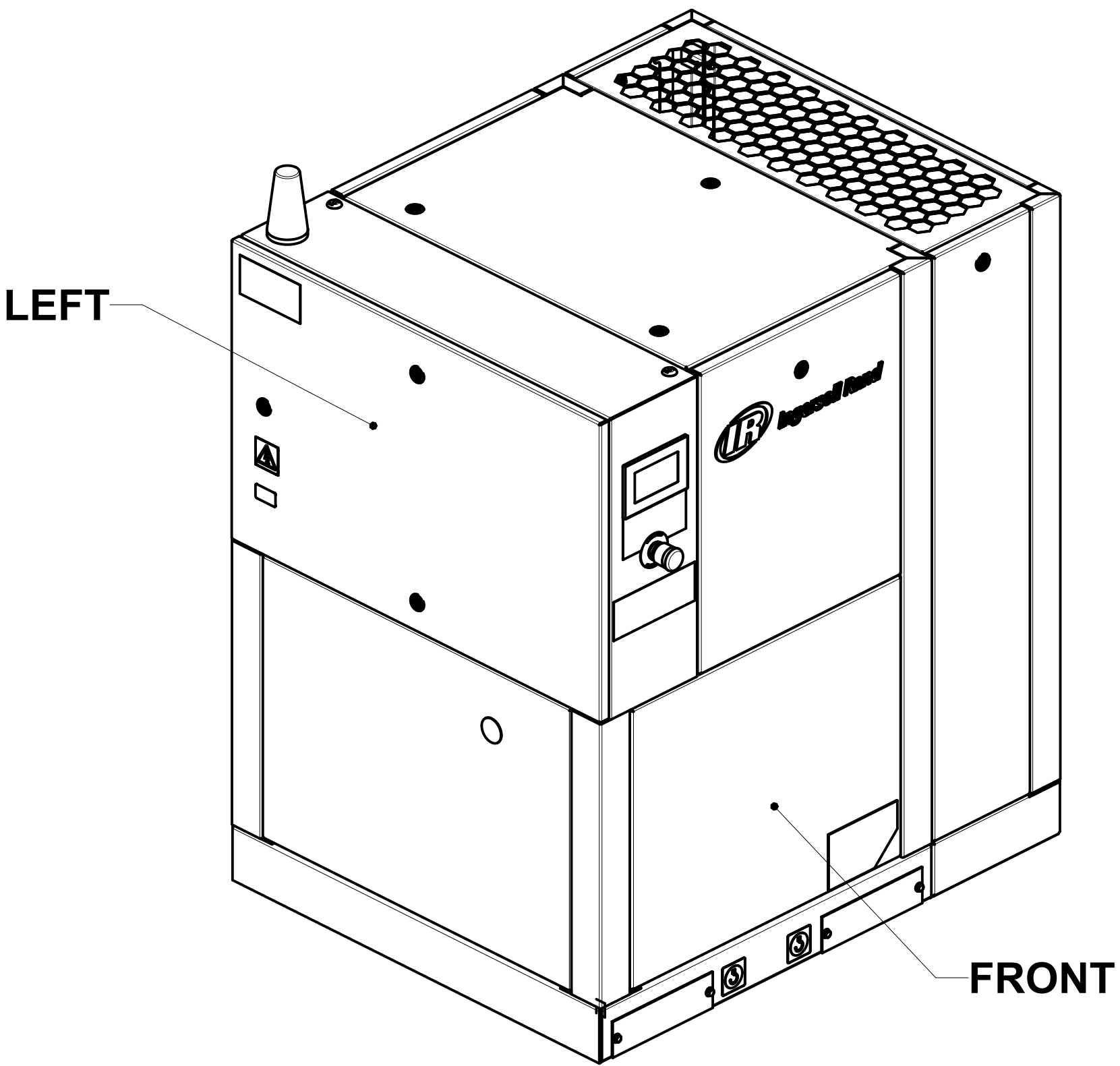


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING IN ANY MANNER OR (2) NOT REPRODUCE, COPY, OR DISCLOSE THE DRAWING TO OTHERS EITHER THE COMPANY OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN. AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		PART NO. 47763591 001	
SIZE A1		REVISION A	
SCALE 0.125		NOMENCLATURE	
		SHEET 13 OF 17	

OPTION: NON DRYER TOP DISCHARGE - FS

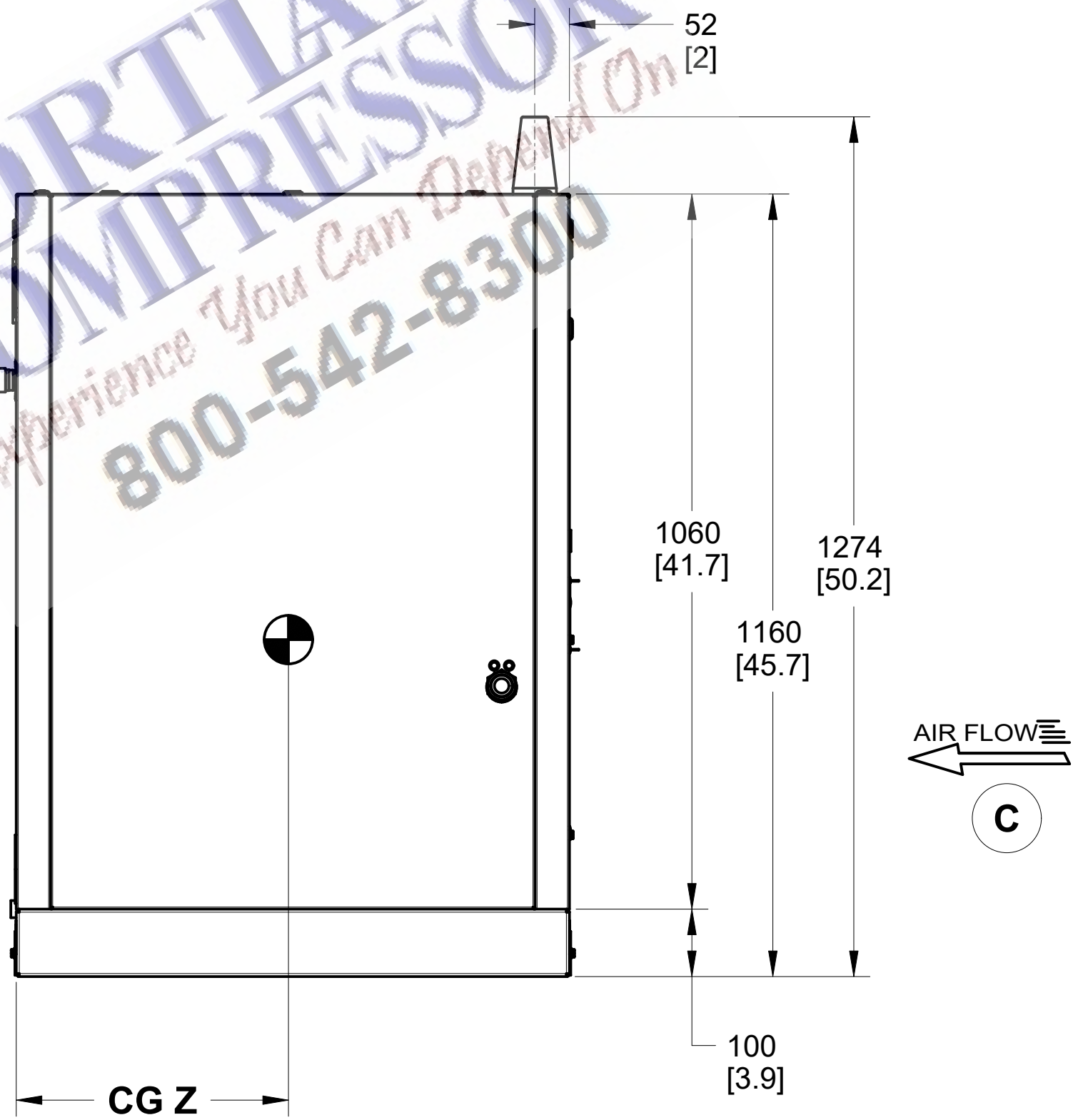


TOP VIEW



FRONT VIEW

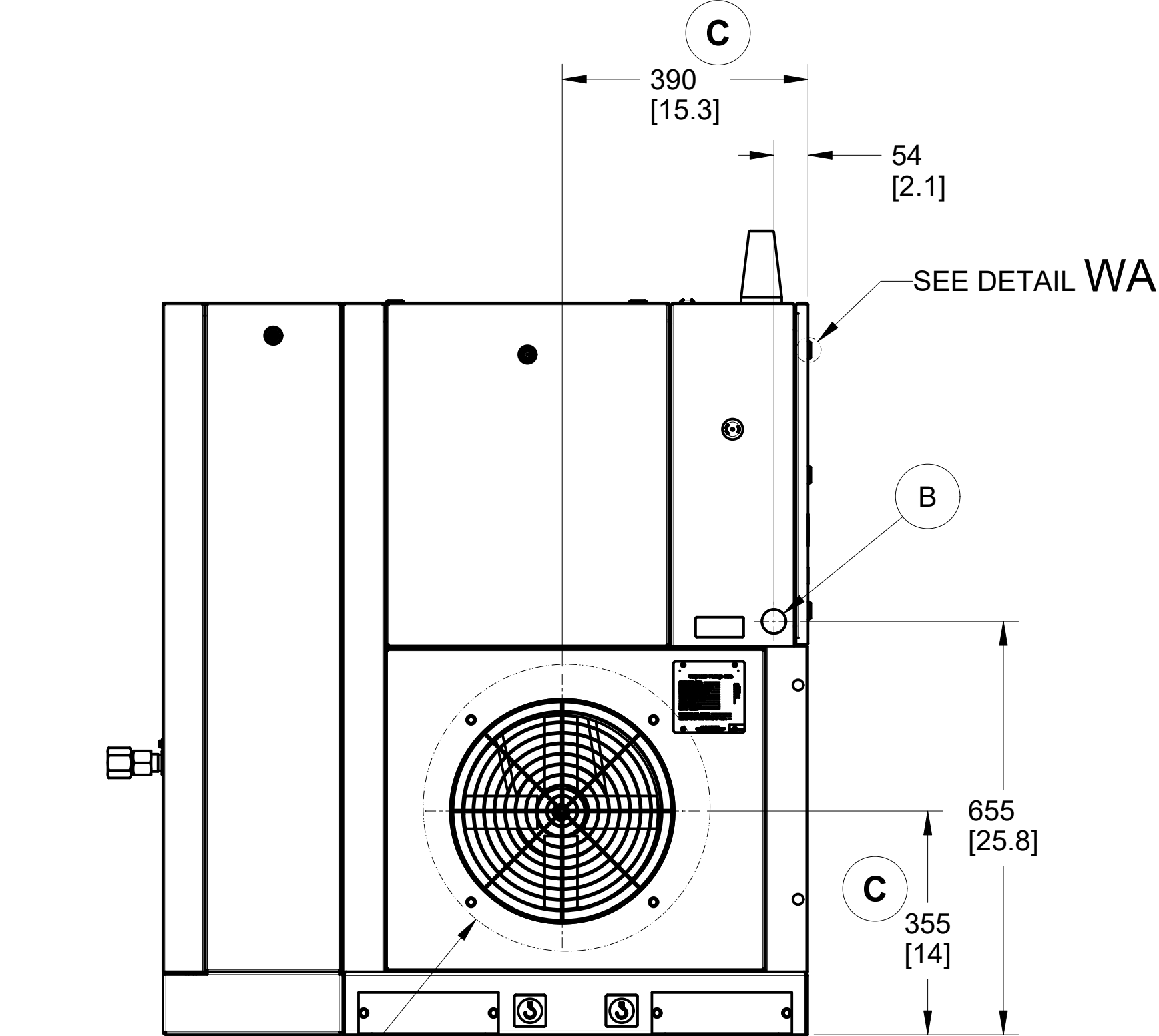
COVER PLATES ARE HIDDEN FOR BETTER CLARITY



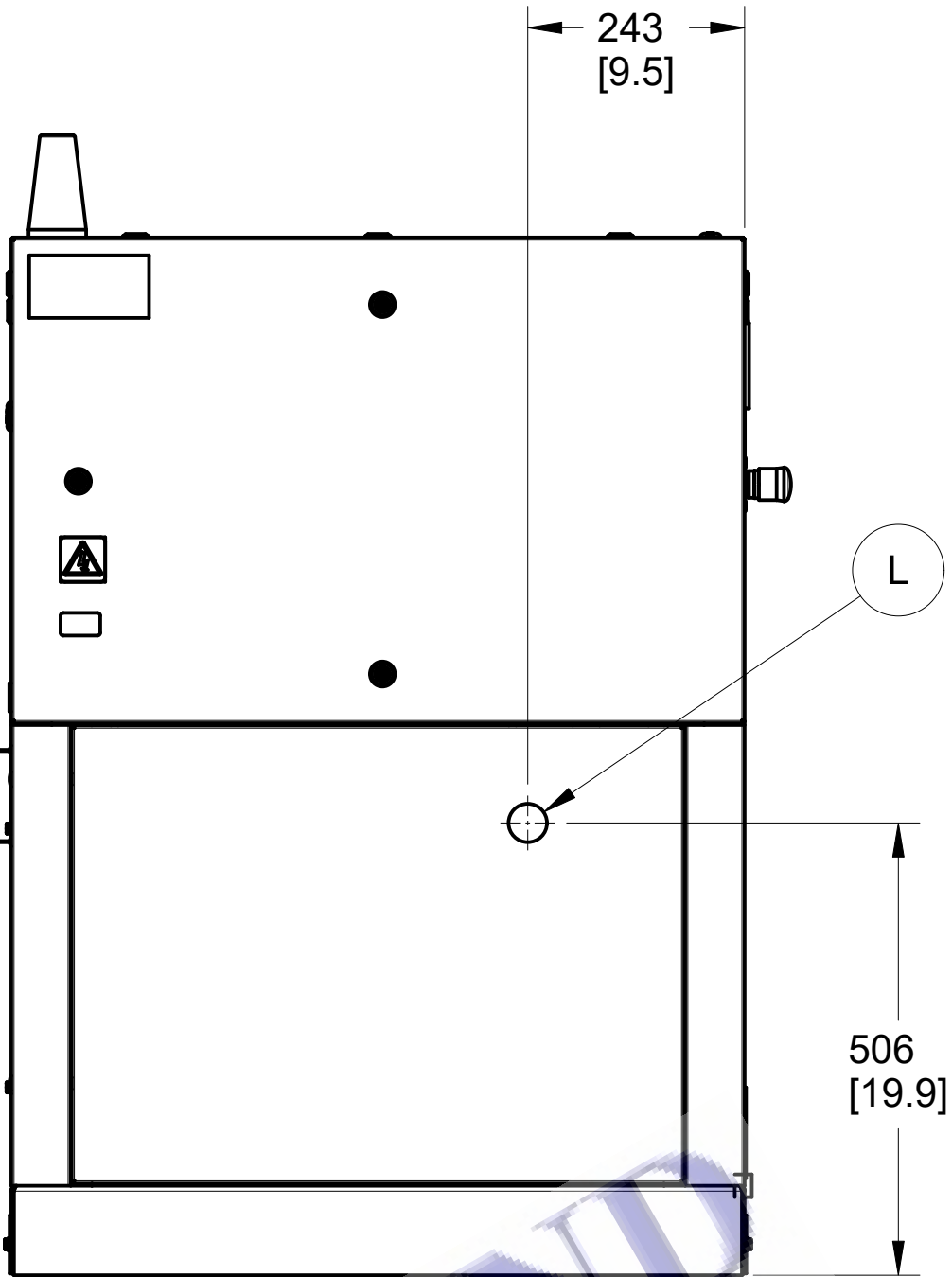
RIGHT VIEW

COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT COPY, REPRODUCE, OR DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (2) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		INFORMED BY DATE	
SIZE A1	PART NO. 47763591 001	REVISION A	
SCALE 0.125		NOMENCLATURE	
		SHEET 14 OF 17	

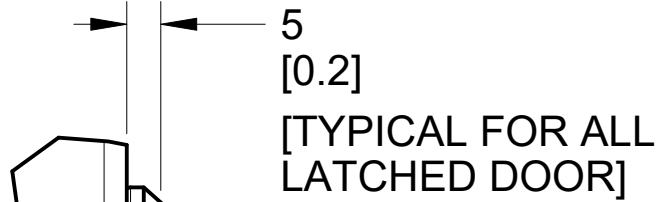
OPTION: NON DRYER TOP DISCHARGE - FS



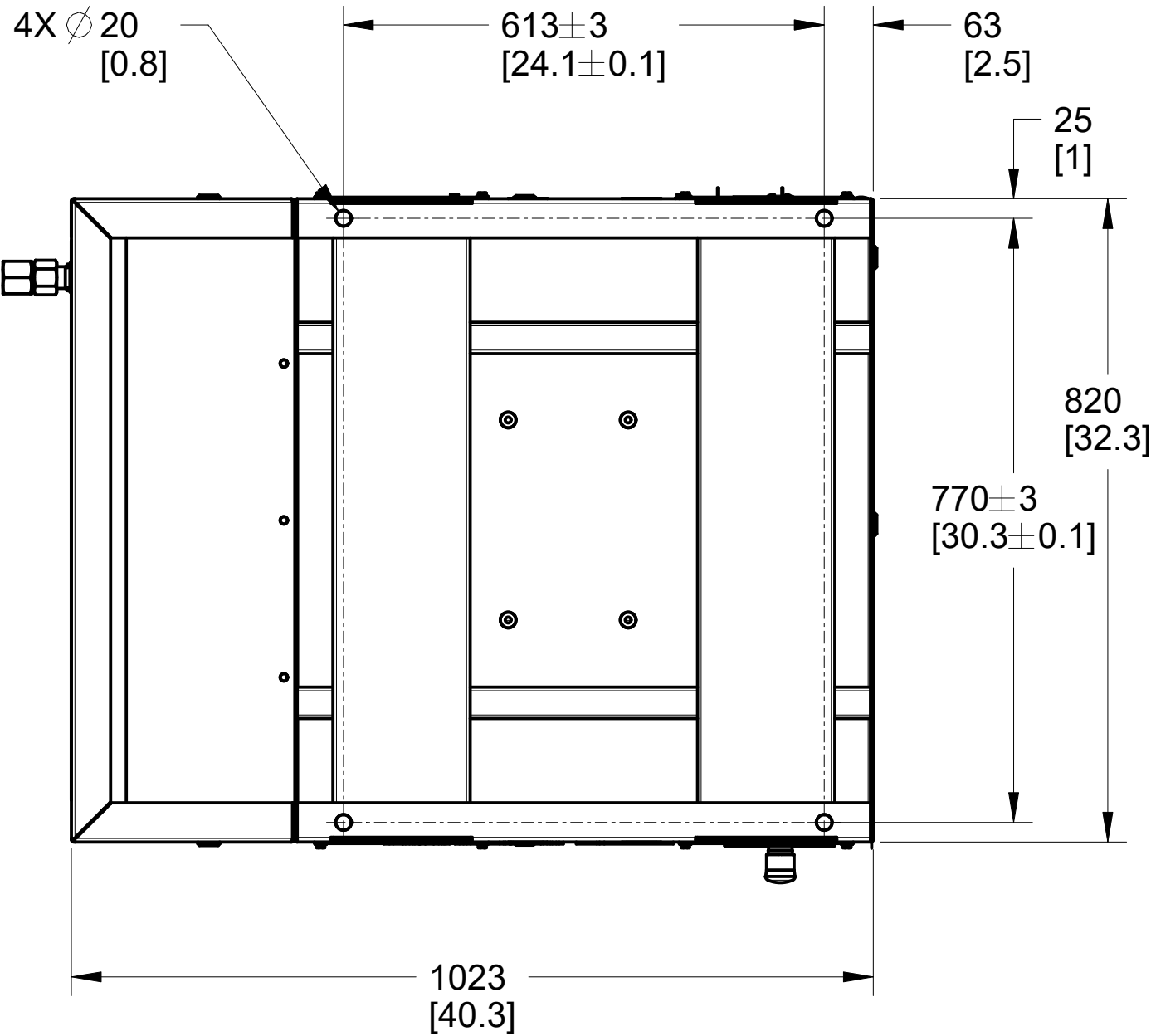
BACK VIEW



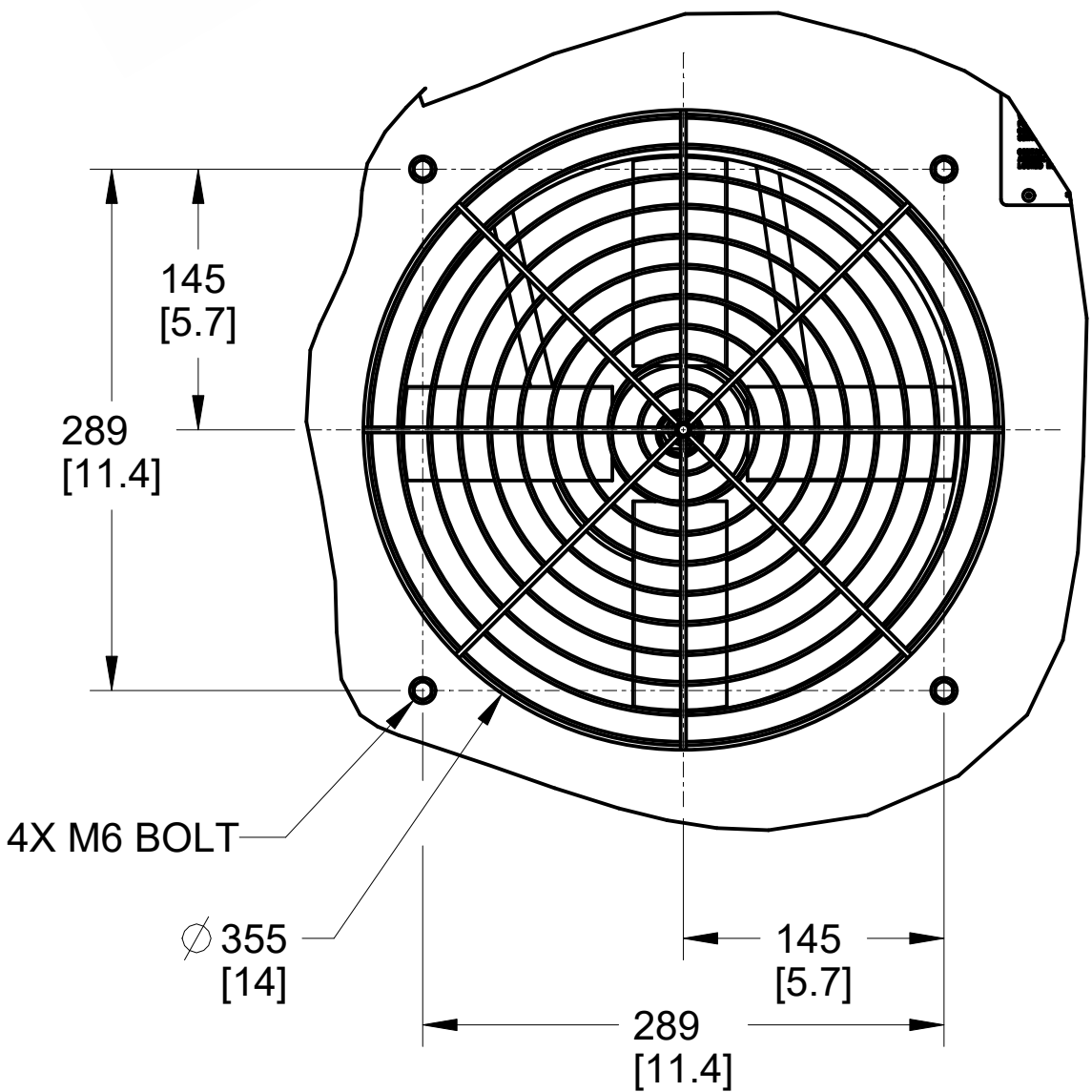
LEFT VIEW



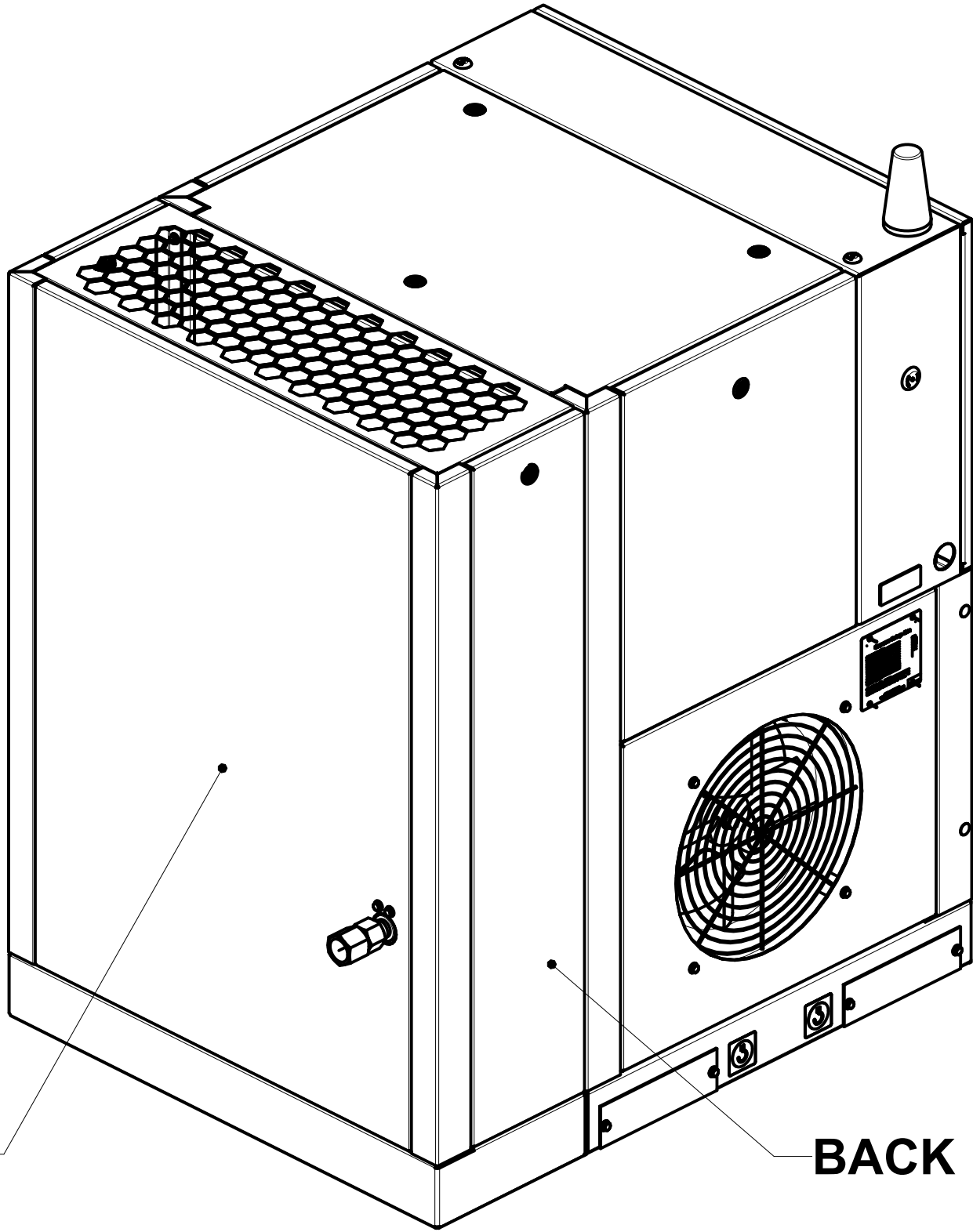
DETAIL WA
SCALE 1.000



BOTTOM VIEW

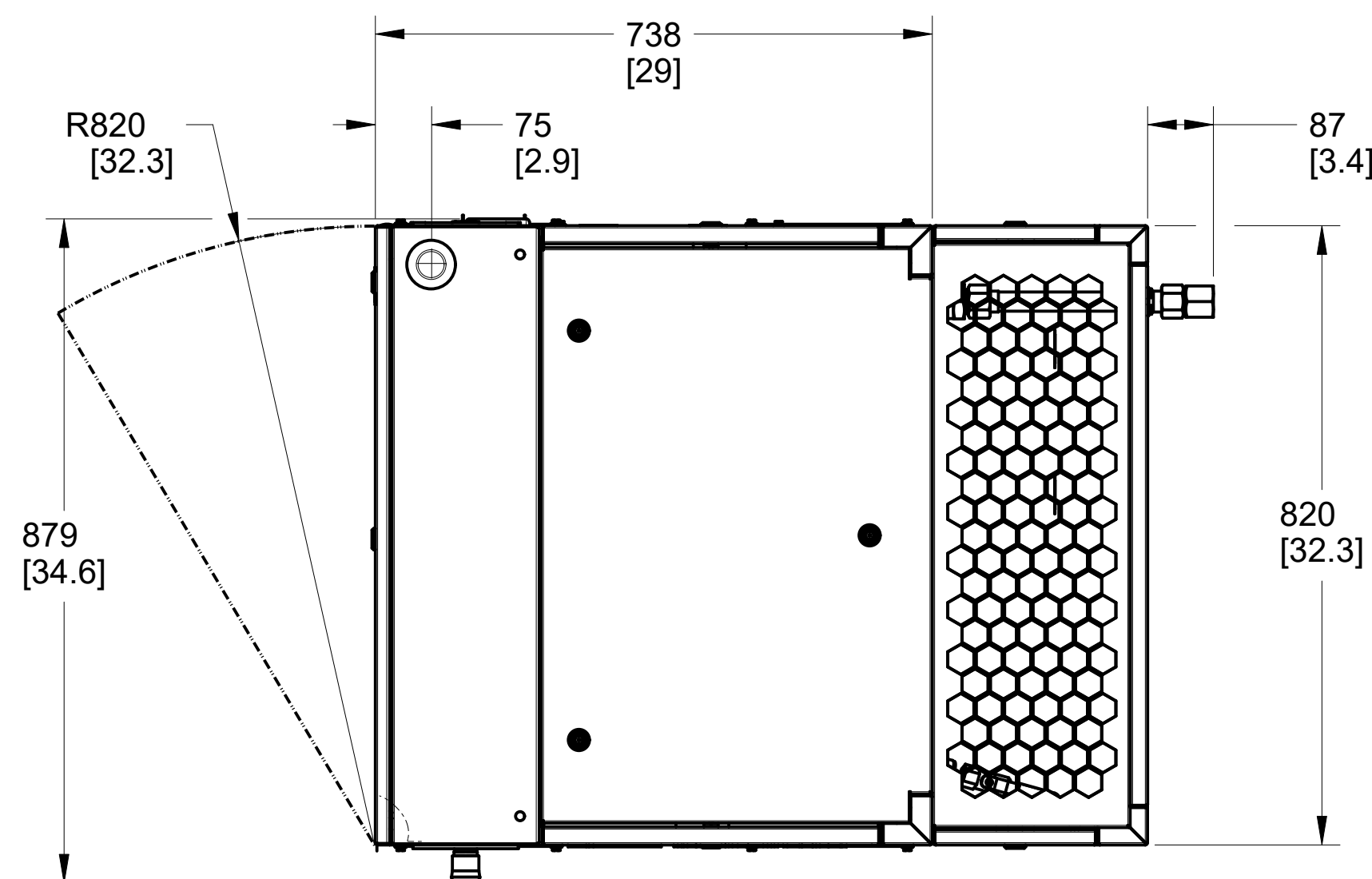


DETAIL WB
SCALE 0.250

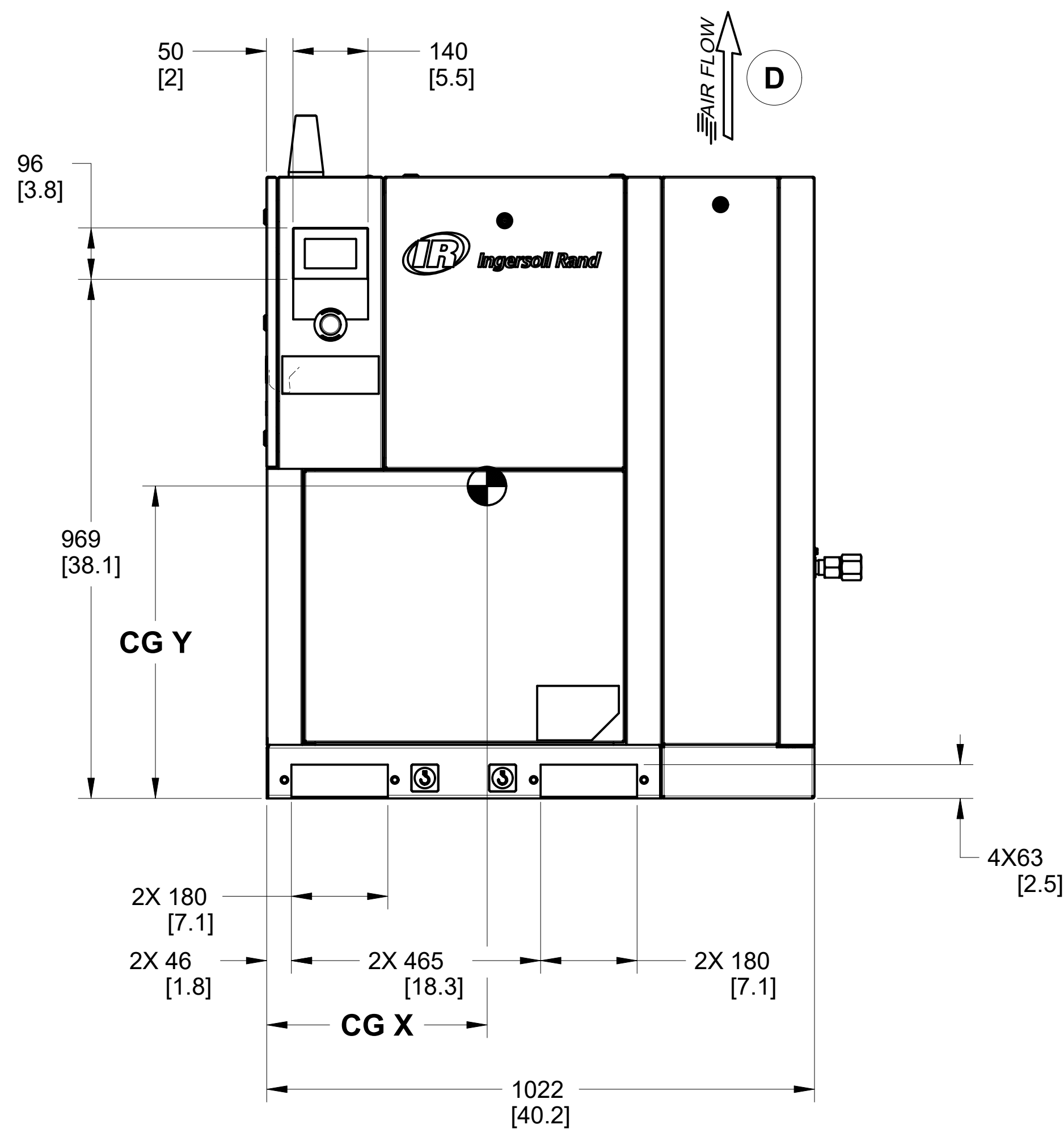


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, THE DRAWING, OR NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		PART NO. 47763591 001	REVISION A
SIZE A1	SCALE 0.125	NOMENCLATURE	SHEET 15 OF 17

OPTION: NON DRYER TOP DISCHARGE - VSD

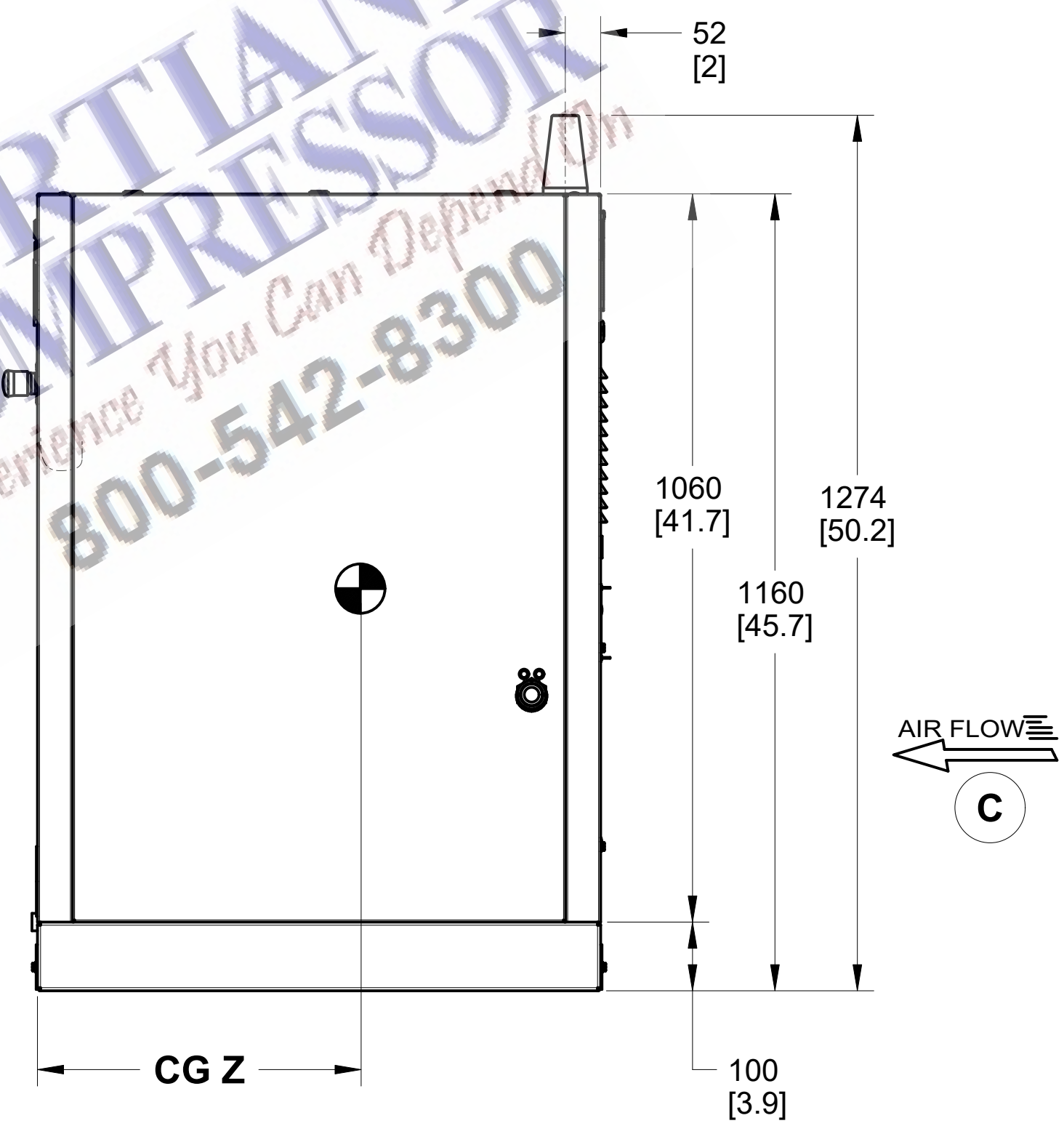


TOP VIEW

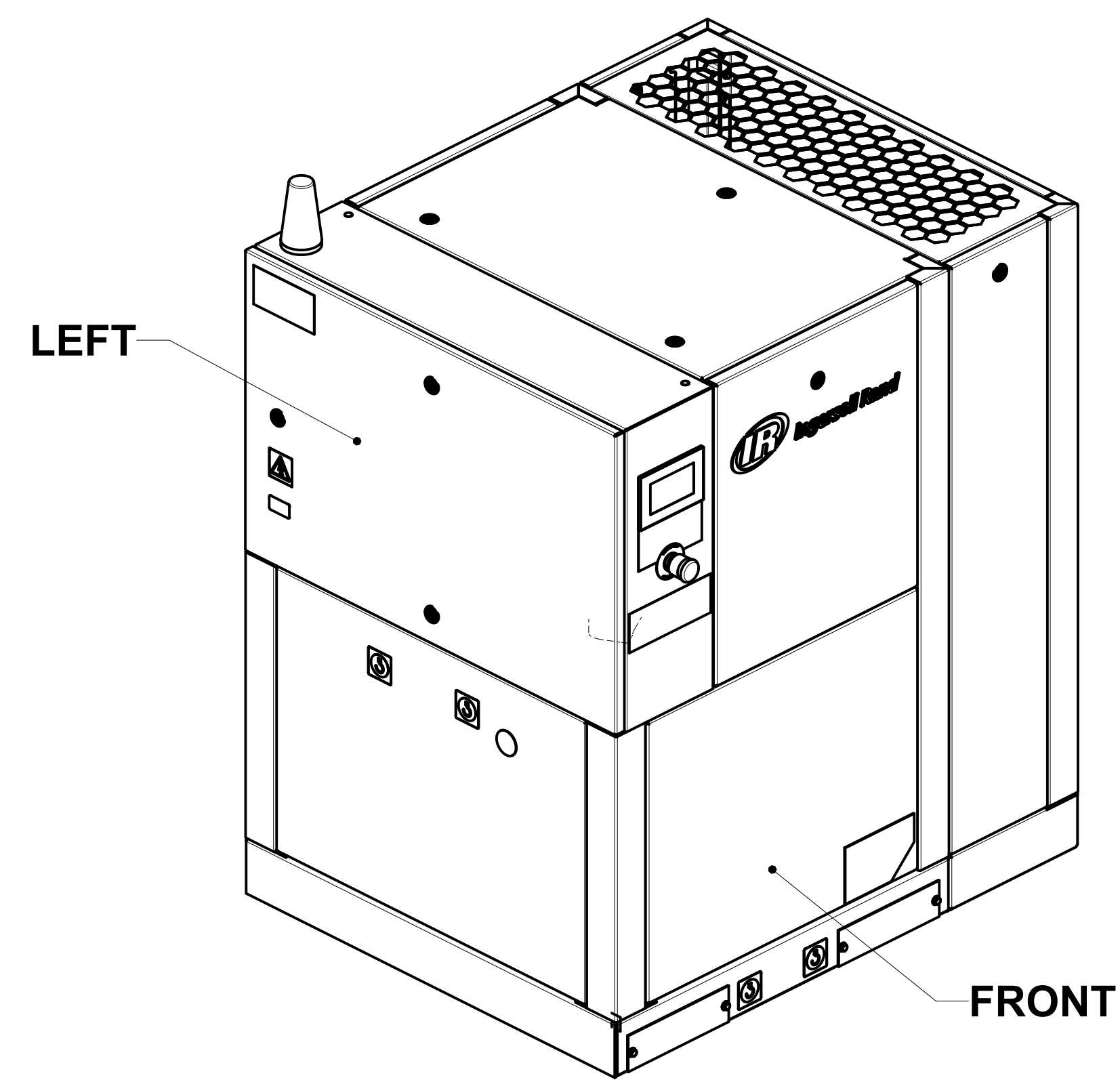


FRONT VIEW

COVER PLATES ARE HIDDEN FOR BETTER CLARITY

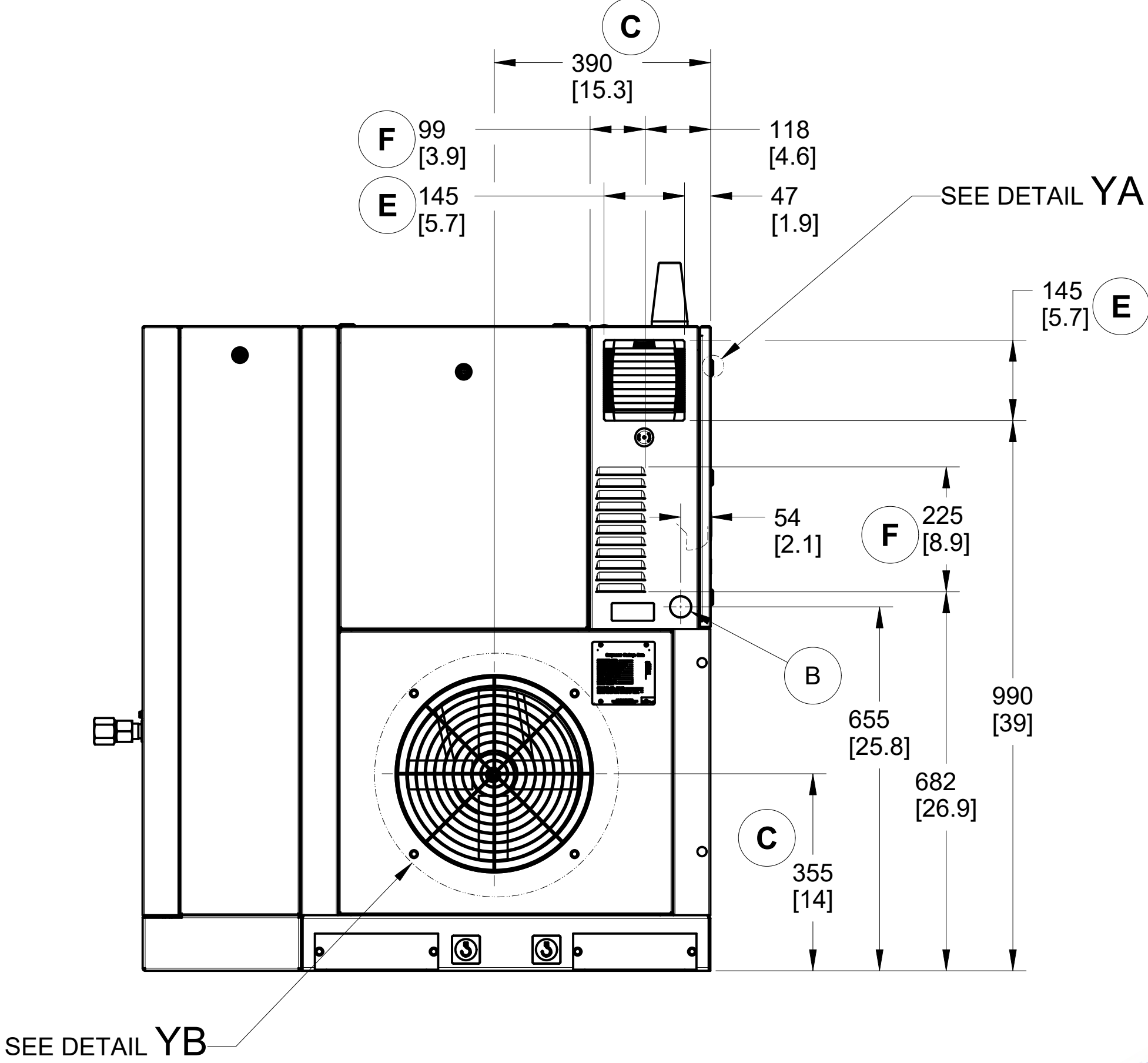


RIGHT VIEW

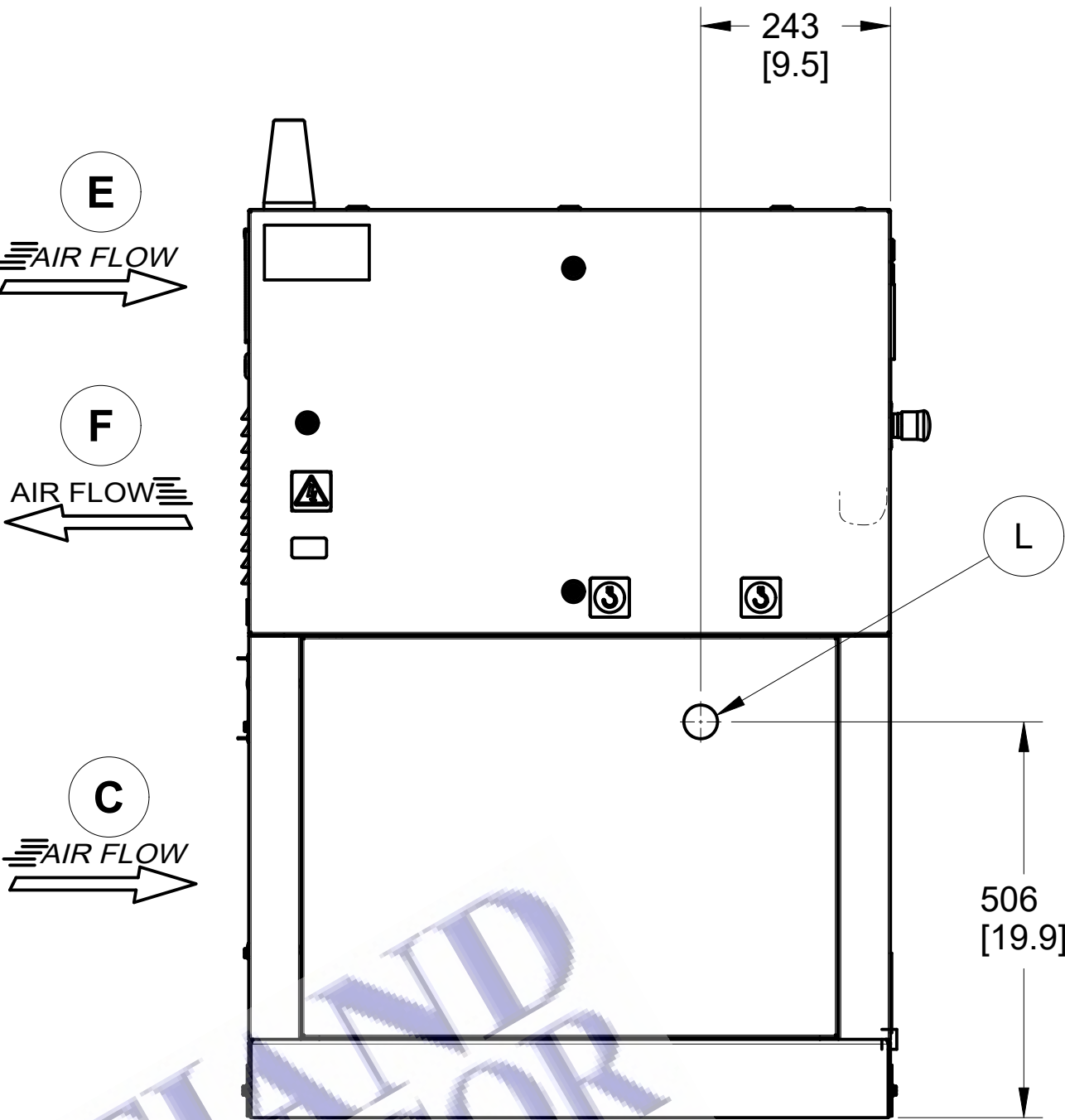


COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.		SIZE A1	PART NO. 47763591 001
SCALE 0.125		NOMENCLATURE	REVISION A
		SHEET 16 OF 17	

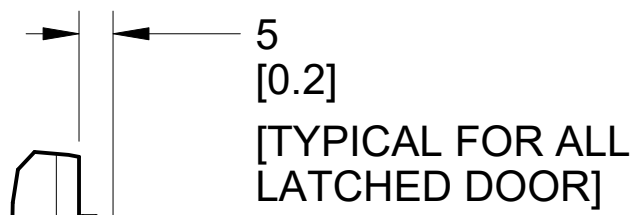
OPTION: NON DRYER TOP DISCHARGE - VSD



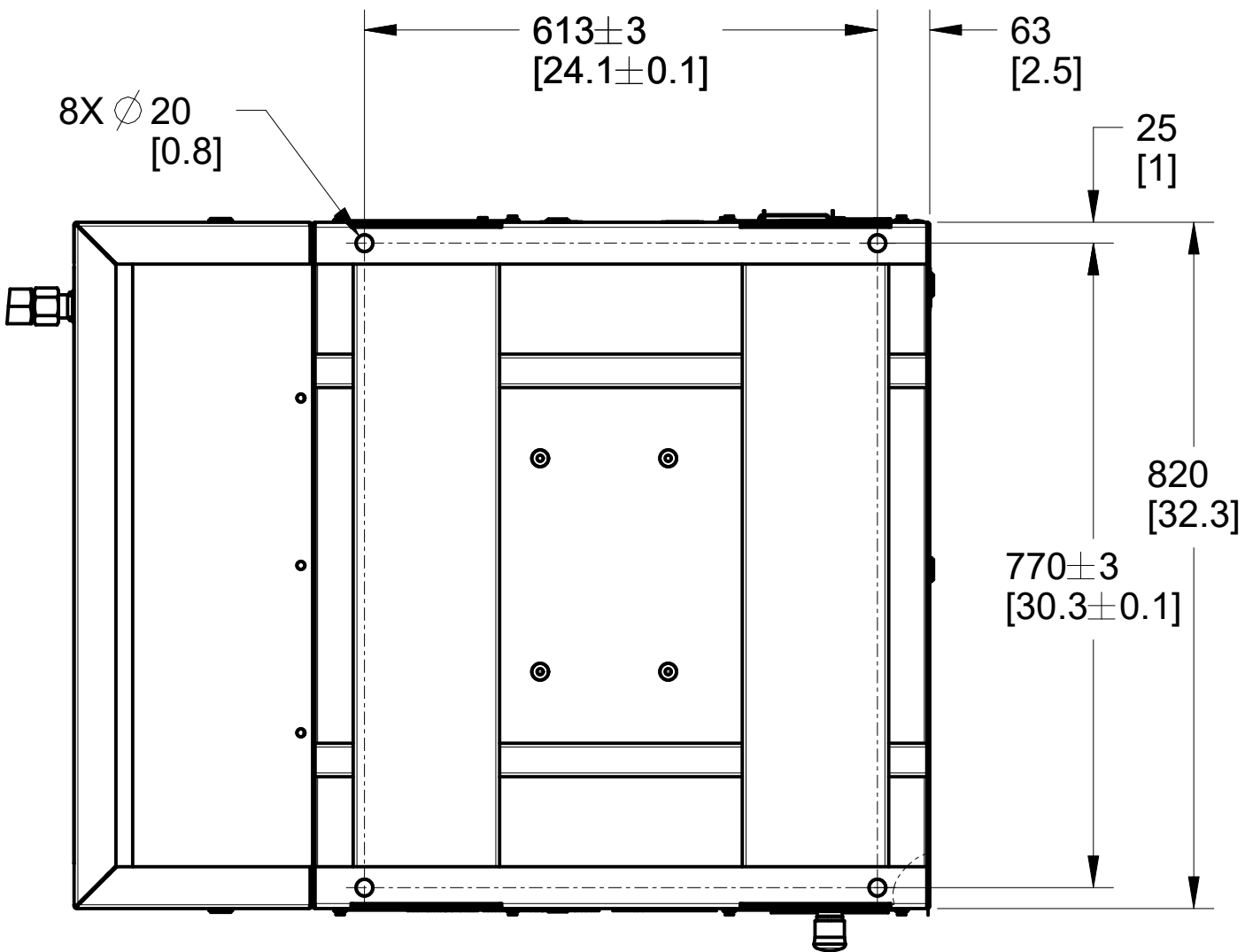
BACK VIEW



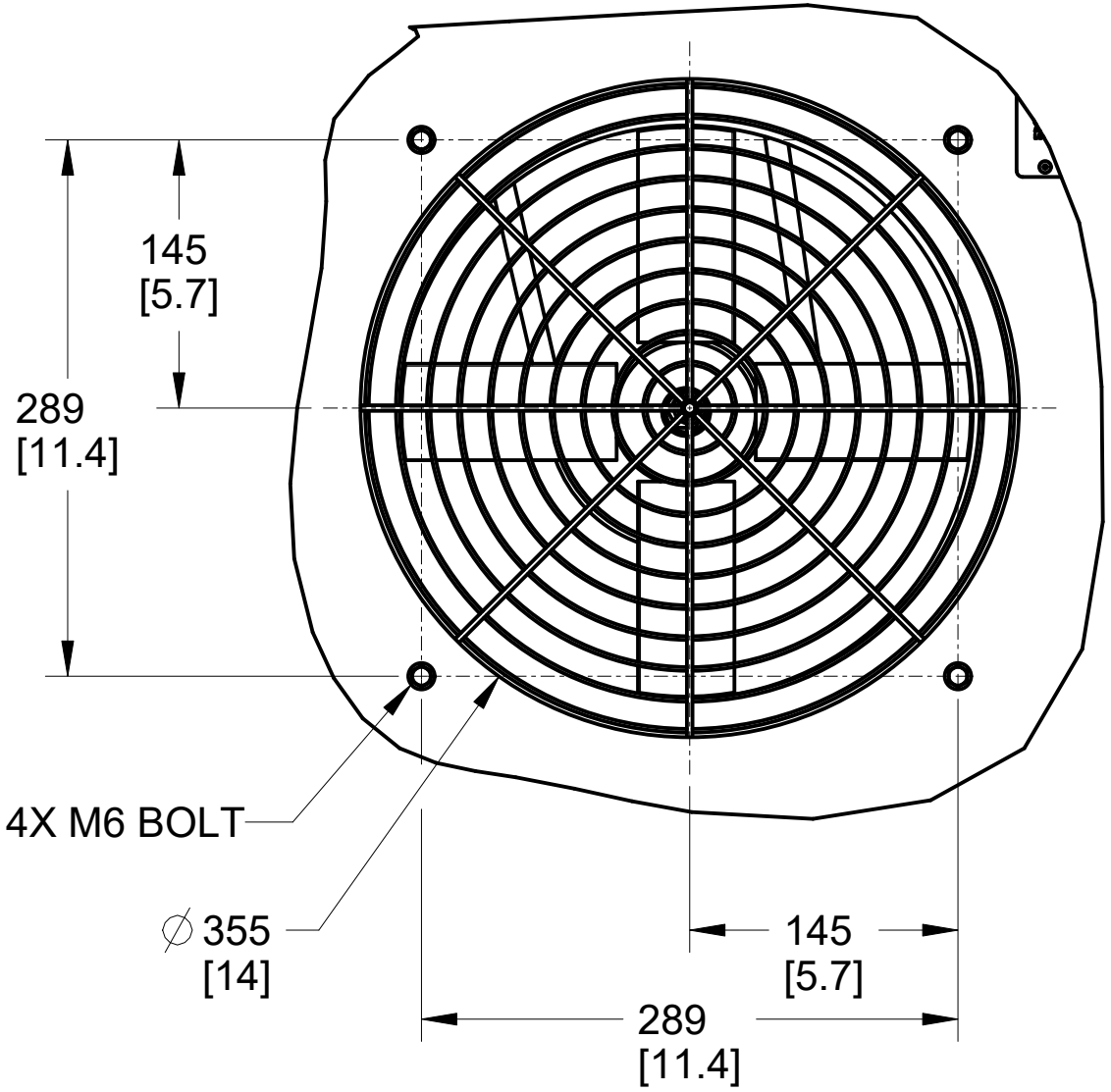
LEFT VIEW



DETAIL YA
SCALE 1.000

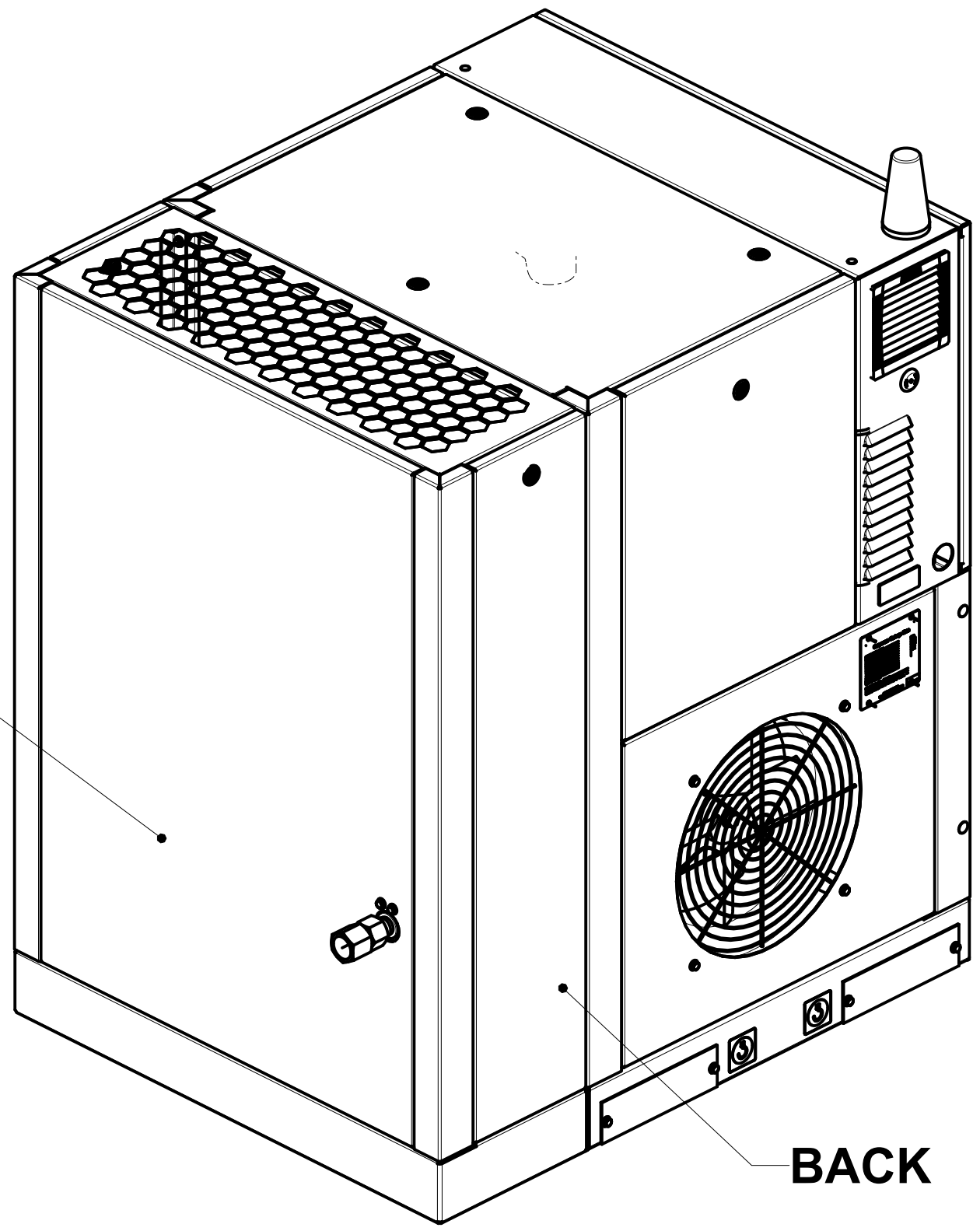


BOTTOM VIEW



DETAIL YB
SCALE 0.250

RIGHT



COMPANY INGERSOLL RAND		NAME GENERAL ARRANGEMENT, RSA11-22KW BASE MOUNTED FS/VS	
PROPRIETARY NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF THE COMPANY AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEIPT AND RETENTION OF THE DRAWING ACCEPTS THE DRAWING IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY THE COMPANY IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY, THE DRAWING, OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (3) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL DERIVED THEREFROM.		INGERSOLL RAND	
SIZE A1	PART NO. 47763591 001	REVISION A	
SCALE 0.125	NOMENCLATURE	SHEET 17 OF 17	