



**PORTLAND COMPRESSOR**  
*Experience You Can Depend On*  
 800-542-8300

- NOTES:**
- FOUNDATION OR FLOOR MUST BE STRUCTURALLY SOUND, SUPPORT ALL FEET EQUALLY. IF NECESSARY SHIM OR GROUT THE FEET TO LEVEL.
  - FOUNDATION BOLTS MUST PROJECT THROUGH THE FEET AT LEAST 1/2" [13] TO ALLOW FOR LEVELING
  - ALL UNSPECIFIED TOLERANCES:  
 .XXX = ±.12 [3]  
 .XX = ±.25 [6]  
 .X = ±.5 [13]
  - ALLOW AT LEAST 12" [305] ON ALL SIDE OF THE MACHINE TO ALLOW PROPER AIR CIRCULATION AND MAINTENANCE
  - APPROXIMATE WEIGHT 500 LBS. [227]
  - DIMENSIONS IN [ ] ARE MILLIMETER DIMENSIONS UNLESS OTHERWISE SPECIFIED

APPROVED FOR: _____		SIZE: _____	JOB: _____ SPEC: _____	PROPRIETARY NOTICE THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF INGERSOLL-RAND COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND RETENTION OF THE DOCUMENT ACCEPTS THE DOCUMENT IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM. Copyright © 1992 Ingersoll-Rand Company All Rights Reserved	THIRD ANGLE PROJECTION SCALE 1/8" = 1" DATE _____ DRAWN CJL CHECKED _____ DSN. APP _____ ENGR. APP _____	<b>INGERSOLL-RAND Co.</b> RECIPROCATING COMPRESSOR DIVISION SMALL COMPRESSOR BUSINESS UNIT CAMPBELLVILLE, KY	
IR ORDER NO. _____	CUSTOMER: _____	MODEL: _____	ITEM: _____ CONTRACTOR: _____			REF. 2475N5, 2475N7.5	TITLE GENERAL ARRANGEMENT
CUSTOMER ORDER NO. _____	PER: _____ DATE: _____	PISTON DISPLACEMENT: _____	ARCH.ENGR.: _____	MTR. H.P./KW: _____ MTR. ENCL.: _____	SIZE D	DWG NO. GA2811302	REV 02
		SPEED RPM: _____	MTR. VOLTS: _____ PH: _____ HZ: _____	STARTER TYPE: _____			
		DISCHARGE PRESSURE RATING: _____					
		ACTUAL DELIVERY: _____					
		REGULATION: _____					